



Australian  
Industry and  
Skills Committee

# FOOD PROCESSING

FBP Food, Beverage and Pharmaceutical Training  
Package Version 6.0 Case for Endorsement - Part 1 of 3

Food, Beverage and Pharmaceutical  
Industry Reference Committee  
and  
Pharmaceutical Manufacturing  
Industry Reference Committee

Skills Impact - Skills Services Organisation

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# 1. Administrative details of the Case for Endorsement

Refer to **Attachment A** for the title and code for each of the training package components that are submitted for approval, and an indication of whether these are updated (including equivalence or non-equivalence status), new or deleted products.

The *FBP Food, Beverage and Pharmaceutical Training Package Version 6.0* Case for Endorsement comprises three parts:

- Part 1 - Food and Beverage Processing, and other related updates
- Part 2 - Flour Milling
- Part 3 - High Volume Production Baking

## 1.1 Case for Change details

The Case for Change (Reference number: Skills Impact/TPD/2018-19-004) was approved on 26 March 2019. The requirements set by the Australian Industry and Skills Committee (AISC) in relation to the training package development work for the *FBP Food, Beverage and Pharmaceutical Training Package* are:

- Review 3 FBP qualifications - Certificate I, II and III in Food Processing
- Update 150 units of competency
- Develop 35 units of competency
- Delete the Certificate II and III in Food Processing (Sales) (proposed for deletion).

## 1.2 Timeframes and delays

Original submission date was October 2020. With the approval of the Case for Change projects in Flour Milling and High Production Baking in August 2020, a request was made, and approved on the 18 August 2020 that this project would now synchronise with these projects and to be submitted to the AISC in time for their meeting in August 2021, if not earlier.

During the consultation phase of this Food and Beverage Processing Project (*FBP Food, Beverage and Pharmaceutical Training Package Version 6 Case for Endorsement Part 1*) it became apparent that some units of competency under review were entwined with other qualifications in the *FBP Food, Beverage and Pharmaceutical Training Package*, namely the Certificate IV in Flour Milling and the Certificate III in Plant Baking and the accompanying proposed units of competency. The complexity and interconnectedness of these units of competency meant that changes made in either of the proposed new projects would impact components in the Food and Beverage Processing Project (and vice versa).

To avoid unnecessary negative impacts to RTOs and industry by having multiple updates to qualifications and units of competency in a short space of time, some components were transferred from the Food and Beverage Processing Project to either the Flour Milling or Plant Baking Projects. All projects have been submitted for endorsement as part of *FBP Food, Beverage and Pharmaceutical Version 6.0*, along with other additional components that have been impacted by these changes.

# 2. Changes to training products and how these will meet the needs of industry

Refer to **Attachment B** for information on how the proposed updates to qualifications will better support job roles in industry.

Research of endorsed Food and Beverage Processing-related training components on the national system revealed that the current qualifications, units of competency and skill sets could be significantly improved to reflect current industry practices, terminology and skill gaps within the industry.

The main drivers for this project included industry needs to address allergen management and traceability in food processing, and the need for food-specific good manufacturing practice (GMP) units of competency. Industry identified the need to correctly align job roles with the qualifications and their Australian

Qualifications Framework (AQF) level, and also saw an opportunity for consolidation to reduce the number of qualifications in the system.

Key messages from stakeholders engaged in the project and the subsequent changes to training products include:

- Strong support for inclusion of allergen management:
  - Many units of competency have had requirements around food safety updated to include allergen management. This is an important change that must be addressed in the training and assessment for the units that have been updated (see unit mapping for details).
  - Four new units specifically addressing allergens have been developed and added to relevant qualifications.
  - One new skill set developed for allergen management in food processing.
- Strong support for inclusion of skills and knowledge related to traceability in food processing:
  - Three units of competency covering traceability have been developed within this project, one of which has also been added to the core of the *Certificate III in Food Processing*.
  - One new skill set developed to check traceability in food products.
- Strong support for development of food-specific good manufacturing (GMP) units:
  - GMP units have been developed and added to qualifications in response to stakeholder feedback, which highlighted that more and more purchasers of processed food products (e.g. supermarkets) require compliance with both GMP and Hazard Analysis Critical Control Program (HACCP) quality systems.
  - The revised versions of the FBP20121 Certificate II in Food Processing and the FBP30121 Certificate III in Food Processing now include core units that cover GMP.
- Revision of qualifications to better align to job roles and appropriate AQF level:
  - The Certificate I, II and III in Food Processing qualifications have been updated to reflect current job roles to produce food and feed products, including the skills and knowledge to:
    - utilise new and emerging food processing technology and systems
    - address new and updated requirements of the Food Standards Code
    - work safely with allergens
    - address issues around traceability
    - address issues around good manufacturing practice (GMP).
  - The Certificate II in Food Processing (Sales) has been merged into the revised Certificate II in Food Processing
  - The Certificate III in Food Processing (Sales) has been merged into the revised Certificate III in Food Processing, and a specialisation in Sales added.
- Development of skill sets for pathways and targeted skills:
  - Skill sets developed for both allergens management and traceability
  - Two introductory/induction skill sets developed for learners new to food processing, which can also be used as a pathway into the food processing qualifications.
- Revision of units to make fit for purpose:
  - All units have been refined to ensure they match the work currently carried out in Food Processing. Units have had:
    - Unit Application clarified
    - Elements and Performance Criteria refined to suit current work
    - Foundation Skills clarified and refined to ensure their relevance to the job task
    - Performance Evidence refined to be clear and succinct, and meet the requirements of current work
    - Knowledge Evidence refined to ensure it is clear and relevant to current work
    - Assessment Conditions refined to specify clear conditions that must be in place for assessment to proceed.
  - New units have been developed to fill gaps identified in current training programs and to meet the new and emerging needs of the food processing industry and the many sectors it covers.

### **Additional updates**

Additional IRC-approved work and consultation has been undertaken to ensure all qualifications within the *FBP Food, Beverage and Pharmaceutical Training Package* include references to the most recent versions of units of competency in qualifications. This work has included:

- updating qualifications as a result of FBP V6 projects, including adding new allergens and traceability units of competency to the elective bank of appropriate Certificate IV and Diploma level qualifications, and updating codes of reviewed units of competency

- updating qualifications which include components that use old *FDF Food Processing Training Package* codes - these units have been updated with current *FBP Food, Beverage and Pharmaceutical Training Package* codes
- checking and updating recent *BSB Business Services Training Package* and *HLT Health Training Package* code changes
- checking and updating other imported unit codes.

The following components resulted from the work undertaken in this Food and Beverage Processing project

| <b>Case for Change Requirements</b>   | <b>Components for endorsement in FBP V6 CfE Part 1</b>   |   |
|---|--|---|
| <b>Food and Beverage Processing</b>   | <ul style="list-style-type: none"> <li>• Review 3 qualifications</li> <li>• Propose to delete 2 qualifications</li> <li>• Review 150 units of competency</li> <li>• Develop up to 35 new units of competency.</li> </ul> | <ul style="list-style-type: none"> <li>• 3 qualifications               <ul style="list-style-type: none"> <li>• 5 qualifications merged to 3</li> </ul> </li> <li>• 131 units of competency:               <ul style="list-style-type: none"> <li>• 114 reviewed units of competency, including:                   <ul style="list-style-type: none"> <li>• 6 merged</li> <li>• 8 minor changes (Release 2)</li> </ul> </li> <li>• 17 new units</li> </ul> </li> <li>• 10 deleted units of competency</li> <li>• 4 new skill sets (not for endorsement).</li> </ul> <p><i>Note: an additional 17 units of competency were reviewed as part of this project, however no issues were identified during the review, so they have not been included.</i></p> |
| <b>Food and Beverage Processing (moved to Flour Milling project – see Case for Endorsement Part 2)</b>  | <ul style="list-style-type: none"> <li>• Review 11 units of competency (carried over to Flour Milling Project)</li> <li>• 2 new skill sets (carried over from Food and Beverage).</li> </ul>                             | See FBP Version 6.0 Case for Endorsement Part 2   |
| <b>Food and Beverage Processing (moved to High Volume Production Baking project – see Case for Endorsement Part 3)</b>  | <ul style="list-style-type: none"> <li>• Review 13 units (carried over to High Volume Production Baking Project)</li> </ul>  | See FBP Version 6.0 Case for Endorsement Part 3   |
| <b>Additional IRC supported updates, including:<br/>Qualifications updated as a result of FBP V6 projects<br/>Components that refer to FDF codes - updated with current FBP codes<br/>Recent BSB and HLT Training Package code updates<br/>Imported unit code updates</b> | <ul style="list-style-type: none"> <li>• Update 14 qualifications</li> <li>• Update 1 units of competency (to update prerequisite unit code).</li> </ul>   | IRC supported updates: <ul style="list-style-type: none"> <li>• 14 quals</li> <li>• 1 unit</li> </ul>   |

### 3. Stakeholder consultation strategy

Refer to **Attachment C** for:

*Food Processing Case for Endorsement*

- *list of stakeholders that actively participated in consultation on the project*
- *summary feedback provided by stakeholder type and the IRCs response to this feedback*
- *summary of issues raised during stakeholder consultation and the IRCs response to these issues*

### 3.1 Identification of stakeholders

Stakeholders were identified and targeted for participation in this project, and included:

- IRC and Subject Matter Expert Working Group (SMEWG) members' recommended key stakeholders
- RTOs with the Food Processing Qualifications on their scope of registration
- Unions with relevant food processing/manufacturing coverage
- Members of relevant associations
- Stakeholders identified by IRC members
- Participants from previous *FBP* projects
- Attendees at industry-specific conferences and seminars
- Stakeholders recommended by other stakeholders in their industry/organisational networks
- Stakeholders identified as having an interest in food and beverage processing who have registered for Skills Impact's database.

All stakeholders identified as potentially having an interest in the project were contacted via phone, email and/or webinars at the start of the project in July 2019 and continuously throughout project development. Additional feedback was gathered from stakeholders via face-to-face meetings, webinars, site visits, teleconferences, emails and telephone calls, newsletters and Skills Impact e-News and Alerts.

### 3.2 Strategies for engaging stakeholders

Stakeholders engaged during the project are described in the matrix below, with a full list of all engaged stakeholders in **Attachment C**.

Consultation activities included:

- A project page was set up on the Skills Impact website (<https://www.skillsimpact.com.au/food-beverage-and-pharmaceutical/training-package-projects/food-beverage-processing-project/>) containing information about the project together with progress updates.
- News articles and stories in Skills Impact newsletters throughout the project. These were distributed to the Skills Impact database of subscribers and on the Skills Impact website as news articles and were shared on the Skills Impact Twitter and LinkedIn accounts.
- IRC members were updated throughout the project and in turn, they informed their industry networks.
- Stakeholders identified as potentially having an interest in the project were contacted via phone or email at the start of the project in July 2019. These stakeholders were kept informed throughout project development.
- Monthly emails and newsletters were sent to state and territory training authorities, VET regulators, industry training advisory bodies (ITABs) and other stakeholders to keep them informed of the project's progress.
- A survey was conducted with Registered Training Organisations (RTOs) that had any of the Food Processing qualifications on their scope of registration. Results of the survey were made publicly available on the [Skills Impact website](#), the findings of which were considered and addressed throughout the project.
- SMEWG and functional analysis workshops.
- Site visits and face-to-face meetings.
- Consultation draft 1 held for 7 weeks - 7 Face-to-face consultation workshops, 2 webinars, feedback hub.
- Consultation draft 2 held for 6 weeks - 2 webinars, feedback hub
- Validation phase held for 4 weeks - survey, webinars, targeted phone calls and emails.
- Video recordings with project updates and proposed changes created for each of the 3 consultation phases.
- Messaging about project in external publications:
  - Australian Food & Grocery Council SciTech News
  - Food, Fibre & Timber Industries Training Council WA
  - Australian Institute of Food Science & Technology
  - Skills@Work newsletter
  - VETinfoNews

- The Australian Industry Group Newsletter
- Food and Beverage Importers Association Newsletter
- Australian Institute of Food Science and Technology Website
- Australian Institute of Packaging Newsletter.

Additional consultation activities for other related updates:

- A project page was set up on the Skills Impact website (<https://www.skillsimpact.com.au/project-to-replace-fdf-units-in-fbp-qualifications/>) containing information about the work to update references to old *FDF Food Processing Training Package* units of competency in current *FBP Food, Beverage and Pharmaceutical Training Package* qualifications. This webpage also included a mapping document showing which qualifications were impacted, which units would be replaced, and what their replacements would be. The page also featured a series of Frequently Asked Questions and Answers to assist RTOs with issues relating to these changes.
- All *FBP Food, Beverage and Pharmaceutical Training Package*-related Alerts and e-Newsletters distributed between October 2019 and February 2021 included reference and links to this additional *FDF/FBP code update* work, directing stakeholders to provide their input on these changes, and to identify any concerns with the changes proposed.
- All additional work was discussed during each public consultation phase to give stakeholders a further opportunity to raise any queries or issues with the proposed changes. This included noting the inclusion of new allergens and traceability units for inclusion in Certificate IV and Diploma level qualifications, and updating all outdated codes in qualifications, as well as the *FDF/FBP code update* work.
- No concerns were raised nor were comments made by stakeholders about the proposed changes. These updates were again submitted to the Food and Beverage IRC for their review and support to proceed with these updates, which was given 17 February 2021.

### 3.3 Participation by different types of stakeholders

This project included key food processing qualifications that cover a number of industry sectors. Every effort was made to ensure that as many stakeholders as possible were informed about the project and understood the implications of any changes made.

Stakeholders included:

- Employers
- Professional associations
- Industry groups
- Expert individuals and groups (Australian and international)
- Unions
- Food processing workers/operators
- RTO managers and staff (including those delivering existing qualifications)
- State and Territory Training Authorities

Initially, stakeholders were contacted by phone or email to invite them to contribute to the project either by providing expert advice or attending workshops and webinars. Stakeholders were contacted again throughout the project and invited to provide feedback on draft components, either by reviewing drafts sent by email or by reviewing components uploaded to the Skills Impact project page. This method ensured that stakeholders from rural, regional and remote areas, from all states and territories could participate. This method also allowed for an international subject matter expert to participate.

In addition, by providing video information about the project, its proposed changes and how to contribute feedback, stakeholders were given the flexibility to participate in the project at times that accommodated their schedules, regardless of their location.

Lastly, all public consultation timelines were extended in consideration of stakeholders who may have been impacted by bushfires, floods or COVID-19 during the project period.

Stakeholders engaged during the project are described in the matrix below, with a full list of all engaged stakeholders available in **Attachment C**.

|                     | ACT | NSW | NT | Qld | SA | Tas | Vic | WA | National |
|---------------------|-----|-----|----|-----|----|-----|-----|----|----------|
| Employers (Non-IRC) |     |     | *  |     |    |     |     |    |          |

|  |                |  |   |  |  |  |  |  |  |
|--|----------------|--|---|--|--|--|--|--|--|
| Government department                              |                |  | * |  |  |  |  |  |  |
| Industry Reference Committee (IRC) Representatives |                |  |   |  |  |  |  |  |  |
| Peak Industry Bodies                               |                |  |   |  |  |  |  |  |  |
| Registered Training Organisations (RTO)            |                |  |   |  |  |  |  |  |  |
| Regulators   | Not applicable |  |   |  |  |  |  |  |  |
| State and Territory Training Authorities (STAs)    |                |  |   |  |  |  |  |  |  |
| Training Boards/Other                              |                |  |   |  |  |  |  |  |  |
| Unions   |                |  |   |  |  |  |  |  |  |

*\*Feedback received from a national industry association and an Industry Training Advisory Body, as well as research undertaken by the project team, indicates no relevant stakeholders in the Northern Territory.*

## 4. Evidence of industry support

### 4.1 Industry support

The Industry Engagement Manager together with members of the development team went to a lot of effort contacting employers, industry associations and training providers early in the project planning process to ensure stakeholders were aware of the project and the potential impact of changes, encouraging them to be involved in whatever way was suitable.

Industry representatives were involved at all stages of this project. The Subject Matter Expert Working Groups (SMEWGs) covered all sectors currently addressed in the Food Processing qualifications, and there was constant interaction between industry stakeholders and the project development team.

The consultation process included extra time for stakeholders to provide feedback at each stage with two rounds of first/second draft public consultation periods carried out to ensure as many stakeholders as possible could review and provide feedback on the extensive changes made before validation of the components was carried out at the end of 2020.

Each stage included engagement with many stakeholders, as evidenced by entries in the feedback register. Several stakeholders contributed detailed and useful feedback that was mostly adopted – also evidenced by the comments noted in the feedback register. Others acknowledged the work completed and confirmed their agreement.

During the validation phase of this project stakeholders were invited to complete an online survey to show their support for each of the training components. For those who preferred there was also an option to communicate concerns and validation via email or telephone. Extensive emails and telephone conversations took place. All components in the project were validated with stakeholder support.

Extent of consultation and support for the proposed changes:

- 507 stakeholders were contacted and invited to be involved
- 182 people provided feedback throughout the project comprising:
  - 52 people representing employers
  - 27 representing state and national based peak bodies
  - 65 representing RTOs
  - 3 representing 3 STAs
  - 1 representing a research institute
  - 7 representing 5 ITABs
  - 8 representing 2 unions
  - 1 representing a federal government organisation



- 6 representing state government organisations (including Apprenticeship and Traineeship services), and
- 12 IRC members.
- Out of the 182 people who participated in this project, 22 also provided support for the components produced at validation with 100% of all participants supporting the finalised components. Out of this, 7 people represented large food processing organisations, 4 were from peak industry bodies, 9 from RTOs, 1 union representative and 1 STA.

See [Attachment C](#) for a full list of stakeholders who participated.

## 4.2 Engagement of States and Territories

- Monthly emails and newsletters were sent to state and territory training authorities, VET regulators, industry training advisory bodies (ITABs) and other stakeholders to keep them informed of the project's progress.
- All public consultation and validation phases included online webinars and videos to allow stakeholders from all states and territories to participate and contribute to the project.
- Additional engagement took place at each phase of consultation (through emails and/or phone calls) with representatives from some states and territories who are more directly impacted by the outcomes of the project. These representatives from Victoria, Western Australia and South Australia provided valuable feedback and support throughout the project.

## 4.3 Mitigation strategies

The qualifications have been revised to be a better fit with current industry needs and job roles.

At the beginning of this project, several components were proposed for deletion due to low enrolment numbers. Lists of these components, including many units and one qualification (the Certificate I in Food Processing) were circulated through each draft stage. Through the consultation process, stakeholders agreed that:

- some components should be deleted
- some components could be merged
- some components should not be deleted because there is planned delivery
- the Certificate I should not be deleted because it is referred to in industrial awards and because industry stakeholders have agreed it provides an induction or a pathway into Food Processing work.

All three food processing qualifications have had changes to the core units and updates to the packaging rules to ensure they are correctly aligned to the AQF and are distinct qualifications. There are many components that have proposed title and code changes. To ensure training providers are aware of the subsequent need to update training materials and support documents, the draft components were presented with temporary codes and the impending changes were specifically referred to in workshops and webinars.

Supporting information relating to new units in traceability, allergens and good manufacturing practice (GMP) has been provided in the accompanying Companion Volume Implementation Guide.

## 4.4 Letters of industry support

Letters of support have been received from 4 employers, 5 peak bodies, and 1 RTO. and can be found in **Attachment G**. Support has been provided by the following organisations:

| Name          | Organisation                             | Stakeholder Group    |
|---------------|--|----------------------|
| Adam Mayne    | Goodman Fielder Limited                  | Employer (non – IRC) |
| Carolyn Grey  | Nestle Confectionary & Snacks            | Employer (non – IRC) |
| Liz Newlan    | Bega Cheese Limited                      | Employer / IRC       |
| Paul Martin   | Australian Technical Millers Association | Peak Industry Body   |
| Ryan Monaghan | Pet Food Industry Association Australia  | Peak Industry Body   |

| Name            | Organisation                                  | Stakeholder Group                         |
|-----------------|---|---|
| Peter McFarlane | Australian Olive Association / Olive Care     | Peak Industry Body / Employer (non – IRC) |
| Duncan Rowland  | Stock Feed Manufacturers Council of Australia | Peak Industry Body / IRC                  |
| Fiona Taylor    | Australian Technical Millers Association      | Peak Industry Body / IRC                  |
| Donna Leslie    | Federation University                         | RTO                                       |

## 5. Dissenting views

### 5.1 Dissenting views/issues raised

No outstanding issues remain – all issues raised during this project were considered, addressed, and resolved.

### 5.2 Rationale for approval

Not applicable

## 6. Reports by exception

No reports by exception.

## 7. Mandatory Workplace Requirements

Refer to **Attachment D** for a list of the units of competency, the MWR, the rationale for this, and evidence of employer support for this requirement.

There are no Mandatory Workplace Requirements in any of the proposed units in this project. All units must be assessed in a workplace or an environment that reflects a real workplace, and is set up with the appropriate equipment, systems and guiding procedures and that reflect an actual workplace.

## 8. Implementation of the new training packages

### 8.1 Implementation issues

In general, no implementation issues have been raised by states or territories or any other stakeholders. However, there are changes resulting from this project which may impact implementation. These changes have been communicated thoroughly throughout the project to help stakeholders plan accordingly, and include:

- Certificates I, II and III in Food Processing have all been updated with changes to their core - changes are deemed not equivalent
- Two qualifications that have been merged:
  - FBP20317 Certificate II in Food Processing (Sales) has been merged into the FBP20121 Certificate II in Food Processing
  - FBP30617 Certificate III in Food Processing (Sales) has been merged with FBP30121 Certificate III in Food Processing.
- Several new units, created to address gaps in training, such as allergen management, traceability, food safety and good manufacturing practice (GMP) have been added to the elective banks of several qualifications outside the focus of this project.
- Several units have also been merged to better reflect current job tasks and also to reduce the overall number of units in the *FBP Food, Beverage and Pharmaceutical Training Package*.

- Several units that were coded at AQF2 have been updated to reflect AQF3. All units that have undergone this change are deemed as equivalent to the previous version. This may impact on learners that are enrolled in the current version of the qualification (FBP20117 Certificate II in Food Processing). If learners are not scheduled to complete training and assessment for the previous qualification before the transition date (12 months after endorsement), then RTOs will need to utilise the mapping information and identify whether learners will be transitioned into the *FBP20121 Certificate II in Food Processing* or the *FBP30120 Certificate III in Food Processing*, depending on which units have been selected for delivery.
- Most qualifications in the *FBP Food, Beverage and Pharmaceutical Training Package* have been impacted by the work undertaken in the projects submitted and have received new codes to reflect these updates.

## 8.2 Potential for traineeship or apprenticeships

| Qualification  | Delivery recommendation | Nominal Duration  |
|--|-------------------------|---|
| FBP20121 Certificate II in Food Processing                                   | Traineeship             | Up to 2 years through indentured training/employment such as traineeship                |
| FBP30121 Certificate III in Food Processing (with or without specialisation) | Apprenticeship          | 1-2 years. Up to 4 years through indentured training/employment such as apprenticeship. |

## 8.3 Occupational and licensing requirements

No components have specific occupational and/or licensing requirements, however most components include advice directing users to check and adhere to any food safety-related legislative and regulatory requirements:

*Legislative and regulatory requirements apply to food safety and are enforced through state/territory jurisdictions. Users must check with the relevant regulatory authority before delivery.*

## 8.4 Extension to transition period

Not applicable.

## 9. Quality Assurance

|   |                                     |
|---|-------------------------------------|
| <i>The Case for Endorsement meets the following requirements:</i>               |                                     |
| <i>Standards for Training Packages 2012</i>                                     | <input checked="" type="checkbox"/> |
| <i>Training Package Products Policy</i>   | <input checked="" type="checkbox"/> |
| <i>Training Package Development and Endorsement Process Policy</i>              | <input checked="" type="checkbox"/> |
| <i>Companion Volume Implementation Guide is available and quality assured.</i>  | <input checked="" type="checkbox"/> |
| <i>Copies of quality assurance reports are included in <b>Attachment F</b>.</i> |                                     |

## 10. Implementation of the Minister's priorities in training packages

Refer to **Attachment E** for information on no enrolment and low enrolment qualifications reviewed as part of this project, and the outcomes of this review (i.e. product proposed for deletion or retention). **Attachment E** also includes the rationale for retaining no and/or low enrolment products when this is the proposal.

Please include an explanation of how approval of the proposed training products will support the reform priorities for training packages agreed by skills ministers in November 2015 and October 2020:

|  |   |
|--|---|
| <p><b>Streamlining/rationalisation of training products</b></p>  | <ul style="list-style-type: none"> <li>• Several units have been merged to better reflect current job tasks and also to reduce the overall number of units in the <i>FBP Food, Beverage and Pharmaceutical Training Package</i>.</li> <li>• 5 qualifications have been fully reviewed and rationalised down to 3.</li> <li>• 10 units of competency have been deleted from the system</li> <li>• Best use has been made of existing cross-industry units (such as laboratory, sustainability and retail services) as well as communication and work and participation units from other training packages to prevent duplication across multiple training packages.</li> </ul> <p><b>Changes to the net number of units and qualifications in the training package</b></p> <ul style="list-style-type: none"> <li>• If the products from all projects in the <i>FBP Food, Beverage and Pharmaceutical Training Package Version 6.0 Cases for Endorsement</i> are approved, the number of units in the FBP training package will decrease by 3 (from 446 to 443 units) and the number of qualifications will reduce from 25 to 22.</li> </ul> |
| <p><b>Ensure that more information about industry's expectations of training delivery is available to training providers to improve their delivery and to consumers to enable more informed course choices</b></p> | <p>The companion volume details information that covers key industry expectations about:</p> <ul style="list-style-type: none"> <li>• qualifications suitable for vocational education and training delivered to secondary students</li> <li>• qualifications suitable for delivery as apprenticeships or traineeships</li> <li>• amount of training/volume of learning requirements to ensure that the individual can gain the necessary skills and knowledge</li> <li>• key legislative requirements</li> <li>• essential knowledge requirements.</li> </ul>  |
| <p><b>Ensure the training system better supports individuals to move more easily between related occupations</b></p>   | <ul style="list-style-type: none"> <li>• The core units of all three qualifications have been revised to include skills and knowledge about food safety, good manufacturing practice, traceability, work health and safety and underpinning skills to work in a food processing environment.</li> <li>• Electives in each qualification include a range of flexible options that can be chosen to cover optional technical/operator tasks, packaging, food safety, foundation skills, digital literacy skills, manufacturing, competitive systems, stock control and receipt and despatch operations, across a broad range of food and beverage sectors.</li> <li>• The suite of skill sets and qualifications within the FBP Food, Beverage and Pharmaceutical Training Package allows a range of pathways from entry and preparatory level as appropriate to facilitate movement between schools and VET, from entry level into work, and between VET and higher education qualifications.</li> </ul>   |
| <p><b>Improve the efficiency of the training system by creating units that can be owned and used by multiple industry sectors</b></p>  | <ul style="list-style-type: none"> <li>• The new units created in this project are specific to food production. However, the traceability, allergens and good manufacturing practice units of competency are flexible to be utilised across multiple sectors of food processing.</li> <li>• Identification and creation of four skill sets in response to industry needs.</li> </ul>  |

|  |  |
|--|--|
| <b>Foster greater recognition of skill sets and work with industry to support their implementation</b> |  |
|--|--|

## 11. A link to the full content of the proposed training package component(s)

The AISC should be provided with a link to the full, developed training package component(s) to be approved under the Case for Endorsement.

*A link to the training package components proposed for endorsement is included here.*

*<https://www.skillsimpact.com.au/food-beverage-and-pharmaceutical/training-package-projects/food-beverage-processing-project/>*

This Case for Endorsement was agreed to by the FBP, Food, Beverage and Pharmaceutical IRC

|                           |               |
|---------------------------|---------------|
| <b>Name of Chair</b>      | Fiona Fleming |
| <b>Signature of Chair</b> |               |
| <b>Date</b>               |               |

This Case for Endorsement was also agreed to by the Pharmaceutical Manufacturing IRC

|                           |               |
|---------------------------|---------------|
| <b>Name of Chair</b>      | Paul MacLeman |
| <b>Signature of Chair</b> |               |
| <b>Date</b>               |               |

## Attachment A: Training products submitted for approval

Please set out in the table below, the training products submitted for approval, including showing whether this is an updated, new or deleted product.

### Training Products from Food and Beverage Processing project

| Training Product Code      | Training Product Name                      | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|----------------------------|--|---------|---|--|
| <b>Qualifications</b>      |  |         |   |  |
| FBP10121                   | Certificate I in Food Processing           | Updated | Not equivalent  | Core units revised<br>Packaging rules updated  |
| FBP20121                   | Certificate II in Food Processing          | Updated | Not equivalent  | Packaging rules updated<br>Qualification merged with FBP20317<br>Certificate II in Food Processing (Sales)   |
| FBP30121                   | Certificate III in Food Processing         | Updated | Not equivalent  | Packaging rules updated<br>Core units updated<br>Specialisations added<br>Qualification merged with FBP30617<br>Certificate III in Food Processing (Sales) |
| FBP20317                   | Certificate II in Food Processing (Sales)  | Updated | Not equivalent  | Qualification merged with FBP20117<br>Certificate II in Food Processing to produce<br>revised qualification FBP20121 Certificate II in<br>Food Processing  |
| FBP30617                   | Certificate III in Food Processing (Sales) | Updated | Not equivalent  | Qualification merged with FBP30117<br>Certificate III in Food Processing to produce<br>FBP30121 Certificate III in Food Processing                         |
| <b>Units of competency</b> |  |         |   |  |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
| FBPBEV2004            | Identify key stages and beer production equipment in a brewery | Updated | Equivalent  | Unit sector code updated to better match work task<br>Minor change to unit Application<br>Changes to wording of all Elements<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPBEV3001            | Operate and monitor a wort production process                  | Updated | Equivalent  | Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Prerequisite removed<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPBEV3002            | Prepare and monitor beer yeast propagation processes           | Updated | Equivalent  | Unit sector code updated to better match work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified   |

| Training Product Code | Training Product Name                              | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|--|---------|---|---|
|                       |  |         |   | Minor changes to Knowledge Evidence to clarify requirements<br>Assessment Conditions  |
| FBPBEV3003            | Operate and monitor a brewery fermentation process | Updated | Equivalent  | Unit title updated to better reflect work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Added emphasis on food safety in Knowledge Evidence<br>Minor changes to Assessment Conditions to clarify requirements<br>Prerequisite removed   |
| FBPBEV3004            | Operate and monitor a beer filtration process      | Updated | Equivalent  | Unit merged with FBPOPR2013 Operate a bright beer tank process<br>Minor change to unit Application<br>Prerequisite removed<br>Unit sector code and title updated to better match work task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPBEV3007            | Operate and monitor a beer maturation process      | Updated | Equivalent  | Prerequisite removed<br>Unit sector code and title updated to better match work task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |



| Training Product Code | Training Product Name                | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--------------------------------------|---------|---|--|
|                       |                                      |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPBEV3008            | Manufacture roast and ground coffee  | Updated | Equivalent  | Unit code updated to match complexity of task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPBPG1001            | Pack or unpack product manually      | Updated | Equivalent  | Updated sector code to better match unit content<br>Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Assessment Conditions  |
| FBPBPG2009            | Operate a beverage packaging process | Updated | Equivalent  | Unit sector code updated to better match work task<br>Title updated and references to beer removed throughout for broader application<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |

| Training Product Code | Training Product Name                                     | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
| FBPBPG2010            | Operate a case packing process                            | Updated | Equivalent  | Updated sector code to better match unit content<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPBPG2011            | Operate a fill and seal process                           | Updated | Equivalent  | Updated sector code to better match unit content<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPBPG2012            | Operate a packaging process                               | Updated | Equivalent  | Updated sector code to better match unit content<br>Changes to unit Application so that unit is not delivered alongside another specific packaging unit.<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPBPG3010            | Operate and monitor a carbonated beverage filling process | Updated | Not equivalent  | Unit sector code updated to better match work task  |

| Training Product Code | Training Product Name                             | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
|                       |   |         |   | <p>AQF level in code updated to better match complexity of work task</p> <p>Minor change to unit Application</p> <p>References to beer removed</p> <p>Minor changes to Performance Criteria 1.1, 1.2, PC 1.3 and 1.4 replaced</p> <p>Element 2 on carbonation added</p> <p>PCs in Element 3 reorganised</p> <p>Minor changes to PCs 4.1 and 4.4</p> <p>Foundation skills refined</p> <p>CSfW information removed</p> <p>Performance Evidence clarified</p> <p>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements</p> |
| FBPBPG3011            | Operate and monitor a high speed wrapping process | Updated | Equivalent  | <p>Updated sector code to better match unit content</p> <p>AQF level in code updated to better match complexity of work task</p> <p>Minor changes to Performance Criteria to clarify task</p> <p>Foundation skills refined</p> <p>CSfW information removed</p> <p>Performance Evidence clarified</p> <p>Minor changes to Knowledge and Assessment Conditions to clarify requirements</p>  |
| FBPBPG3012            | Operate and monitor a form, fill and seal process | Updated | Equivalent  | <p>Updated sector code to better match unit content</p> <p>AQF level in code updated to better match complexity of work task</p> <p>Minor changes to Performance Criteria to clarify task</p> <p>Foundation skills refined</p>  |

| Training Product Code | Training Product Name                                      | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|--|---------|---|---|
|                       |  |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPCHE3003            | Conduct cheese making operations                           | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence refined<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPCHE3004            | Carry out processing for a range of artisan cheeses        | Updated | Equivalent  | Title updated (processing, rather than processes)<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence refined<br>Minor changes to Knowledge Evidence and Assessment Conditions  |
| FBPCHE3005            | Operate and monitor a cheese pressing and moulding process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPCON2010            | Operate an enrobing process                                | Updated | Equivalent  | Unit sector code updated to match unit content<br>Minor changes to Performance Criteria to clarify task   |

| Training Product Code | Training Product Name                              | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPCON2011            | Operate a chocolate tempering process              | Updated | Equivalent  | Unit sector code updated to better match work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPCON3001            | Operate a complex chocolate depositing process     | Updated | Equivalent  | Note: products deposited directly onto conveyors covered by FBPOPR2097<br>Unit title updated<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPCON3002            | Operate and monitor a boiled confectionery process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |

| Training Product Code | Training Product Name                                     | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
|                       |   |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions  |
| FBPCON3003            | Operate and monitor a chocolate conching process          | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPCON3004            | Operate and monitor a confectionery depositing process    | Updated | Equivalent  | Note: products deposited directly onto conveyors covered by FBPOPR2097<br>Unit title updated<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPCON3005            | Operate and monitor a granulation and compression process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed  |

| Training Product Code | Training Product Name                            | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions  |
| FBPCON3006            | Operate and monitor a panning process            | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPCON3007            | Operate and monitor a chocolate refining process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPCON3008            | Operate and monitor a starch moulding process    | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code AQF identifier updated to better match complexity of job task<br>Element 1 split into two to better reflect work process<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified       |

| Training Product Code | Training Product Name                                     | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
|                       |   |         |   | Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPDPR2007            | Operate a cooling and hardening process                   | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPDPR3001            | Operate and monitor a curd production and cutting process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPDPR3002            | Operate and monitor a fermentation process                | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPDPR3004            | Operate and monitor a butter churning process             | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code updated to better match complexity of job task  |



| Training Product Code | Training Product Name                           | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
|                       |   |         |   | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPDPR3005            | Operate and monitor a butter oil process        | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit code updated to better match complexity of job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions |
| FBPEGG2003            | Work on an egg grading floor                    | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPEGG2004            | Operate egg grading and packing floor equipment | Updated | Equivalent  | Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions  |
| FBPFAV2002            | Apply hydro-cooling processes to fresh produce  | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |

| Training Product Code | Training Product Name                          | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|--|---------|---|---|
|                       |  |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPFAV3003            | Conduct chemical wash for fresh produce        | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPFAV3004            | Program fresh produce grading equipment        | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPFSY1002            | Follow work procedures to maintain food safety | Updated | Equivalent  | References to allergen management strengthened<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence (including addition of four categories of food hazards and CCP) and Assessment Conditions to clarify requirements |
| FBPFSY2002            | Apply food safety procedures                   | Updated | Equivalent  | Title of unit updated to better reflect actual work task<br>References to allergen management strengthened  |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | <p>Minor changes to Performance Criteria to clarify task<br/>           CSfW information removed<br/>           Performance Evidence clarified<br/>           Minor changes to Knowledge Evidence (including addition of four categories of food hazards and State/Territory food legislation) and Assessment Conditions to clarify requirements</p>   |
| FBPFSY2003            | Maintain food safety when loading, unloading and transporting food | Updated | Equivalent  | <p>Unit sector code updated to better match work task<br/>           References to allergens strengthened<br/>           Minor changes to Performance Criteria to clarify task<br/>           Foundation skills refined<br/>           CSfW information removed<br/>           Performance Evidence clarified<br/>           Minor changes to Knowledge Evidence to clarify requirements and Assessment Conditions</p> |
| FBPFSY3002            | Participate in a HACCP team (Release 2)                            | Updated | Equivalent  | <p>References to allergen management strengthened<br/>           Dot point about different types of food safety hazards (including allergens) added to Knowledge Evidence</p>  |
| FBPFSY3003            | Monitor the implementation of food safety and quality programs     | Updated | Equivalent  | <p>SME feedback indicated 'quality and food safety' were in wrong order throughout.<br/>           Unit title updated to include 'food safety and quality' rather than vice versa<br/>           Minor change to Application<br/>           References to allergen management strengthened<br/>           Minor changes to Performance Criteria to clarify task</p>  |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | PCs updated to include 'food safety and quality' rather than vice versa<br>Foundation skills refined<br>CSfW information removed   |
| FBPFSY3005            | Control contaminants and allergens in food processing          | Updated | Equivalent  | Unit sector code and title updated to better match work task<br>Application updated<br>Prerequisite removed<br>Emphasis on contaminants changed to food safety risks<br>References to allergens strengthened<br>Elements and Performance Criteria re-ordered<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPGPS3001            | Operate and monitor a creamed honey manufacture process        | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPGRA3017            | Operate and monitor a liquid, mash or block stock feed process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>AQF level in code updated to better match complexity of work task<br>Minor changes to Performance Criteria to clarify task   |

| Training Product Code | Training Product Name                   | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
|                       |   |         |   | Order of PCs in Element 1 changed<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPGRA3018            | Operate and monitor a pelleting process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPGRA3019            | Prepare malted grain                    | Updated | Equivalent  | AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Prerequisite removed<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                       |
| FBPGRA3020            | Blend and dispatch malt                 | Updated | Equivalent  | AQF level in code updated to better match complexity of work task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPGRA3021            | Control batch processing for micronutrients or additives in stock feed | Updated | Equivalent  | Unit title updated to better reflect work task and make applicable to other sectors<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements and Assessment Conditions |
| FBPGRA3022            | Confirm feed product meets animal nutrition requirements               | Updated | Equivalent  | Unit title updated to better reflect work task make applicable to other sectors<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Assessment conditions to clarify requirements                            |
| FBPOIL3001            | Operate a degumming and neutralisation process                         | Updated | Equivalent  | Unit title updated to include 'degumming'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor changes to Performance Criteria to clarify task  |

| Training Product Code | Training Product Name                     | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
|                       |   |         |   | Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOIL3002            | Operate and monitor a bleaching process   | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOIL3003            | Operate and monitor a deodorising process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements and Assessment Conditions |

| Training Product Code | Training Product Name                           | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
| FBPOIL3004            | Operate and monitor a flake preparation process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOIL3005            | Operate and monitor a complecting process       | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements   |
| FBPOIL3006            | Operate and monitor a soap splitting process    | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task   |



| Training Product Code | Training Product Name                              | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOIL3007            | Operate and monitor an interesterification process | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOIL3008            | Operate and maintain a hydrogenation process       | Updated | Equivalent  | Unit title updated to include 'monitoring'<br>Unit sector code updated to better match work task<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR1011            | Operate automated washing equipment                | Updated | Equivalent  | Application of unit clarified  |

| Training Product Code | Training Product Name     | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---------------------------|---------|---|---|
|                       |                           |         |   | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Assessment Conditions  |
| FBPOPR1012            | Prepare basic mixes       | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Minor changes to all elements<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions |
| FBPOPR1013            | Operate basic equipment   | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions                                  |
| FBPOPR1014            | Monitor process operation | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions                                  |

| Training Product Code | Training Product Name                              | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
| FBPOPR1015            | Participate effectively in a workplace environment | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions |
| FBPOPR1016            | Take and record basic measurements                 | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions |
| FBPOPR1017            | Follow work procedures to maintain quality         | Updated | Equivalent  | Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions |
| FBPOPR2019            | Fill and close product in cans (Release2)          | Updated | Equivalent  | Unit reinstated after feedback on Draft 2. Unit added to Certificate II in Food Processing.<br>CSfW references removed<br>Foundation skills descriptions updated   |
| FBPOPR2070            | Apply quality systems and procedures (Release 2)   | Updated | Equivalent  | Food processing context added to unit Application<br>Dot point about food traceability and recall added to Knowledge Evidence<br>CSfW information removed  |

| Training Product Code | Training Product Name                               | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
| FBPOPR2071            | Provide and apply workplace information (Release 2) | Updated | Equivalent  | Food processing context added to unit Application<br>Dot point about food traceability and recall added to Knowledge Evidence<br>CSfW information removed   |
| FBPOPR2074            | Carry out manual handling tasks                     | Updated | Equivalent  | Unit code updated to reflect complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |
| FBPOPR2075            | Work effectively in the food processing industry    | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                             |
| FBPOPR2076            | Inspect and sort materials and product              | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements and Assessment Conditions |
| FBPOPR2077            | Operate a bulk dry goods transfer process           | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified  |

| Training Product Code | Training Product Name                           | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
|                       |   |         |   | Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR2078            | Work in a freezer storage area                  | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements         |
| FBPOPR2079            | Work with temperature controlled stock          | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements         |
| FBPOPR2080            | Operate a blending, sieving and bagging process | Updated | Equivalent  | Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPOPR2081            | Measure non-bulk ingredients                    | Updated | Equivalent  | Title updated to better reflect job task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|--|---------|---|---|
| FBPOPR2082            | Operate a mixing or blending process                             | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified                                     |
| FBPOPR2083            | Operate a baking process   | Updated | Equivalent  | Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR2084            | Apply work procedures to maintain integrity of processed product | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>PC 2.3 removed<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                   |
| FBPOPR2085            | Operate a grinding process                                       | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                                     |
| FBPOPR2086            | Operate a frying process   | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined  |

| Training Product Code | Training Product Name                            | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPOPR2087            | Operate a mixing or blending and cooking process | Updated | Equivalent  | Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR2088            | Operate pumping equipment                        | Updated | Equivalent  | Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR2089            | Operate a production process                     | Updated | Equivalent  | Additional sentence added to unit Application to avoid double up with specific process specific units<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR2090            | Operate a freezing process                       | Updated | Equivalent  | Note added to unit Application to not allow delivery with FBPOPR2092 Operate a continuous freezing process   |

| Training Product Code | Training Product Name                 | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---------------------------------------|---------|---|---|
|                       |                                       |         |   | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR2091            | Operate a holding and storage process | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR2092            | Operate a continuous freezing process | Updated | Equivalent  | Note added to unit Application to not allow delivery with FBPOPR2090 Operate a freezing process<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements and Assessment |
| FBPOPR2093            | Operate an automated cutting process  | Updated | Equivalent  | Emphasis on meat removed so unit can be applied across different sectors<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified  |



| Training Product Code | Training Product Name                  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPOPR2094            | Clean equipment in place               | Updated | Equivalent  | Unit code updated<br>Minor changes to Performance Criteria 1.1, 1.2, 1.3<br>Performance Criteria 2.4 added<br>Extra points added to Knowledge Evidence   |
| FBPOPR2095            | Clean and sanitise equipment           | Updated | Equivalent  | Unit code updated<br>Extra points added to Knowledge Evidence<br>Minor changes to Performance Criteria for clarity   |
| FBPOPR3007            | Operate a bulk liquid transfer process | Updated | Equivalent  | AQF level in code updated to better match complexity of work task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                                     |
| FBPOPR3008            | Load and unload tankers                | Updated | Equivalent  | AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR3009            | Participate in sensory analyses        | Updated | Equivalent  | Unit sector code updated to better match work task   |

| Training Product Code | Training Product Name                        | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
|                       |  |         |   | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge and Assessment Conditions Evidence to clarify requirements  |
| FBPOPR3010            | Operate and monitor a filtration process     | Updated | Not equivalent  | Unit merged with FBPOPR2057 Operate a membrane process<br>Unit title updated to include 'monitor'  |
| FBPOPR3011            | Operate and monitor a heat treatment process | Updated | Equivalent  | Unit title updated to include 'monitor'<br>AQF level in code updated to better match complexity of work task<br>Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR3012            | Operate and monitor a drying process         | Updated | Equivalent  | Unit title updated to include 'monitor'<br>AQF level in code updated to better match complexity of work task<br>Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |

| Training Product Code | Training Product Name                       | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
| FBPOPR3013            | Operate and monitor an homogenising process | Updated | Equivalent  | Unit title updated to include 'monitor'<br>AQF level in code updated to better match complexity of work task<br>Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR3014            | Operate and monitor a retort process        | Updated | Equivalent  | Unit title updated to include 'monitor'<br>AQF level in code updated to better match complexity of work task<br>Minor change to unit Application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPOPR3015            | Pre-process raw materials                   | Updated | Equivalent  | AQF level in code updated to better match complexity of work task<br>Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|--|---------|---|--|
| FBPOPR3016            | Operate and monitor a separation process                                       | Updated | Equivalent  | Unit title updated to include 'monitor'<br>AQF level in code updated to better match complexity of work task<br>Minor changes to unit application<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPOPR3017            | Prepare food products using basic cooking methods                              | Updated | Equivalent  | Prerequisite removed<br>Minor changes to Performance Criteria to clarify task<br>Foundation Skills refined<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements  |
| FBPOPR3018            | Identify dietary, cultural and religious considerations for food production    | Updated | Equivalent  | Unit title updated<br>Application updated<br>Emphasis on dietary conditions and reactions to allergens/anaphylaxis increased<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements   |
| FBPOPR3019            | Operate and monitor interrelated processes in a production or packaging system | Updated | Equivalent  | Unit title updated<br>FBPOPR3006 Operate interrelated processes in a packaging system merged with<br>FBPOPR3005 Operate interrelated processes in a production system  |

| Training Product Code | Training Product Name                               | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status   |
|-----------------------|---|---------|---|--|
| FBPOPR3022            | Receive and store raw materials for food processing | Updated | Not equivalent  | Unit redesigned and incorporates content from FBPCON2001 Examine raw ingredients used in confectionery   |
| FBPOPR3023            | Operate and monitor an evaporation process          | Updated | Equivalent  | Unit code and title updated to match complexity of task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements                               |
| FBPPPL1001            | Communicate workplace information                   | Updated | Equivalent  | Updated sector code to better match unit content<br>Application of unit clarified<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence and Knowledge Evidence clarified<br>Minor changes to Assessment Conditions |
| FBPPPL2002            | Work in a socially diverse environment              | Updated | Equivalent  | Sector code updated to better reflect task<br>Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>Minor changes to Assessment Conditions   |
| FBPPPL3007            | Support and mentor individuals and groups           | Updated | Not equivalent  | Performance Criteria 1.5 added<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence to clarify requirements and Assessment Conditions   |

| Training Product Code | Training Product Name  | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|--|---------|---|---|
| FBPPPL3008            | Establish compliance requirements for work area                | Updated | Not equivalent  | Minor changes to Performance Criteria to clarify task<br>PCs added Foundation Skills refined<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions   |
| FBPRBK1001            | Finish products (Release 2)                                    | Updated | Equivalent  | Reference to 'pallet knives' removed from Assessment Conditions<br>Foundation Skills refined  |
| FBPWHS1001            | Identify safe work practices (Release 2)                       | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPWHS2001            | Participate in work health and safety processes (Release 2)    | Updated | Equivalent  | Dot point about environmental risks added to Knowledge Evidence<br>Foundation skills refined<br>CSfW information removed  |
| FBPWHS3001            | Contribute to work health and safety processes (Release 2)     | Updated | Equivalent  | Minor changes to Performance Criteria to clarify task<br>Foundation skills refined<br>CSfW information removed<br>Performance Evidence clarified<br>Minor changes to Knowledge Evidence and Assessment Conditions to clarify requirements |
| FBPBEV3005            | Operate and monitor juice processing                           | New     | Newly created   | Not applicable  |
| FBPBEV3006            | Control and monitor fruit and/or vegetable washing and milling | New     | Newly created   | Not applicable  |

| Training Product Code | Training Product Name   | Type | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status |
|-----------------------|---|------|---|--|
| FBPDPR3003            | Control batch processing for powdered milk products               | New  | Newly created   | Not applicable   |
| FBPFSY3004            | Participate in traceability activities                            | New  | Newly created   | Not applicable   |
| FBPFSY4003            | Perform an allergen risk review                                   | New  | Newly created   | Not applicable   |
| FBPFSY4004            | Provide accurate food allergen information to consumers           | New  | Newly created   | Not applicable   |
| FBPFSY4005            | Conduct a traceability exercise                                   | New  | Newly created   | Not applicable   |
| FBPFSY5002            | Develop an allergen management program                            | New  | Newly created   | Not applicable   |
| FBPFSY5003            | Design a traceability system for food products                    | New  | Newly created   | Not applicable   |
| FBPFSY5004            | Plan to mitigate food fraud                                       | New  | Newly created   | Not applicable   |
| FBPOIL3009            | Clean and mill olives   | New  | Newly created   | Not applicable   |
| FBPOIL3010            | Operate and monitor a malaxer                                     | New  | Newly created   | Not applicable   |
| FBPOIL3011            | Operate and monitor an oil separation process                     | New  | Newly created   | Not applicable   |
| FBPOIL3012            | Operate and monitor storage of virgin olive oil                   | New  | Newly created   | Not applicable   |
| FBPOPR2096            | Follow procedures to maintain good manufacturing                  | New  | Newly created   | Not applicable   |
| FBPOPR3020            | Plan, conduct and monitor equipment maintenance                   | New  | Newly created   | Not applicable   |
| FBPOPR3021            | Apply good manufacturing practice requirements in food processing | New  | Newly created   | Not applicable   |

| Training Product Code | Training Product Name                                | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status |
|-----------------------|--|---------|---|--|
| FBPBEV2001            | Operate a deaeration, mixing and carbonation process | Deleted | Not applicable  | Not applicable   |
| FBPBEV2003            | Operate an ice manufacturing process                 | Deleted | Not applicable  | Not applicable   |
| FBPGPS2005            | Operate a fractionation process                      | Deleted | Not applicable  | Not applicable   |
| FBPGPS2010            | Operate a winterisation process                      | Deleted | Not applicable  | Not applicable   |
| FBPOPR2031            | Operate a coating application process                | Deleted | Not applicable  | Not applicable   |
| FBPOPR2047            | Operate a portion saw                                | Deleted | Not applicable  | Not applicable   |
| FBPOPR2049            | Operate a reduction process                          | Deleted | Not applicable  | Not applicable   |
| FBPOPR2051            | Operate a spreads production process                 | Deleted | Not applicable  | Not applicable   |
| FBPOPR2053            | Operate a washing and drying process                 | Deleted | Not applicable  | Not applicable   |
| FBPOPR2054            | Operate a water purification process                 | Deleted | Not applicable  | Not applicable   |

### Training Products from additional IRC supported updates

| Training Product Code | Training Product Name    | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status |
|-----------------------|--------------------------|---------|---|--|
| <b>Qualifications</b> |                          |         |   |  |
| FBP10221              | Certificate I in Baking  | Updated | Equivalent  | Unit codes updated in core and electives                               |
| FBP20221              | Certificate II in Baking | Updated | Equivalent  | Unit codes updated in core and electives                               |



| Training Product Code | Training Product Name                         | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status  |
|-----------------------|---|---------|---|---|
| FBP20521              | Certificate II in Wine Industry Operations    | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP30321              | Certificate III in Cake and Pastry            | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP30421              | Certificate III in Bread Baking               | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP30521              | Certificate III in Baking                     | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP30721              | Certificate III in Rice Processing            | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP30921              | Certificate III in Wine Industry Operations   | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP40221              | Certificate IV in Baking                      | Updated | Equivalent  | Unit codes updated in core and electives  |
| FBP40321              | Certificate IV in Food Processing             | Updated | Equivalent  | New allergens and traceability units added to electives<br><br>GRA units added to electives<br><br>Unit codes updated in core and electives |
| FBP40421              | Certificate IV in Food Science and Technology | Updated | Equivalent  | New allergens and traceability units added to electives<br><br>Unit codes updated in core and electives                                     |
| FBP40621              | Certificate IV in Artisan Fermented Products  | Updated | Equivalent  | New allergens and traceability units added to electives<br><br>Unit codes updated in electives  |
| FBP50121              | Diploma of Food Science and Technology        | Updated | Equivalent  | New allergens and traceability units added to electives<br><br>Unit codes updated in core and electives                                     |

| Training Product Code      | Training Product Name           | Type    | For existing products, equivalence/non-equivalence status | For updated products, rationale for equivalence/non-equivalence status                              |
|----------------------------|---------------------------------|---------|---|---|
| FBP50218                   | Diploma of Food Safety Auditing | Updated | Equivalent  | New allergens and traceability units added to electives<br>Unit codes updated in core and electives |
| FBP50321                   | Diploma of Artisan Cheesemaking | Updated | Equivalent  | New allergens and traceability units added to electives<br>Unit codes updated in core and electives |
| <b>Units of competency</b> |                                 |         |   |   |
| FBPPPL4009                 | Optimise a work process         | Updated | Equivalent  | Updated prerequisite unit code  |

## Attachment B: How qualification updates support job roles

| Job role   | Qualification                               | Proposed updates and how these better support the job role  |
|--|---|---|
| Food or feed processing worker/operator (entry level and under general supervision)  | FBP10121 Certificate I in Food Processing   | <p>Core units revised to include introductory information about food safety (including traceability) and manual handling to support updated requirements of job role.</p> <p>Packaging rules updated to ensure AQF alignment is at AQF 1.</p> <p>Foundation Skills (FSK) units added to elective bank to allow opportunities to build appropriate foundation skills for food/feed processing work, including digital literacy and digital technology skills at ACSF Levels 1 and 2.</p>   |
| <p>Food or feed processing worker/operator (under supervision)</p> <p>Food processing salesperson (under supervision)</p>  | FBP20121 Certificate II in Food Processing  | <p>Core units revised to include skills and knowledge about food safety and good manufacturing practice (including traceability) to support updated requirements of job role.</p> <p>Packaging rules updated to ensure AQF alignment is at AQF 2.</p> <p>Foundation Skills (FSK) units added to elective bank to allow opportunities to build appropriate foundation skills for food/feed processing work, including digital literacy and digital technology skills at Australian Core Skills Framework (ACSF) Level 2.</p> <p>Qualification merged with FBP20317 Certificate II in Food Processing (Sales)</p>                                   |
| <p>A vast number of job roles are covered by this qualification. Examples include:</p> <ul style="list-style-type: none"> <li>• Food process worker/operator</li> <li>• Feed process worker/operator</li> <li>• Brewer</li> <li>• Bottling and packing operator</li> <li>• Confectionary processor</li> <li>• Distiller</li> <li>• Dairy processor/operator</li> <li>• Edible oil processor/operator</li> <li>• Mill operative</li> <li>• Fruit juice processor/operator</li> <li>• Pet food processor/operator</li> </ul> | FBP30121 Certificate III in Food Processing | <p>Optional specialisations added to the qualification to allow learners to be awarded a qualification that lists a particular food/feed focussed specialisation. Specialisations include:</p> <ul style="list-style-type: none"> <li>• Brewing</li> <li>• Bottling and packaging</li> <li>• Confectionery</li> <li>• Dairy processing (cheese, powder and/or milk)</li> <li>• Distilling</li> <li>• Edible oils (refining or cold pressing edible oils)</li> <li>• Milling</li> <li>• Non-alcoholic beverages (fruit juice, cordial)</li> <li>• Pet food (companion animals)</li> <li>• Quality (for operator roles)</li> <li>• Sales</li> </ul> |

| Job role  | Qualification | Proposed updates and how these better support the job role  |
|---|---------------|---|
| <ul style="list-style-type: none"> <li>• Stock feed processor</li> <li>• Food processing salesperson</li> </ul> |               | <ul style="list-style-type: none"> <li>• Stock feed (cattle, horses, sheep, pigs, poultry, fish – animals that produce for human consumption).</li> </ul> <p>Core units revised to include skills and knowledge about food safety, good manufacturing practice (new unit) and traceability (new unit) to support updated requirements of job role.</p> <p>Packaging rules simplified (compared to previous version) and updated to ensure AQF alignment is at AQF 3.</p> <p>Foundation Skills (FSK) units added to elective bank to allow opportunities to build appropriate foundation skills for food/feed processing work, including digital literacy and digital technology skills at Australian Core Skills Framework (ACSF) Level 3.</p> <p>Qualification merged with FBP30617 Certificate III in Food Processing (Sales)</p> |

## Attachment C: Stakeholder consultation

### List of stakeholders that actively participated in stakeholder consultation for the project:

The following 182 people actively contributed to the development of this project (noting 507 stakeholders were contacted to be involved).

| Name              | Organisation              | Title  | Industry                      | Representation Type | State |
|-------------------|---------------------------|--|-------------------------------|---------------------|-------|
| Adam Mayne        | Goodman Fielder           | Product Development Manager                    | Fats and Oils                 | Employer            | NSW   |
| Andrew Collier    | Tech Source               | Technical Sales and Support                    | Manufacturing                 | Employer            | WA    |
| Andrew Steele     | GS1                       | Account Director                               | Traceability                  | Employer            | VIC   |
| Angeline Achariya | Simplot Australia Pty Ltd | Executive Director Innovation and Growth       | Food and Beverage Manufacture | Employer            | VIC   |
| Carolyn Gray      | Nestle                    | HR Business Partner                            | Confectionery                 | Employer            | VIC   |
| Charavy Chan      | Mojo Kombucha             | Technical Manager                              | Beverage manufacturing        | Employer            | SA    |
| Chris de Bono     | Meru Miso                 | Managing Director and Miso Master              | Food and Beverage Manufacture | Employer            | TAS   |
| Claudia Guillaume | Modern Olives             | General Manager - Technical                    | Fats and Oils                 | Employer            | VIC   |
| Donovan Sparks    | Lion Beer                 | Capability and Knowledge Leader                | Beverage manufacturing        | Employer            | QLD   |
| Gabrielle Cullen  | Peters Ice Cream          | Line Manager - Training                        | Dairy Product Manufacturing   | Employer            | VIC   |
| Georgie Jacobson  | Simplot Australia Pty Ltd | HR Manager                                     | Food and Beverage Manufacture | Employer            | TAS   |
| Gina Casey        | Simplot Australia Pty Ltd | Learning Manager                               | Food and Beverage Manufacture | Employer            | TAS   |
| Igor Van Gerwen   | House of Anvers           | Managing Director                              | Confectionary Manufacture     | Employer            | TAS   |
| James Bunn        | Allied Pinnacle           | National Head Miller                           | Grain Processing              | Employer            | VIC   |
| James Penny       | Gage Roads Brewing Co Ltd | HS and HR Manager                              | Beer Manufacture              | Employer            | WA    |
| Jasmine Lacis-Lee | BVAQ                      | Food Safety Manager Microbiology and Allergens | Allergens/Traceability        | Employer            | QLD   |

| Name            | Organisation                           | Title  | Industry                      | Representation Type | State |
|-----------------|--|--|-------------------------------|---------------------|-------|
| Jeannie Walker  | Tamar Valley Dairy                     | Safety, Health and Environment Manager             | Dairy Product Manufacturing   | Employer            | TAS   |
| Jenny James     | Simplot                                | Manager  | Eggs/Fruit and Veg and Nuts   | Employer            | VIC   |
| John Sales      | Huon Aquaculture Group Limited         | Management Accountant                              | Food Processing               | Employer            | TAS   |
| John Szabo      | GS1                                    | Consulting Manager                                 | Traceability                  | Employer            | VIC   |
| Joyce Ceravolo  | Ashton Valley Fresh                    | Quality Assurance and Business Development Manager | Beverage Manufacture          | Employer            | SA    |
| Karensa Menzies | Karensa Menzies - Consultant           | Agrifood Development Specialist                    | Food and Beverage Manufacture | Employer            | VIC   |
| Kerry Fox       | Simplot Australia Pty Ltd              | Training Advisor                                   | Food and Beverage Manufacture | Employer            | TAS   |
| Leah Williamson | True Foods (previously)                | Technical Manager                                  | Baking/Production Baking      | Employer            | VIC   |
| Linda Larkins   | Somerville Egg Farm                    |  | Egg Farm                      | Employer            | VIC   |
| Louise White    | SeerPharma                             | Partner and Senior Consultant                      | Pharmaceutical Manufacture    | Employer            | VIC   |
| Marcel Fillion  | Huon Aquaculture Group Limited         | Factory Manager                                    | Aquaculture                   | Employer            | TAS   |
| Maria Said      | Allergy & Anaphylaxis Australia (A&AA) | CEO  | Allergens/Traceability        | Employer            | NSW   |
| Marion Veal     | Haigh's Chocolates                     | Training Coordinator                               | Confectionary                 | Employer            | SA    |
| Mark Dennien    | Kialla Pure Foods                      | President  | Bakery Product Manufacturing  | Employer            | QLD   |
| Mark Sedgwick   | Lion Dairy & Drinks                    | Technical Capability Leader                        | Dairy Product Manufacturing   | Employer            | TAS   |
| Martin Eagle    | Halcyon Proteins Pty Ltd               | Business Manager                                   | Food Sales                    | Employer            | VIC   |
| Matthew Holland | Lion Dairy & Drinks                    | Operations Manager - King Island Dairy             | Dairy Product Manufacturing   | Employer            | TAS   |
| Nicholas Baker  | Australian Eggs                        | Innovation Program Manager                         | Egg Farm                      | Employer            | NSW   |

| Name              | Organisation   | Title  | Industry                        | Representation Type | State         |
|-------------------|--|--|---------------------------------|---------------------|---------------|
| Nicholas Benjamin | Banjo's Corporation Pty Ltd                              | Production Consultant                            | Food and Beverage Manufacture   | Employer            | TAS           |
| Pablo Canamasas   | Cobram Estate  | Argentinian olive processing specialist          | Oil                             | Employer            | International |
| Paul Baker        | Fonterra Australia Ltd                                   | Training Coordinator - West                      | Dairy Product Manufacturing     | Employer            | VIC           |
| Paul Brosnan      | Homestyle Bake   | Sales Manager                                    | Bakery Product Manufacturing    | Employer            | QLD           |
| Paul Martin       | Haarslev Industries                                      | Area Sales Manager                               | Bakery Product Manufacturing    | Employer            | VIC           |
| Peter McFarlane   | Australian Food Integrity Certification Services Pty Ltd | Director and Company Secretary                   | Olive Processing/Oil Processing | Employer            | SA            |
| Rachel Warren     | Mojo Kombucha  | HR and WHS Manager                               | Beverage Manufacture            | Employer            | SA            |
| Raymond Chia      | Australian Eggs  | Food Safety and Biosecurity Coordinator          | Eggs                            | Employer            | NSW           |
| Ray Lamb          | Australian Beer Company                                  | Training and Continuous Improvement Co-Ordinator | Beer Manufacture                | Employer            |               |
| Richard Jenkins   | Richard Jenkins and Associates                           | Director   | Food and Beverage               | Employer            | NSW           |
| Robert Davies     | Davies Bakery  | Owner  | Bakery Product Manufacturing    | Employer            | VIC           |
| Ross Kenna        | McCain Foods Australia                                   | Robot Operator / Process Operator                | Eggs/Fruit and Veg and Nuts     | Employer            | VIC           |
| Ryan Monaghan     | Real Pet Food Company                                    | Quality Coordinator                              | Pet Food                        | Employer            | NSW           |
| Scott Williams    | Forest Hill Consulting                                   | Animal Health Consultant                         | Animal Health                   | Employer            | VIC           |
| Shane Wall        | Haight's Chocolates                                      | Product Manager                                  | Commercial                      | Employer            | SA            |
| Steve Timmis      | Fosseys Gin  | Manager  | Spirit distilling               | Employer            | VIC           |
| Terry Papadis     | GS1  | Manager - Training                               | Traceability                    | Employer            | VIC           |
| Vicki Beekman     | Bega Cheese Co-operative Limited                         | HR support                                       | Cheese/Dairy Processing         | Employer            | VIC           |

| Name            | Organisation  | Title  | Industry                      | Representation Type                               | State |
|-----------------|---|--|-------------------------------|---|-------|
| John Murray     | Ausindustry   | Director, Entrepreneurs Program                                    | Food and Beverage Manufacture | Government - Federal                              | ACT   |
| Matthew Dance   | Skills Tasmania   | Industry Liaison Officer, Workforce Policy and Strategic Relations | State Government Agency       | Government - State                                | TAS   |
| Anna Carew      | Skills Tasmania   | Senior Workforce Development Consultant                            |                               | Government - State                                | TAS   |
| Leanne Fulmer   | Queensland Health   | Advanced Environmental Health Officer                              | Food and Beverage Manufacture | Government - State                                | QLD   |
| Lucinda Pita    | Department of Training and Workforce Development                        | Senior Program Officer   | State Government              | Government - State                                | WA    |
| Lynda Green     | Australian Apprenticeships and Traineeships information Service AATINFO | Training Package Content Officer                                   | State Government              | Government - State                                | VIC   |
| Mark Dean       | Australian Apprenticeships and Traineeships information Service AATINFO | Training Package Content   | Government Agency             | Government - State                                | VIC   |
| Liz Newlan      | Bega Cheese Co-operative Limited  | Acting Site Manager  | Cheese/Dairy Processing       | Industry Reference Committee (IRC) Representative | VIC   |
| Richard Adamson | Young Henry's Brewing Company   | Director   | Beer Manufacturer             | Industry Reference Committee (IRC) Representative | NSW   |
| Anne Astin      | Consultant  | Director   | Food and Beverage Manufacture | Industry Reference Committee (IRC) Representative | VIC   |
| Brett Noy       | Uncle Bob's Bakery  | Owner, Managing Director   | Bakery Product Manufacturing  | Industry Reference Committee (IRC) Representative | QLD   |



| Name            | Organisation   | Title   | Industry  | Representation Type                               | State |
|-----------------|--|---|---|---|-------|
| Carolyn Macgill | The Australian Industry Group (AI Group)               | Manager - Association Services                              | Food, Beverage and Pharmaceutical Manufacturing | Industry Reference Committee (IRC) Representative | VIC   |
| Daniel Shipard  | Wilmar Sugar Mills                                     | HR Manager  | Sugar Milling                                   | Industry Reference Committee (IRC) Representative | QLD   |
| Duncan Rowland  | Stock Feed Manufacturers' Council of Australia (SFMCA) | Executive Officer   | Stock Feed Manufacture                          | Industry Reference Committee (IRC) Representative | ACT   |
| Fiona Fleming   | Australian Institute of Food Science and Technology    | Managing Director   | Allergens/Traceability                          | Industry Reference Committee (IRC) Representative | NSW   |
| Henrik Wallgren | South Australian Wine Industry Association Inc         | Business services manager                                   | Wine Production                                 | Industry Reference Committee (IRC) Representative | SA    |
| Ian Curry       | Australian Manufacturing Workers' Union                | National Coordinator - Skills, Training and Apprenticeships | Manufacturing                                   | Industry Reference Committee (IRC) Representative | SA    |
| Nicole Lam      | Carlton & United Breweries                             | Learning and Development Manager                            | Beer Manufacturing                              | Industry Reference Committee (IRC) Representative | VIC   |
| Scott Young     | Wilmar Sugar Mills                                     | Training and Development Manager                            | Sugar Milling                                   | Industry Reference Committee (IRC) Representative | QLD   |
| Stan Kailis     | Australian Mediterranean Olive Research Institute      | Director  | Olive Processing                                | Other   | WA    |

| Name                  | Organisation   | Title                                     | Industry                                      | Representation Type | State |
|-----------------------|--|---|---|---------------------|-------|
| Kim Tonnet            | Australian Food and Grocery Council (AFGC)               | Regulatory Manager                        | Food and Beverage Manufacture                 | Peak Industry Body  | ACT   |
| Nerida Kelton         | Australian Institute of Packaging                        | CEO                                       | Packaging                                     | Peak Industry Body  | QLD   |
| Rob Sherlock          | Sherlock Food Allergen Risk Management Pty Ltd           | Director                                  | Allergens/Traceability                        | Peak Industry Body  | QLD   |
| Anne-Marie Mackintosh | Australian Food and Grocery Council (AFGC)               | Policy Manager – Nutrition and Regulation | Food and Beverage Manufacture                 | Peak Industry Body  | NSW   |
| April Browne          | Dairy Australia  | Lead Learning and Development Partners    | Dairy Product Manufacturing                   | Peak Industry Body  | VIC   |
| Ashleigh Pulford      | South Australian Dairy Farmers Association (SADA)        | Policy Officer                            | Dairy Product Manufacturing                   | Peak Industry Body  | SA    |
| Bruce White           | NSW Amateur Bee Keeping Association/Illawarra Beekeepers |   | Beekeeping/Honey                              | Peak Industry Body  | NSW   |
| Carol Graham          | Food and Beverage Manufacture Development Fund           | Executive Officer                         | Food and Beverage Manufacture                 | Peak Industry Body  | SA    |
| Christopher Su        | Monash Food Innovation Centre                            | Business Development Manager              | Food and Beverage Manufacture                 | Peak Industry Body  | VIC   |
| Dean Swindells        | National Baking Industry Association (NBIA)              | Industry Assessor/Trainer                 | Baking/Production Baking and Grains / Milling | Peak Industry Body  | QLD   |
| Emma Greenhatch       | Food and Agribusiness Network                            | General Manager                           | Food and Beverage                             | Peak Industry Body  | QLD   |
| Fiona Taylor          | Australian Technical Millers Association                 | Executive Officer                         | Grain Milling                                 | Peak Industry Body  | VIC   |
| Jana Cameron          | Path4Food  | Principal Consultant and Owner            | Food and Beverage Manufacture                 | Peak Industry Body  | QLD   |
| Jules McMurtrie       | QMI Solutions  | Manager                                   | Manufacturing                                 | Peak Industry Body  | QLD   |

| Name            | Organisation                                   | Title   | Industry                               | Representation Type | State |
|-----------------|--|---|--|---------------------|-------|
| Julian Hill     | Food & Fibre Gippsland                         | Workforce Training Innovation Project Manager | Food and Beverage Manufacture          | Peak Industry Body  | VIC   |
| Karina Dambergs | FermentTasmania                                | CEO   | Food and Beverage Manufacture          | Peak Industry Body  | TAS   |
| Mark Wigley     | Regional Development Australia (RDA) Sydney    | Project Development Manager                   | Food and Beverage Manufacture          | Peak Industry Body  | NSW   |
| Mimma White     | Australian Distillers Association (ADA)        | Executive Officer                             | Spirit distilling                      | Peak Industry Body  | WA    |
| Samara Miller   | Food South Australia Inc.                      | Industry Development                          | Food and Beverage manufacture          | Peak Industry Body  | SA    |
| Sandra Vale     | National Allergy Strategy                      | National Allergy Strategy Coordinator         | Food Allergen information service      | Peak Industry Body  | WA    |
| Sara Grafenauer | Grains & Legumes Nutrition Council             | General Manager                               | Grain processing                       | Peak Industry Body  | NSW   |
| Shae Courtney   | Australian Beverages Council                   | Senior Manager – Corporate Affairs            | Beverage manufacture                   | Peak Industry Body  | NSW   |
| Siobhan Kerin   | Independent Brewers Association                | Head of Events                                | Beer Manufacture                       | Peak Industry Body  | VIC   |
| Therese O'Dwyer | Regional Development Australia (RDA) Sydney    | Director / Executive Officer                  | Various                                | Peak Industry Body  | NSW   |
| Tony Coppola    | North Link                                     | Deputy Executive Director                     | Manufacturing                          | Peak Industry Body  | VIC   |
| Tony Smith      | Baking Association of Australia                | Executive Officer                             | Bakery Product Manufacturing           | Peak Industry Body  | NSW   |
| Vivien Kite     | Australian Chicken Meat Federation Inc. (ACMF) | Executive Director                            | Meat Processing                        | Peak Industry Body  | NSW   |
| Adam Mostogl    | Illuminate Education Australia                 | Educator                                      | Food and Beverage Manufacture Training | RTO                 | TAS   |
| Adam Parkinson  | South West TAFE                                | Teacher                                       | Bakery Product Manufacturing Training  | RTO                 | Vic   |
| Amelia Daw      | Independent Institute of Food Processing       | Educational Standards Officer                 | Food and Beverage Manufacture Training | RTO                 | SA    |

| Name               | Organisation                           | Title                                      | Industry                                 | Representation Type | State |
|--------------------|--|--|--|---------------------|-------|
| Andreas Klieber    | Quality Associates Training            | CEO  | Food and Beverage Manufacture Training   | RTO                 | VIC   |
| Angela Tsimiklis   | William Angliss Institute              | Program Leader - Patisserie and Bakery     | Bakery Product Manufacturing Training    | RTO                 | VIC   |
| Benoit Marchand    | TasTAFE                                | Trainer                                    | Food and Beverage Manufacture Training   | RTO                 | TAS   |
| Brad Costello      | SAI Global                             | Project Manager / Learning Specialist      | Food and Beverage Manufacture Training   | RTO                 | VIC   |
| Brent Bannister    | Austrade                               | Senior Export Adviser   Tradestart Adviser | Food and Beverage Manufacture Training   | RTO                 | NSW   |
| Cathy Bonsey       | Bendigo Kangan Institute               | Product Performance Specialist             | Food and Beverage Manufacture Training   | RTO                 | VIC   |
| Christine Sercombe | TAFE NSW                               | Industry Relationship Lead                 | Food and Beverage Manufacture Training   | RTO                 | NSW   |
| Clare Winkel       | Integrity Compliance                   |  | Food and Beverage Manufacture Training   | RTO                 | QLD   |
| Craig Smith        | Sunraysia Institute of TAFE (SuniTAFE) | Wine teacher                               | Wine production training                 | RTO                 | VIC   |
| Damian Peirce      | MEGT Australia                         | Business Development Consultant            | Food and Beverage Manufacturing Training | RTO                 | Tas   |
| Darren Payne       | Goulburn Ovens Institute of TAFE       | Director, Services and Natural Environment | Food and Beverage Manufacturing Training | RTO                 | VIC   |
| Darrin Mickle      | Proactive Training                     | Trainer                                    | Food and Beverage Manufacturing Training | RTO                 | VIC   |
| David Danson       | Bendigo Kangan Institute               | Trainer                                    | Beer manufacture                         | RTO                 | VIC   |
| David Healey       | Australian Food Training Centre        | Leader                                     | Food and Beverage Manufacturing Training | RTO                 | SA    |
| David Pinnock      | National Food Institute                | Trainer                                    | Dairy Manufacture                        | RTO                 | VIC   |
| Donna Leslie       | Federation University TAFE             | Industry Trainer                           | Beer Manufacture                         | RTO                 | VIC   |
| Duane Neill        | Workplace Training Strategies          | General Manager                            | Bakery Product Manufacturing             | RTO                 | VIC   |

| Name              | Organisation  | Title  | Industry                               | Representation Type | State |
|-------------------|---|--|--|---------------------|-------|
| Fee Lee           | TAFE SA   | ex-Educational Manager Applied Food, Bakery and Patisserie | Bakery Product Manufacturing           | RTO                 | SA    |
| Frank Alampi      | TAFE NSW  | Teacher  | Wine Production                        | RTO                 | NSW   |
| Gerry Plunkett    | TasTAFE   | Teacher  | Food and Beverage Training             | RTO                 | TAS   |
| Gina Dal Santo    | TAFE SA   | Lecturer   | Cheesemaking                           | RTO                 | SA    |
| Graham James      | (previously) South West TAFE                            | Teacher  | Food Sales and Plant/Production Baking | RTO                 | VIC   |
| Helen Briggs      | Calibre Training and Development                        | Branch Manager   | Food and Beverage Manufacture          | RTO                 | QLD   |
| Helen Paton       | South Metropolitan TAFE                                 | Qualified Field Officer/Baking Lecturer                    | Bakery Product Manufacture             | RTO                 | WA    |
| Helen Strik       | TAFE NSW  | Teacher  | Milling                                | RTO                 | NSW   |
| Ian Haberfield    | National Food Institute                                 | Project Manager  | Cheese/Dairy Processing                | RTO                 | NSW   |
| Jaime Yeo         | Training Practical Solutions Consultancy Pty Ltd        | Quality Assurance and Compliance                           | Food and Beverage Manufacture          | RTO                 | VIC   |
| James Elton       | Core Compliance   | Director   | Food and Beverage Manufacture          | RTO                 | VIC   |
| Jeanette Ramos    | TAFE NSW  | Head Teacher   | Food and Beverage Manufacture          | RTO                 | NSW   |
| Jennifer Kalmus   | William Angliss Institute                               | Teacher  | Food and Beverage Manufacture          | RTO                 | SA    |
| Jim Ralph         | TAFE SA   | Lecturer   | Food and Beverage Manufacture          | RTO                 | SA    |
| Jo-Anne Taylor    | Dynamic Learning Services                               | Compliance Manager   | Flour Milling                          | RTO                 | NSW   |
| John Price        | Training and Quality Management Services Pty Ltd (TQMS) | Director   | Food and Beverage Manufacture          | RTO                 | VIC   |
| Kathy Majstorovic | William Angliss Institute                               | Food Processing Coordinator                                | Food and Beverage Manufacture training | RTO                 | VIC   |

| Name            | Organisation                                | Title  | Industry  | Representation Type | State |
|-----------------|---|--|---|---------------------|-------|
| Kim Jorgensen   | FS Alliance                                 | Trainer  | Food and Beverage Manufacture                       | RTO                 | QLD   |
| Kristine Wilson | William Angliss Institute                   | Food Science and Technology teacher with co-ordination duties  | Food and Beverage Manufacture                       | RTO                 | VIC   |
| Lani Houston    | TAFE NSW                                    | Industry Relationship Lead-Food                                | Food and Beverage Manufacture                       | RTO                 | NSW   |
| Mark Brewer     | TasTAFE                                     | Lecturer   | Wine Production                                     | RTO                 | TAS   |
| Mary Campbell   | TAFE Queensland                             | Chief Executive  | Food and Beverage Manufacture Training              | RTO                 | QLD   |
| Michael Goddard | TasTAFE                                     | Advanced Skills Teacher  | Food and Beverage Manufacture Training              | RTO                 | TAS   |
| Michael Grogan  | FGM Consultants Pty Ltd                     | Managing Director  | Food and Beverage Manufacture Training              | RTO                 | VIC   |
| Mick Hoblos     | Pivotal Training & Development Pty Ltd      | CEO  | Food, Beverage and Pharmaceutical Industry Training | RTO                 | NSW   |
| Nevon Sachse    | Nevon Sachse - Consultant                   | Compliance consultant  | Food and Beverage Manufacture Training              | RTO                 | QLD   |
| Pat Dennis      | TAFE Queensland                             | Director of Faculty Tourism, Hospitality and Personal Services | Food and Beverage Manufacture                       | RTO                 | QLD   |
| Rick Dunn       | South West TAFE                             | Part time coordinator  | Food and Beverage Manufacture Training              | RTO                 | VIC   |
| Robert Broggian | William Angliss Institute                   | Senior Educator – Quality and Curriculum                       | Food and Beverage Training                          | RTO                 | VIC   |
| Robert Schwerdt | Charles Darwin University                   | Team Leader - Commercial Cookery and Bakery (Top End)          | Bakery Product Manufacturing Training               | RTO                 | NT    |
| Ross Freeman    | National Food Institute                     | CEO  | Food and Beverage Training                          | RTO                 | VIC   |
| Royston Simpkin | FGM Consultants Pty Ltd                     | Trainer  | Food and Beverage manufacture training              | RTO                 | VIC   |
| Ryan Lesperance | Pro-Active Training and Assessments Pty Ltd | Director   | Food and Beverage manufacture training              | RTO                 | VIC   |

| Name                         | Organisation                                     | Title   | Industry   | Representation Type                             | State |
|------------------------------|--|---|--|---|-------|
| Saroja Gurazada              | TAFE NSW   | Product Manager   | Food and Beverage Manufacture Training                 | RTO   | NSW   |
| Sharon Cini                  | Federation University Australia                  | Industry Trainer - Food and Rural Sciences                              | Beer Manufacture                                       | RTO   | VIC   |
| Shawn Dwyer                  | The Coaching Centre                              | Managing Director   | Food and Beverage Manufacture Training                 | RTO   | NSW   |
| Stephen Nelsen               | TAFE SA  | Head Brewery Teacher  | Beer Manufacture                                       | RTO   | SA    |
| Steve Henderson              | TAFE Queensland                                  | Teacher   | Beer Manufacture                                       | RTO   | QLD   |
| Suzanne Robertson            | TAFE NSW   | Industry Relationship Lead, Cuisine                                     | Bakery Product Manufacturing                           | RTO   | NSW   |
| Terrence Richards            | Australian College of Training                   | Chief Executive Officer   | Food and Beverage manufacturing training               | RTO   | WA    |
| Timothy Cox                  | TasTAFE  | Baking trainer  | Bakery Product Manufacturing                           | RTO   | TAS   |
| Varun Khetarpallar (TasTAFE) | TasTAFE  | Coordinator   | Food and Beverage Manufacture and Hospitality Training | RTO   | TAS   |
| Vera Szopen                  | TAFE NSW   | Teacher - Food Science and Technology                                   | Beer Manufacturing                                     | RTO   | NSW   |
| Wendy Jarvis                 | William Angliss Institute                        | Teacher   | Food and Beverage Training                             | RTO   | VIC   |
| Matthew Pearson              | Central Queensland University                    | Teacher - Environmental Monitoring and Technology                       | Sugar/Aquaculture                                      | RTO   | QLD   |
| Frances Parnell              | Department of Training and Workforce Development | Manager, Training Curriculum Services                                   | State Government                                       | State and Territory Training Authorities (STAs) | WA    |
| Irina Ferouleva              | Department for Innovation and Skills SA          | Principal Training Products Consultant, Skills Planning and Initiatives | Manufacturing  | State and Territory Training Authorities (STAs) | SA    |
| Paul Saunders                | Chisholm Institute                               | Executive Officer   | General Manufacturing                                  | State and Territory Training                    | VIC   |

| Name            | Organisation  | Title  | Industry                        | Representation Type   | State |
|-----------------|---|--|---------------------------------|-----------------------|-------|
|                 |   | Curriculum Maintenance Management Service        |                                 | Authorities (STAs)    |       |
| Meaghan Dodd    | Intuitive Food Solutions                              | Director   | Food and Beverage               | Training Board/Other  | QLD   |
| Nick Juniper    | Food & Primary Skills Victoria                        | Executive Officer                                | ITAB                            | Training Board/Other  | VIC   |
| Paul Etheredge  | Food, Fibre & Timber Industries Training Council (WA) | Project Manager                                  | ITAB                            | Training Board/Other  | WA    |
| Sam Nicolosi    | QMI   | Industry Engagement                              | Manufacturing                   | Training Board/Other  | QLD   |
| Melissa Wortman | Agrifood NSW ITAB                                     | Executive Officer                                | Food and Beverage Manufacturing | Training Boards/Other | NSW   |
| Wayne Lee       | Australian Industry Group Queensland                  | Queensland Industry Skills Advisor Manufacturing | Manufacturing                   | Training Boards/Other | QLD   |
| Yvonne Webb     | Industry Skills Advisory Council, NT ISACNT           | Training Package Development                     | Manufacturing                   | Training Boards/Other | NT    |
| Chris Field     | United Workers Union                                  | Organiser  | Food and Beverage Manufacture   | Union                 | SA    |
| Heidi Stenschke | Australian Manufacturing Workers' Union               | NSW Assistant State Secretary                    | Food and Beverage Manufacture   | Union                 | NSW   |
| Imogen Beynon   | United Workers Union                                  | Deputy Director                                  | Food and Beverage Manufacture   | Union                 | VIC   |
| Jason Hefford   | Australian Manufacturing Workers' Union               | National Food Secretary                          | Manufacturing                   | Union                 | VIC   |
| Leigh Monson    | Australian Manufacturing Workers' Union               | Union Delegate                                   | Food and Beverage Manufacture   | Union                 | TAS   |
| Luke Mangano    | Australian Workers Union - National                   | Organiser  | Food and Beverage Manufacture   | Union                 | QLD   |
| Martin de Rooy  | United Workers Union                                  | Industrial Officer                               | Food and Beverage Manufacture   | Union                 | VIC   |
| Michael Wickham | Australian Manufacturing Workers' Union               | Union Organiser                                  | Food and Beverage Manufacture   | Union                 | TAS   |



**Summary of Feedback by Stakeholder type:**

| Stakeholder Type  | Key Feedback Points  | Actions Taken to Address Feedback   |
|---|--|---|
| <b>Industry Reference Committee (IRC) Representatives</b> | <ul style="list-style-type: none"> <li>• The 2017 version of Certificate I in Food Processing is not utilised as an industry pathway and should be deleted</li> <li>• The 2017 versions of the Certificate II and III in Food Processing not well structured to meet the needs of many different industry sectors</li> <li>• Allergen management needs to be addressed in qualifications</li> <li>• The rising numbers of food product recalls needs to be addressed through qualifications</li> <li>• Ensuring qualifications include optional foundation skills units</li> <li>• Ensuring the detail included in fields of units is suitable, appropriate and accurate and accurately reflects job tasks</li> <li>• Ensuring the AQF alignment of qualifications is accurate</li> <li>• Ensuring skill sets exist to provide pathways into qualifications</li> </ul> | <ul style="list-style-type: none"> <li>• Certificate I in Food Processing not deleted because it is referenced in industrial awards (see row titled 'Unions', below)</li> <li>• Certificates II and III redesigned to meet needs of all stakeholders</li> <li>• A suite of new allergen management related units developed, and allergen related content updated in Food Safety (FSY) units and operator units where relevant</li> <li>• Three new units developed to address traceability issues (and food product recall) for job roles covered in qualifications at AQF levels 3, 4 and 5; one of these units added to core of Certificate III in Food Processing and other units added to FBP qualifications at higher levels</li> <li>• Foundation skills units added to the elective bank of Certificate I, II and III in Food Processing</li> <li>• Detail in units refined until approved by members</li> <li>• Clarifying content of core and packaging rules until stakeholders satisfied that they are appropriate</li> <li>• Four skill sets developed to provide pathways into Food Processing qualifications</li> </ul> |
| <b>Peak Industry Bodies</b>                               | <ul style="list-style-type: none"> <li>• Allergen management needs to be addressed in qualifications</li> <li>• Rising numbers of food product recalls</li> </ul>  | <ul style="list-style-type: none"> <li>• A suite of new allergen management related units developed, and allergen related content updated in Food Safety (FSY) units and operator units where relevant</li> <li>• Three new units developed to address traceability issues (and food product recall) for job roles covered in qualifications at AQF levels 3, 4 and 5; one of these units added to core of Certificate III in Food Processing and other units added to FBP qualifications at higher levels</li> </ul>   |
| <b>Employers (Non-IRC)</b>                                | <ul style="list-style-type: none"> <li>• Ensuring specialisations covering a range of sectors are included in the Certificate III in Food Processing</li> </ul>  | <ul style="list-style-type: none"> <li>• Focus of specialisations proposed for the Certificate III in Food Processing varied and refined throughout project</li> </ul>  |

| Stakeholder Type                                | Key Feedback Points  | Actions Taken to Address Feedback  |
|---|--|--|
|   | <ul style="list-style-type: none"> <li>• Ensuring the range of units included in the specialisations covers the work appropriately</li> <li>• Ensuring detail included in units is at the operator level (AQF3)</li> <li>• Allergen management not addressed in qualifications.</li> <li>• Rising numbers of food product recalls.</li> <li>• GMP not addressed in 2017 qualifications</li> <li>• Ensuring numbers included in Performance Evidence are reasonable and achievable</li> </ul>   | <ul style="list-style-type: none"> <li>• Alignment of qualifications checked (several times) to ensure match with AQF specifications</li> <li>• A suite of new allergen management related units developed, and allergen related content updated in Food Safety (FSY) units and operator units where relevant</li> <li>• Three new units developed to address traceability issues (and food product recall) for job roles covered in qualifications at AQF levels 3, 4 and 5; one of these units added to core of Certificate III in Food Processing and other units added to FBP qualifications at higher levels</li> <li>• Two new GMP units developed and added to the core of the Certificate II and III</li> <li>• Detail in units and assessment requirements refined until approved by employers</li> </ul> |
| <b>Regulators</b>                               | Not Applicable   | Not Applicable   |
| <b>Registered Training Organisations (RTOs)</b> | <ul style="list-style-type: none"> <li>• Ensuring the core units are appropriate for each separate qualification</li> <li>• Ensuring the elective units in qualifications are suitable</li> <li>• Ensuring foundation skills units are optional electives</li> <li>• Ensuring the packaging rules of the qualifications allow for specialisations in different areas to meet industry needs</li> <li>• Ensuring numbers included in Performance Evidence are reasonable and achievable</li> <li>• Ensuring skill sets exist to provide pathways into qualifications</li> </ul> | <ul style="list-style-type: none"> <li>• Packaging rules of qualifications refined throughout project</li> <li>• Core unit lists refined throughout project</li> <li>• Foundation skills units added to elective banks of all three qualifications</li> <li>• Details in Assessment Requirements refined throughout project</li> <li>• Four skill sets developed to provide pathways into Food Processing qualifications</li> </ul>  |
| <b>Training Boards/Other</b>                    | <ul style="list-style-type: none"> <li>• Mandatory work placements should not be included</li> <li>• Ensuring numbers included in Performance Evidence are reasonable and achievable</li> </ul>  | <ul style="list-style-type: none"> <li>• No mandated hours or work placements included in units (or qualification)</li> <li>• Details in Assessment Requirements refined throughout project</li> </ul>   |

| Stakeholder Type                                       | Key Feedback Points   | Actions Taken to Address Feedback   |
|--|---|---|
| <b>State and Territory Training Authorities (STAs)</b> | <ul style="list-style-type: none"> <li>Ensuring all new units are included in qualifications</li> <li>Ensuring qualification alignment meets the AQF</li> <li>Ensuring foundation skills in units are reflective of what's required of the job task</li> <li>Ensuring deleted units have no enrolments</li> </ul>                                       | <ul style="list-style-type: none"> <li>No orphan units included in project</li> <li>Alignment of qualification/packaging rules checked (several times) to ensure match with AQF specifications</li> <li>Foundation skills in units checked and refined</li> <li>Deleted units have no enrolments</li> </ul>                       |
| <b>Unions</b>  | <ul style="list-style-type: none"> <li>Certificate I in Food Processing referenced in industry awards and enterprise bargaining agreements (EBAs)</li> <li>Ensuring qualification alignment meets the AQF</li> <li>Ensuring the range of units included in the qualifications reflects actual job tasks across both food and feed processing</li> </ul> | <ul style="list-style-type: none"> <li>Certificate I in Food Processing retained and redesigned</li> <li>Alignment of qualification/packaging rules checked (several times) to ensure match with AQF specifications</li> <li>Core and elective unit lists in all qualifications checked and refined throughout project</li> </ul> |

### Summary of Issues raised during stakeholder consultation

| Issue raised  | Key Feedback Points   | Actions Taken to Address Feedback  |
|---|---|--|
| Certificate I in Food Processing should be deleted      | <ul style="list-style-type: none"> <li>Qualification not really used as an industry pathway, more used for general education purposes and could be replaced by a FSK Foundation skills/vocational pathway qualification</li> <li>Unions identified that it is referred to in several industrial awards and needs to be retained</li> <li>Some current enrolments</li> </ul> | <ul style="list-style-type: none"> <li>Certificate I in Food Processing retained and redesigned to include food focussed units in the core</li> </ul>  |
| Concern about the inclusion of allergens in the core    | <ul style="list-style-type: none"> <li>Some reluctance to incorporate allergen management in the core of the Certificate III in Food Processing</li> </ul>  | <ul style="list-style-type: none"> <li>Specific allergen focussed units moved to elective bank, but focus on managing allergens addressed by updating content in Food Safety (FSY) and operator units where relevant</li> </ul>  |
| Concern about the inclusion of traceability in the core | <ul style="list-style-type: none"> <li>Some reluctance to incorporate new traceability unit in the core of the Certificate III in Food Processing</li> </ul>  | <ul style="list-style-type: none"> <li>Traceability unit remains as a core unit, on advice from industry experts who say this is one way to address issues around food safety and food recalls, ensuring that all workers understand they have a role in product traceability</li> </ul> |
| Elective unit choices limited                           | <ul style="list-style-type: none"> <li>Elective missing from elective banks in qualifications</li> </ul>  | <ul style="list-style-type: none"> <li>Specified electives added</li> </ul>  |

| Issue raised  | Key Feedback Points  | Actions Taken to Address Feedback   |
|---|--|---|
| Pathways into qualifications minimal/recognition of skills and knowledge during COVID | <ul style="list-style-type: none"> <li>Identified need for pathways into qualifications that are not whole qualifications, and also a way to recognise skills of workers from cross sector areas to ensure suitability for work in Food Processing</li> </ul>                      | <ul style="list-style-type: none"> <li>Four skill sets developed to provide pathways into Food Processing qualifications</li> </ul>   |
| GMP not explicitly addressed in qualifications  | <ul style="list-style-type: none"> <li>Many clients (such as large supermarkets) who purchase processed food products require evidence that all workers address GMP as part of everyday work practice</li> </ul>   | <ul style="list-style-type: none"> <li>Two new GMP units developed and added to the core of the Certificate II and III</li> <li></li> </ul>   |
| Allergen management not addressed well enough   | <ul style="list-style-type: none"> <li>Allergen management units should be included in the core of all qualifications</li> <li>Allergen management not such a big focus in some areas, such as pet food processing, and so should not be included in the core</li> <li></li> </ul> | <ul style="list-style-type: none"> <li>Allergen management units developed and included as electives in several qualifications across the FBP Food, Beverage and Pharmaceutical Training Package</li> </ul>   |
| Traceability not explicitly addressed   | <ul style="list-style-type: none"> <li>Traceability is already addressed in Food Safety (FSY) units (but not explicitly)</li> <li>Traceability not relevant to operator roles</li> </ul>   | <ul style="list-style-type: none"> <li>Three new units developed to address traceability issues (and food product recall) for job roles covered in qualifications at AQF levels 3, 4 and 5; one of these units added to core of Certificate III in Food Processing (supported by industry experts) and other units added to FBP qualifications at higher levels.</li> </ul> |

## Attachment D: Mandatory Workplace Requirements in Training Products

Please set out in the table below training products which include a mandatory workplace requirement (i.e. which must be completed in a workplace)

| Code/title | Description of the Requirement (e.g. work placement, assessment requirement)                | Rationale for Inclusion  | Evidence of employer support |
|------------|---|--|------------------------------|
|            | There are no Mandatory Workplace Requirements in any of the proposed units in this project. | All units must be assessed in an environment that reflects a real workplace and is set up with the appropriate equipment, systems and guiding procedures and that reflect an actual workplace. |                              |

## Attachment E: No enrolment and low enrolment training products

**Please note:** this project took place prior to the requirement to rationalise retention of low/no enrolment components. Whilst components with no enrolments were queried with key stakeholders throughout the duration of the project and information regarding their retention captured below, components with low enrolments (42 or fewer per year) were not raised in the same manner. However, during the review of all components in this project, stakeholders were asked to ensure units correctly described current practices in industry, and to identify any components that were no longer relevant or suitable. The update and retention of these units indicates an industry need for them to remain within the training system.

### No Enrolment:

Please set out in the table below those training products that have had no enrolments over the past three years for which data is available.

| Units of Competency   |                                 |  |
|---|---------------------------------|--|
| Unit Code/ Name of Unit   | Proposed for retention/deletion | Rationale for Retention  |
| FBPBEV2001 Operate a deaeration, mixing and carbonation process | Deletion                        | Not applicable   |
| FBPBEV2003 Operate an ice manufacturing process                 | Deletion                        | Not applicable   |
| FBPCON2005 Operate a confectionery depositing process           | Retention                       | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPCON3004 Operate and monitor a confectionery depositing process<br><br>This more accurately reflects industry needs.    |
| FBPCON2006 Operate a granulation and compression process        | Retention                       | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPCON3005 Operate and monitor a granulation and compression process<br><br>This more accurately reflects industry needs. |
| FBPCON2007 Operate a panning process                            | Retention                       | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.  |

| <b>Units of Competency</b>                                 |  |   |
|--|--|---|
| <b>Unit Code/ Name of Unit</b>                             | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>  |
|  |  | <p>New code and title applied; FBPCON3006 Operate and monitor a panning process</p> <p>This more accurately reflects industry needs.</p>  |
| FBPDPR2001 Operate a butter churning process               | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPDPR3004 Operate and monitor a butter churning process</p> <p>This more accurately reflects industry needs.</p>              |
| FBPDPR2002 Operate a butter oil process                    | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPDPR3005 Operate and monitor a butter oil process</p> <p>This more accurately reflects industry needs.</p>                   |
| FBPDPR2005 Operate a cheese pressing and moulding process  | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPCHE3005 Operate and monitor a cheese pressing and moulding process</p> <p>This more accurately reflects industry needs.</p> |
| FBPEGG2001 Work on an egg grading floor                    | Retention                              | <p>Skills and knowledge still required by industry.</p> <p>Unit reviewed and updated to reflect current industry needs.</p>   |
| FBPEGG2002 Operate egg grading and packing floor equipment | Retention                              | <p>Skills and knowledge still required by industry.</p> <p>Unit reviewed and updated to reflect current industry needs.</p>   |

| <b>Units of Competency</b>                                |  |   |
|---|--|---|
| <b>Unit Code/ Name of Unit</b>                            | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>  |
| FBPFAV2001 Apply hydro-cooling processes to fresh produce | Retention                              | Skills and knowledge still required by industry.<br><br>Unit reviewed and updated to reflect current industry needs.  |
| FBPFAV3002 Program fresh produce grading equipment        | Retention                              | Skills and knowledge still required by industry.<br><br>Unit reviewed and updated to reflect current industry needs.  |
| FBPGPS2002 Operate a complecting process                  | Retention                              | Content, existing AQF alignment and sector unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOIL3005 Operate and monitor a complecting process<br><br>This more accurately reflects industry needs           |
| FBPGPS2004 Operate a flake preparation process            | Retention                              | Content, existing AQF alignment and sector unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOIL3004 Operate and monitor a flake preparation process<br><br>This more accurately reflects industry needs     |
| FBPGPS2005 Operate a fractionation process                | Deletion                               | Not applicable  |
| FBPGPS2007 Operate an interesterification process         | Retention                              | Content, existing AQF alignment and sector unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOIL3007 Operate and monitor an interesterification process<br><br>This more accurately reflects industry needs. |
| FBPGPS2008 Operate a neutralisation process               | Retention                              | Content, existing AQF alignment and sector unsuitable for industry.<br>Unit reviewed and updated.   |



| <b>Units of Competency</b>                                   |  |  |
|--|--|--|
| <b>Unit Code/ Name of Unit</b>                               | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
|  |  | <p>New code and title applied; FBPOIL3001 Operate a degumming and neutralisation process</p> <p>This more accurately reflects industry needs</p>   |
| FBPGPS2009 Operate a soap splitting process                  | Retention                              | <p>Content, existing AQF alignment and sector unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPOIL3006 Operate and monitor a soap splitting process</p> <p>This more accurately reflects industry needs</p> |
| FBPGPS2010 Operate a winterisation process                   | Deletion                               | Not applicable.  |
| FBPGPS2011 Operate a creamed honey manufacture process       | Retention                              | <p>Skills and knowledge still required by industry.</p> <p>Unit reviewed and updated to reflect current industry needs.</p>  |
| FBPGRA2001 Operate a liquid, mash or block stockfeed process | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPGRA3017 Operate and monitor a liquid, mash or block stock feed process</p> <p>This more accurately reflects industry needs</p>   |
| FBPGRA2009 Operate a pelleting process                       | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPGRA3018 Operate and monitor a pelleting process</p> <p>This more accurately reflects industry needs</p>                          |

| <b>Units of Competency</b>                       |  |  |
|--|--|--|
| <b>Unit Code/ Name of Unit</b>                   | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
| FBPGRA2012 Prepare malted grain                  | Retention                              | Existing AQF alignment unsuitable for industry. Unit reviewed and updated.<br><br>New code applied; FBPGRA3019 Prepare malted grain<br><br>This more accurately reflects industry needs  |
| FBPGRA2013 Blend and dispatch malt               | Retention                              | Existing AQF alignment unsuitable for industry. Unit reviewed and updated.<br><br>New code applied; FBPGRA3020 Blend and dispatch malt<br><br>This more accurately reflects industry needs   |
| FBPOPR2031 Operate a coating application process | Deletion                               | Not applicable   |
| FBPOPR2037 Operate a filtration process          | Retention                              | Content of existing unit unsuitable. Unit has been merged with FBPOPR2057 Operate a membrane process to more accurately reflect industry needs.<br><br>New code and title applied; FBPOPR3010 Operate and monitor a filtration process |
| FBPOPR2047 Operate a portion saw                 | Deletion                               | Not applicable   |
| FBPOPR2049 Operate a reduction process           | Deletion                               | Not applicable   |
| FBPOPR2051 Operate a spreads production process  | Deletion                               | Not applicable   |
| FBPOPR2053 Operate a washing and drying process  | Deletion                               | Not applicable   |
| FBPOPR2054 Operate a water purification process  | Deletion                               | Not applicable   |

| Units of Competency                              |                                 |  |
|--|---------------------------------|--|
| Unit Code/ Name of Unit                          | Proposed for retention/deletion | Rationale for Retention  |
| FBPOPR2058 Operate a holding and storage process | Retention                       | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs. |
| FBPOPR2060 Operate an automated cutting process  | Retention                       | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs. |

### Low Enrolment:

Please set out in the table below those training products that have had low enrolments over the past three years for which data is available<sup>1</sup>

| Units of Competency   |                                 |   |
|---|---------------------------------|---|
| Unit Code/ Name of Unit                                       | Proposed for retention/deletion | Rationale for Retention   |
| FBPBEV3008 Manufacture roast and ground coffee                | Retention                       | Guaranteed future enrolments, supported by industry and RTOs who can provide evidence of current/future enrolments.<br><br>Refer to Letter of Support in Attachment F |
| FBPCHE3001 Conduct cheese making operations                   | Retention                       | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPCHE3002 Carry out processes for a range of artisan cheeses | Retention                       | Skills and knowledge still required by industry. Niche sector area that still has enrolments.<br><br>Unit reviewed and updated to reflect current industry needs.     |
| FBPCON2004 Operate a chocolate depositing or moulding process | Retention                       | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.   |

<sup>1</sup> Low enrolment training products are qualifications or units of competency that have had less than 42 enrolments in each of the past three years (this is the maximum no. of enrolments for the bottom 25% of qualifications based on average enrolments over 2016 - 2018)

| <b>Units of Competency</b>                        |  |  |
|---|--|--|
| <b>Unit Code/ Name of Unit</b>                    | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
|   |  | <p>New code and title applied; FBPCON3001 Operate a complex chocolate depositing process</p> <p>This more accurately reflects industry needs</p>   |
| FBPCON2002 Operate a boiled confectionery process | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPCON3002 Operate and monitor a boiled confectionery process</p> <p>This more accurately reflects industry needs</p>     |
| FBPCON2003 Operate a chocolate conching process   | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPCON3003 Operate and monitor a chocolate conching process</p> <p>This more accurately reflects industry needs</p>       |
| FBPCON2008 Operate a chocolate refining process   | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPCON3004 Operate and monitor a confectionery depositing process</p> <p>This more accurately reflects industry needs</p> |
| FBPCON2009 Operate a starch moulding process      | Retention                              | <p>Existing AQF alignment unsuitable for industry. Unit reviewed and updated.</p> <p>New code and title applied; FBPCON3004 Operate and monitor a confectionery depositing process</p> <p>This more accurately reflects industry needs</p> |

| <b>Units of Competency</b>                               |  |   |
|--|--|---|
| <b>Unit Code/ Name of Unit</b>                           | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>  |
| FBPDPR2003 Operate a curd production and cutting process | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPDPR3001 Operate and monitor a curd production and cutting process<br><br>This more accurately reflects industry needs   |
| FBPDPR2004 Operate a cooling and hardening process       | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPDPR2006 Operate a fermentation process                | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPDPR3002 Operate and monitor a fermentation process<br><br>This more accurately reflects industry needs                  |
| FBPFAV3001 Conduct chemical wash for fresh produce       | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPGPS2001 Operate a bleaching process                   | Retention                              | Content, sector and existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOIL3002 Operate and monitor a bleaching process<br><br>This more accurately reflects industry needs |
| FBPGPS2003 Operate a deodorising process                 | Retention                              | Content, sector and existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOIL3003 Operate and monitor a deodorising process   |

| <b>Units of Competency</b>  |  |  |
|---|--|--|
| <b>Unit Code/ Name of Unit</b>  | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
|   |  | This more accurately reflects industry needs   |
| FBPGRA3001 Work with micronutrients or additions in stockfeed manufacturing processes | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPGRA3002 Apply knowledge of animal nutrition principles to stockfeed product        | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR1001 Pack or unpack product manually  | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR1002 Operate automated washing equipment  | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2004 Operate a beer packaging process   | Retention                              | Skills and knowledge still required by industry.<br>Content too specific to beer packaging, so has been broadened to cover all beverage packaging.<br><br>Unit reviewed and updated to reflect current industry needs. |
| FBPOPR2005 Operate a beer filling process   | Retention                              | Increasing enrolments –<br>2017 – 41<br>2018 – 57<br>2019 – 83   |
| FBPOPR2006 Operate a bulk dry goods transfer process                                  | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2007 Work in a freezer storage area   | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2008 Operate a bulk liquid transfer process                                     | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOPR3007 Operate a bulk liquid transfer process<br><br>This more accurately reflects industry needs |

| <b>Units of Competency</b>  |  |  |
|---|--|--|
| <b>Unit Code/ Name of Unit</b>  | <b>Proposed for retention/deletion</b>   | <b>Rationale for Retention</b>   |
| FBPOPR2009 Load and unload tankers  | Retention  | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code applied; FBPOPR3008 Load and unload tankers<br><br>This more accurately reflects industry needs  |
| FBPOPR2012 Maintain food safety when loading, unloading and transporting food | Retention  | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2013 Operate a bright beer tank process                                 | Retention  | Increasing enrolments:<br>2017 – 40<br>2018 – 67<br>2019 – 89<br><br>Unit reviewed and merged with other low enrolment unit FBPOPR2015 Operate a beer filtration process.<br>New code and title FBPBEV3004 Operate and monitor a beer filtration process<br><br>This more accurately reflects industry needs |
| FBPOPR2014 Participate in sensory analyses                                    | Retention  | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code applied; FBPOPR3009 Participate in sensory analyses<br><br>This more accurately reflects industry needs  |
| FBPOPR2015 Operate a beer filtration process                                  | Retention<br><br>Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated. | Increasing enrolments:<br>2017 – 41<br>2018 – 61<br>2019 – 90<br><br>Unit reviewed and merged with other low enrolment unit FBPOPR2013 Operate a bright beer tank process  |

| <b>Units of Competency</b>                                 |  |  |
|--|--|--|
| <b>Unit Code/ Name of Unit</b>                             | <b>Proposed for retention/deletion</b>   | <b>Rationale for Retention</b>   |
|  | New code applied; FBPBEV3004 Operate and monitor a beer maturation process<br><br>This more accurately reflects industry needs | New code and title FBPBEV3004 Operate and monitor a beer filtration process<br><br>This more accurately reflects industry needs  |
| FBPOPR2016 Operate a beer maturation process               | Retention  | Existing AQF alignment unsuitable for industry. Unit reviewed and updated.<br><br>New code applied; FBPOPR3007 Operate and monitor a beer maturation process<br><br>This more accurately reflects industry needs     |
| FBPOPR2017 Operate a blending, sieving and bagging process | Retention  | Skills and knowledge still required by industry. Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2018 Operate a case packing process                  | Retention  | Skills and knowledge still required by industry. Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2019 Fill and close product in cans                  | FBPOPR2019 Fill and close product in cans (Release 2)  | Skills and knowledge still required by industry. Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2020 Operate a form, fill and seal process           | Retention  | Existing AQF alignment unsuitable for industry. Unit reviewed and updated.<br><br>New code applied; FBPBPG3012 Operate and monitor a form, fill and seal process<br><br>This more accurately reflects industry needs |
| FBPOPR2021 Operate a fill and seal process                 | Retention  | Skills and knowledge still required by industry. Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2022 Operate a high speed wrapping process           | Retention  | Existing AQF alignment unsuitable for industry. Unit reviewed and updated.<br><br>New code applied; FBPOPR3011 Operate and monitor a high speed wrapping process   |



| <b>Units of Competency</b>  |  |  |
|---|--|--|
| <b>Unit Code/ Name of Unit</b>                                    | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
|   |  | This more accurately reflects industry needs   |
| FBPOPR2023 Operate a packaging process                            | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2027 Dispense non-bulk ingredients                          | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2032 Apply work procedures to maintain integrity of product | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2038 Operate a grinding process                             | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2039 Operate a frying process                               | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2040 Operate a heat treatment process                       | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code applied; FBPOPR3011 Operate and monitor a heat treatment process<br><br>This more accurately reflects industry needs |
| FBPOPR2041 Operate a mixing or blending and cooking process       | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| FBPOPR2042 Operate a drying process                               | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code applied; FBPOPR3012 Operate and monitor a drying process<br><br>This more accurately reflects industry needs         |

| <b>Units of Competency</b>                       |  |   |
|--|--|---|
| <b>Unit Code/ Name of Unit</b>                   | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>  |
| FBPOPR2043 Operate an homogenising process       | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOPR3013 Operate and monitor an homogenising process<br><br>This more accurately reflects industry needs |
| FBPOPR2044 Operate a retort process              | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOPR3014 Operate and monitor a retort process<br><br>This more accurately reflects industry needs        |
| FBPOPR2045 Operate pumping equipment             | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2050 Operate a separation process          | Retention                              | Existing AQF alignment unsuitable for industry.<br>Unit reviewed and updated.<br><br>New code and title applied; FBPOPR3016 Operate and monitor a separation process<br><br>This more accurately reflects industry needs    |
| FBPOPR2052 Operate a chocolate tempering process | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2056 Operate a freezing process            | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.  |
| FBPOPR2057 Operate a membrane process            | Retention                              | Content of existing unit unsuitable. Unit has been merged with FBPOPR2037 Operate a filtration process to more accurately reflect industry needs.   |

| <b>Units of Competency</b>                         |  |  |
|--|--|--|
| <b>Unit Code/ Name of Unit</b>                     | <b>Proposed for retention/deletion</b> | <b>Rationale for Retention</b>   |
|  |  | New code and title applied; FBPOPR3010 Operate and monitor a filtration process<br><br>This more accurately reflects industry needs  |
| FBPOPR2059 Operate a continuous freezing process   | Retention                              | Skills and knowledge still required by industry.<br>Unit reviewed and updated to reflect current industry needs.   |
| <b>Qualifications</b>                              |  |  |
| <b>Qualification Code/ Name of Qualification</b>   | <b>Proposed for retention/deletion</b> |  |
| FBP20317 Certificate II in Food Processing (Sales) | Rationalised                           | Qualification has been merged into proposed new FBP20121 Certificate II in Food Processing. This results in one less qualification in the systems whilst providing a pathway for learners who are enrolled in the qualification to complete their studies. |

## Attachment F: Quality assurance reports

- Independent Quality Report
- Editorial and Equity Report

### Independent Quality Report

(Note: this report addresses all 3 sections of the FBP Food, Beverage and Pharmaceutical Training Package Version 6.0 Case for Endorsement.)

### Quality Report Template

#### Section 1 – Cover page

| Information required   | Detail  |
|--|---|
| Training Package title and code  | <b>Food, Beverage and Pharmaceutical Training Package V6.0</b>  |
| Number of new qualifications and their titles <sup>1</sup>   | <b>0</b>  |
| Number of revised qualifications and their titles  | 19  |
| Number of new units of competency and their titles   | 27  |
| Number of revised units of competency and their titles   | 139   |
| Confirmation that the panel member is independent of: <ul style="list-style-type: none"> <li>• the Training Package or Training Package components review ('Yes' or 'No')</li> <li>• development and/or validation activities associated with the Case for Endorsement ('Yes' or 'No')</li> <li>• undertaking the Equity and/or Editorial Reports for the training package products that are the subject of this quality report ('Yes' or 'No')</li> </ul> | I confirm that I, Maree Thorne, am independent of: <ul style="list-style-type: none"> <li>• the Training Package or Training Package components review (YES)</li> <li>• development and/or validation activities associated with the Case for Endorsement (YES)</li> <li>• undertaking the Equity and/or Editorial Reports for the training package products that are the subject of this quality report (YES)</li> </ul> |
| Confirmation of the Training Packages or components thereof being compliant with the <i>Standards for Training Packages 2012</i>   | <b>Yes, I confirm that the Training Package components for endorsement are compliant with the <i>Standards for Training Packages 2012</i></b>   |
| Confirmation of the Training Packages or components thereof being compliant with the <i>Training Package Products Policy</i>   | <b>Yes, I confirm that the Training Package components for endorsement are compliant with the <i>Training Package Products Policy</i></b>   |
| Confirmation of the Training Packages or components thereof being compliant with the <i>Training Package Development and Endorsement Process Policy</i>  | <b>Yes, I confirm that the Training Package components for endorsement are compliant with the <i>Training Package Development and Endorsement Process Policy</i></b>  |

<sup>1</sup> When the number of training products is high the titles can be presented as an attached list.

| Information required   | Detail   |
|--|--|
| <p>Panel member's view about whether:</p> <ul style="list-style-type: none"> <li>the evidence of consultation and validation process being fit for purpose and commensurate with the scope</li> <li>estimated impact of the proposed changes is sufficient and convincing</li> </ul> | <p><b>It is the panel member's view that evidence, provided in the Cases for Endorsement (CfE) and verified on the Skills Impact project pages of the website, of the consultation and validation processes undertaken by the developer are fit for purpose and commensurate with the scope of the CfEs.</b></p> <p><b>It is the panel member's view that the estimated impact of the proposed changes is sufficient and convincing.</b></p> <p><b>Whilst there is a high volume of components proposed for endorsement, only four of the 19 qualifications and approximately 16% of the 139 revised units are determined to be not equivalent. Information in the implementation guide advises users of the changes and considerations for implementation where unit code changes may impact transition of existing enrolments.</b></p> |
| <p>Name of panel member completing Quality Report</p>  | <p><b>Maree Thorne</b></p>   |
| <p>Date of completion of the Quality Report</p>  | <p><b>24 March 2021</b></p>  |

## Section 2 – Compliance with the Standards for Training Packages 2012

| Standards for Training Packages   | Standard met<br>'yes' or 'no' | Evidence supporting the statement of compliance or noncompliance (including evidence from equity and editorial reports)  |
|---|-------------------------------|--|
| <p><b>Standard 1</b></p> <p>Training Packages consist of the following:</p> <ol style="list-style-type: none"> <li>1. AISC endorsed components: <ul style="list-style-type: none"> <li>• qualifications</li> <li>• units of competency</li> <li>• assessment requirements (associated with each unit of competency)</li> <li>• credit arrangements</li> </ul> </li> <li>2. One or more quality assured companion volumes</li> </ol> | <p><b>Yes</b></p>             | <p>The components of the FBP Food, Beverage and Pharmaceutical Training Package V6.0 proposed for endorsement in three Cases for Endorsement (CfE) (Food Processing, Flour Milling and High Volume Production Baking) meet the requirements of Standard 1, with the Training Package components consisting of:</p> <ul style="list-style-type: none"> <li>• 19 revised qualifications. Four qualifications have been reviewed; with unit codes updated and new units added to elective banks supported by the IRC in an additional 14 qualifications</li> <li>• 27 new, 138 revised and one IRC supported change to recode prerequisite, units of competency, each with associated assessment requirements.</li> </ul> <p>The FBP V6.0 Companion Volume Implementation Guide (CVIG) Part 1, page 8 states that there are currently no nationally applicable credit arrangements between any Skills Impact training package qualification and higher education qualification.</p> <p>The FBP Food, Beverage and Pharmaceutical Training Package CVIG comprises two parts:</p> <ul style="list-style-type: none"> <li>• Part 1 provides implementation advice and has been updated and quality assured in this process.</li> <li>• Part 2 includes component details and mapping information has been reviewed and quality assured in this process.</li> </ul> |

|  |                   |   |
|--|-------------------|---|
| <p>Standard 2</p> <p>Training Package developers comply with the <i>Training Package Products Policy</i></p> | <p><b>Yes</b></p> | <p>Skills Impact has complied with the requirements of the <i>Standards for Training Packages 2012</i> for the 19 revised qualifications, as well as the 27 new and 139 revised units of competency and their associated assessment requirements.</p> <p>Supporting evidence includes:</p> <ul style="list-style-type: none"> <li>• Compliance with coding and titling of qualifications and units of competency. Where units of competency have undergone review with changes to performance criteria, knowledge or performance evidence or assessment conditions, codes have been changed to reflect, with minor changes to six units reflected in release versions</li> <li>• Determination of equivalence or not of the revised components was confirmed in quality assurance, and addressed in the CfEs</li> <li>• Pre-requisite units have been minimised with prerequisite units removed from six revised units of competency. Only one new unit of competency (FBPFSY4004 Provide accurate food allergen information to consumers) has a prerequisite requirement</li> <li>• The CfE confirms that units proposed for deletion meet the December 2019 updated Training Package Products Policy (TPPP) that the skills and knowledge are not required by industry (TPPP 5.2.1) and that processes have been undertaken per 12.6 TPDEPP to confirm there are no enrolments in components proposed for deletion</li> <li>• Packaging rules in the qualifications are clear and meet the requirements of the <i>Training Package Products Policy</i>, including imported units and use of elective groups, including specialisations. The CfEs indicate industry confirmation that the competencies are sufficient for a broad range of typical jobs in the industry sectors represented by the qualifications</li> <li>• The CVIG Part 1 includes information about access and equity including reasonable adjustment to accommodate learners with disabilities or particular needs</li> <li>• The CVIG Part 1 outlines how Foundation Skills have been addressed in units of competency and emphasises that RTOs must consider them as part of the training and assessment for each unit</li> <li>• Information about pathways, and qualification and unit mapping to inform users of changes to both equivalent and not equivalent units and new products is clearly provided in the CVIG</li> <li>• The availability of six new skill sets developed in the Food Processing (four) and Flour Milling (two) projects provide additional flexibility and pathway options for individuals and industry.</li> </ul> |
| <p>Standard 3</p>  | <p><b>Yes</b></p> | <p>Each of the three CfEs in this quality assurance process provide detailed information about Skills</p>   |

| Standards for Training Packages  | Standard met 'yes' or 'no' | Evidence supporting the statement of compliance or noncompliance (including evidence from equity and editorial reports)  |
|--|----------------------------|--|
| <p>Training Package developers comply with the AISC <i>Training Package Development and Endorsement Process Policy</i></p> |                            | <p>Impact's development and endorsement processes of the draft components, including alignment to and compliance with ASIC's Activity Orders, and comprise three areas of project activity:</p> <ul style="list-style-type: none"> <li>• Food Processing (20-09)</li> <li>• Flour Milling (21-10)</li> <li>• High Volume Production Baking (21-11)</li> </ul> <p>The CfEs outline details of consultation undertaken and communication strategies with evidence of contributing personnel listed in Appendices. The CfEs identify impacts to face to face consultation and validation strategies during the development process such as travel restrictions, but support evidence of alternative processes via website, direct provision of components for feedback and direct telephone contact and individual consultation. The CfEs show evidence of efforts made to ensure national state/territory participation.</p> <p>Establishment of Subject Matter Expert Working Groups (SMEWG) for each project to initiate workforce functional analyses, site visits and face to face consultation where possible in the early project stages, as well as subsequent engagement with stakeholders via newsletters, emails and opportunities for web conferences is comprehensively detailed in the CfEs.</p> <p>Detailed summaries of feedback, responses and actions for two of the three projects were available on the Skills Impact website and were examined in the quality assurance process to validate stakeholder participation and agreement.</p> |
| <p>Standard 4</p> <p>Units of competency specify the standards of performance required in the workplace</p>                | <p><b>Yes</b></p>          | <p>All 166 units of competency were reviewed. Skills Impact confirmed industry validated support for components where feedback provided in the quality assurance process was not adopted.</p> <p>The standards of performance required in the workplace are presumed to be confirmed through industry consultation during development.</p>   |



| Standards for Training Packages  | Standard met 'yes' or 'no' | Evidence supporting the statement of compliance or noncompliance (including evidence from equity and editorial reports)   |
|--|----------------------------|---|
| <p>Standard 5</p> <p>The structure of units of competency complies with the unit of competency template</p>  | <p><b>Yes</b></p>          | <p>This quality report confirms that Editorial Report findings that:</p> <p>The structure of the 166 units (new, revised and IRC updates) complies with the unit of competency template specified in the Training Package Products Policy.</p> <ul style="list-style-type: none"> <li>• The coding and titling of the units comply with the unit of competency template and policy: <ul style="list-style-type: none"> <li>• the revised units have new codes and, in many cases, revised titles</li> <li>• 8 units with minor changes retain the same code and are listed as Release 2</li> </ul> </li> <li>• All units include a statement in the Application field relating to legislative and regulatory requirements. No occupational licensing or certification applies to any unit submitted</li> <li>• Foundation skills are described in the appropriate field utilising skills described in the Australian Core Skills Framework (ACSF).</li> <li>• The equivalence of each unit to the previous version is stated in the unit mapping information table.</li> </ul> <p>A prerequisite unit is also included appropriately in one unit of competency as required by the template.</p> |
| <p>Standard 6</p> <p>Assessment requirements specify the evidence and required conditions for assessment</p> | <p><b>Yes</b></p>          | <p>All Assessment requirements associated with the units of competency specify the performance evidence and knowledge evidence to be demonstrated for assessment, along with required conditions for assessment.</p> <p>Reference to frequency and volume (number of occasions etc) of Performance Evidence is stated, as are Assessment Conditions in relation to how evidence may be gathered and provision of necessary resources for meeting assessment requirements.</p> <p>Summary of Feedback in the CfEs (Food Processing and High Volume Production Baking) by employers identified requirement to ensure 'numbers included in Performance Evidence are reasonable and achievable' with developer's action/response that the 'detail in units and assessment requirements (was) refined until approved by employer'.</p>   |

| Standards for Training Packages   | Standard met 'yes' or 'no' | Evidence supporting the statement of compliance or noncompliance (including evidence from equity and editorial reports)  |
|---|----------------------------|--|
| <p>Standard 7</p> <p>Every unit of competency has associated assessment requirements. The structure of assessment requirements complies with the assessment requirements template</p>                         | <p><b>Yes</b></p>          | <p>This quality report confirms that Editorial Report findings that:</p> <p>All units of competency submitted for review have associated assessment requirements, which comply with the assessment requirements template.</p> <p>The assessment requirements have consistent breadth and depth across the suite of units. The performance evidence reflects workplace tasks and includes a volume and frequency requirement. Many units refer to completing a 'batch' of products. Detailed advice related to this is provided in the FBP Companion Volume Implementation Guide (FBP CVIG v6.0).</p> <p>The knowledge evidence specifies what the individual must know to perform the work tasks and the assessment condition field clearly specifies the conditions for gathering evidence.</p> |
| <p>Standard 8</p> <p>Qualifications comply with the Australian Qualifications Framework specification for that qualification type</p>   | <p><b>Yes</b></p>          | <p>The QA process confirmed qualifications clearly specify packaging requirements to ensure AQF outcomes for qualifications can be met by the specified packaging rules and elective selection, with flexible elective selection prescribed by the wording:</p> <p>'Elective units must ensure the integrity of the qualification's Australian Qualification Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome.'</p>  |
| <p>Standard 9</p> <p>The structure of the information for the Australian Qualifications Framework qualification complies with the qualification template</p>  | <p><b>Yes</b></p>          | <p>This quality report confirms the Editorial Report's comments that:</p> <p>The 19 qualifications (4 revised and 15 IRC updates) comply with the qualification template with all mandatory fields completed.</p> <ul style="list-style-type: none"> <li>• Coding and titling and the qualification description are appropriate.</li> <li>• One IRC updated qualification contains entry requirements.</li> <li>• The packaging rules are clearly articulated with electives grouped to indicate focus areas in many qualifications and the option of utilising 'specialisations' available in five qualifications at Certificate III and IV.</li> </ul> <p>The mapping table describes equivalence using wording outlined in the updated Training Package Products Policy (Dec. 2019).</p>      |
| <p>Standard 10</p> <p>Credit arrangements existing between Training Package qualifications and Higher Education qualifications are listed in a format that complies with the credit arrangements template</p> | <p><b>Yes</b></p>          | <p>The FBP CVIG Part 1 indicates that no national credit arrangements exist at this time for the proposed qualifications.</p>  |

| Standards for Training Packages  | Standard met 'yes' or 'no'   | Evidence supporting the statement of compliance or noncompliance (including evidence from equity and editorial reports)   |
|--|------------------------------|---|
| <p>Standard 11</p> <p>A quality assured companion volume implementation guide produced by the Training Package developer is available at the time of endorsement and complies with the companion volume implementation guide template.</p> | <p><b>Yes</b></p>            | <p>The training package components in this submission are accompanied by the FBP Food, Beverage and Pharmaceutical Training Package Companion Volume Implementation Guide (CVIG) Version 6.0 in two parts:<br/> Part 1: <i>Overview and Implementation</i><br/> Part 2: <i>Component Details</i></p> <p>The FBP CVIG V6.0 complies with the companion volume implementation guide template included in the 2012 Standards and was reviewed in this QA process, including for alignment to the CfEs and with the proposed endorsed components.</p> |
| <p>Standard 12</p> <p>Training Package developers produce other quality assured companion volumes to meet the needs of their stakeholders as required.</p>   | <p><b>Not applicable</b></p> |   |

## Section 3 – Compliance with the training package quality principles

Note: not all training package quality principles might be applicable to every training package or its components. Please provide a supporting statement/evidence of compliance or non-compliance against each principle.

### Quality principle 1. Reflect identified workforce outcomes

| Key features  | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance/non compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>   |
|---|---|--|
| Driven by industry's needs  | Yes                                       | <p>The components for endorsement for the Food Processing, Flour Milling and High Volume Baking projects align to the Case(s) for Change approved by the AISC, and subsequent amendments approved and detailed in the CfEs.</p> <p>The CfEs provide detailed information about the extent of industry consultation and stakeholder engagement and narrative about the rationales for changes that occurred in the development of the revised qualifications and units. They outline involvement of the range of industry and other stakeholders, and detail changes made throughout the project to meet needs of those stakeholders.</p>   |
| <p>Compliant and responds to government policy initiatives</p> <p>Training package component responds to the COAG Industry and Skills Council's (CISC) training package-related initiatives or directions, in particular the 2015 training package reforms. Please specify which of the following CISC reforms are relevant to the training product and identify supporting evidence:</p> <ul style="list-style-type: none"> <li>• ensure obsolete and superfluous qualifications are removed from the system</li> <li>• ensure that more information about industry's expectations of training delivery is available to training providers to improve their delivery and to consumers to enable more informed course choices</li> <li>• ensure that the training system better supports</li> </ul> | Yes                                       | <p>The proposed components for endorsement respond to the COAG Industry and Skills Council's (CISC) training package reforms, specifically:</p> <ul style="list-style-type: none"> <li>• <b>foster greater recognition of skill sets</b></li> <li>• <b>ensure that the training system better supports individuals to move easily from one related occupation to another</b></li> <li>• <b>ensure obsolete and superfluous qualifications are removed from the system</b></li> </ul> <p>The endorsed components will be supported by six new skill sets:</p> <ul style="list-style-type: none"> <li>• four in the Food Processing project and</li> <li>• two in the Flour Milling project.</li> </ul> <p>In the Food Processing project, five qualifications have been merged into three, with specialisations for specific occupational outcomes, but which enable individuals to move between related occupations within the broader industry of food/beverage processing.</p> <p>One qualification is proposed for deletion in the Flour Milling project due to industry preference for an existing internationally recognised (non-VET) qualification at this level.</p> |

|  |            |  |
|--|------------|--|
| <p>individuals to move easily from one related occupation to another</p> <ul style="list-style-type: none"> <li>• improve the efficiency of the training system by creating units that can be owned and used by multiple industry sectors</li> <li>• foster greater recognition of skill sets</li> </ul> |            | <ul style="list-style-type: none"> <li>• <b>improve the efficiency of the training system by creating units that can be owned and used by multiple industry sectors</b></li> </ul> <p>The proposed qualifications import units of competency from other training packages (HLT, SIR, BSB, TLI, MSS, MSM) to avoid sector specific duplication.</p> <p>A number of units (for example, FBPOPR2093 Operate an automated cutting process) have been made less specific to a particular industry segment to enable application in a broader range of applications. This includes Assessment Conditions specifying 'a workplace' but enabling flexibility as to the nature of the workplace to enable application of units across a broader range of environments.</p> <ul style="list-style-type: none"> <li>• <b>ensure that more information about industry's expectations of training delivery is available to training providers to improve their delivery and to consumers to enable more informed course choices</b></li> </ul> <p>Components have been reviewed and updated to be inclusive of current industry emergent issues such as allergen management, clarification of terminologies (for example, contaminants) and industry standards and to add volume/frequency and assessment conditions to clarify the expectations of industry for users.</p> |
| <p>Reflect contemporary work organisation and job profiles incorporating a future orientation</p>  | <p>Yes</p> | <p>Detailed information in the CfEs about drivers for the projects, discussions and decisions made by industry during development confirm new and revised components reflect contemporary job profiles and industry work, and components incorporate future orientation for these industries, including skills for emerging technologies and automation.</p>   |

## Quality principle 2: Support portability of skills and competencies including reflecting licensing and regulatory requirements

| Key features  | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>   |
|---|---|---|
| <p>Support movement of skills within and across organisations and sectors</p> | <p>Yes</p>                                | <p>Packaging rules in the qualifications enable flexibility in the selection of elective units to suit specific organisation or broader industry applications. Options to import units from other training packages enable movement within organisations, within each industry sector, and through inclusion of import units, to other sectors.</p> <p>Endorsed components will be supported by six new skill sets to provide entry, upskilling and skill movements within and across industry sectors.</p> |

| Key features                                   | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>  |
|--|---|--|
| Promote national and international portability | Yes                                       | <p>The CfEs indicate national consensus in the development of the components, which would support promotion of national portability of the components within and across these industries.</p> <p>Reference is made in the CfE that units have been developed to include national food safety legislation, codes of practice and standards and international standards including Good Manufacturing Practice (GMP) and relevant ANZ standards.</p>  |
| Reflect regulatory requirements and licensing  | Yes                                       | <p>The CfEs indicate that there are no specific occupational licensing requirements for the Training Package components in these projects.</p> <p>As required by component templates, the following information is included in components to guide users:<br/><i>No licensing, legislative or certification requirements apply to this unit [qualification/ skill set/unit of competency] at the time of publication</i><br/>Or<br/><i>Legislative and regulatory requirements apply to food safety and are enforced through state/territory jurisdictions. Users must check with the relevant regulatory authority before delivery.</i></p> |

**Quality principle 3: Reflect national agreement about the core transferable skills and core job-specific skills required for job roles as identified by industry**

| Key features                                     | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>  |
|--|---|--|
| Reflect national consensus                       | Yes                                       | <p>The CfEs for the three projects detail the consultation that was conducted, and the changes made throughout the project to accommodate stakeholder views.</p> <p>The CfEs all evidence a national consultation process providing stakeholders, including specific recognition of stakeholders from regional/remote areas, with a range of opportunities to participate via a number of communication channels (SMEWG, email and online, including for extended periods, direct engagement via site visits, newsletter alerts inviting feedback) to capture input on the endorsed components throughout the duration of the review.</p> <p>The CfEs detail the range of national respondent stakeholders including industry participants, government representatives and training advisory associations, industry /content expert and training practitioners. The Summary of Feedback published for the projects, and letters of support provided in the CfEs from stakeholders across various states/territories support achievement of consensus for the validated components.</p> |
| Recognise convergence and connectivity of skills | Yes                                       | <p>Units listed in the qualifications include imported units from other nationally endorsed training packages including from the AHC, BSB, FSK, HLT, MSL, MSM, MSS, SIR, TAE, and TLI Training Packages. Qualifications in each industry sector also include FBP units from other sectors and qualification levels.</p>  |

**Quality principle 4: Be flexible to meet the diversity of individual and employer needs including the capacity to adapt to changing job roles and workplaces**

| Key features   | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>   |
|--|---|---|
| Meet the diversity of individual and employer needs  | Yes                                       | <p>All qualifications include a wide range of elective options, and options to import from any other training packages or accredited courses, suitable to vocational requirements and context – which ensures that each qualification can be packaged to suit different settings and a range of employer and individual needs.</p> <p>As stated in the Equity Report and confirmed in the quality assurance process:</p> <ul style="list-style-type: none"> <li>• The qualifications submitted for endorsement include key skills and knowledge in the core that are applicable and transferable to a range of food processing sectors (for example: food safety, good manufacturing practice, traceability, work health and safety).</li> <li>• Many qualifications have electives grouped to indicate relevant areas of focus to assist with the selection of electives. Five qualifications provide the option of utilising 'specialisations' and detailed advice is provided in the FBP CVIG about choosing electives for specialisations in these qualifications.</li> <li>• The assessment requirements in the units specify that assessment must take place in a [relevant] workplace (i.e. food processing, high volume production bakery, grain processing) or an environment that accurately represents workplace conditions. This flexibility allows the assessment to occur in a range of different contexts. Detailed advice is provided in the FBP CVIG to support assessment in different contexts.</li> </ul> |
| Support equitable access and progression of learners | Yes                                       | <p>The FBB CVIG includes a section that outlines the multiple pathways to gain qualifications and diagrams showing the possible pathways into, and from qualifications. Pathways into and skill advancement from qualifications is also supported by six new skill sets.</p> <p>Only one of the 27 new units of competency has a prerequisite requirement, and prerequisites have been removed from a number of other units in the review process. The code of one prerequisite unit in a non-reviewed unit was updated to ensure the most current version, a change supported by the IRC.</p> <p>As noted in the Equity Report, the inclusion of imported units is utilised in most qualifications to provide flexible options for workplaces and individuals. The packaging rules allow for additional units from other training packages to be imported as elective units.</p> <p>The use of FBP units across several sectors also allows for mobility across different food processing sectors.</p>   |

**Quality principle 5: Facilitate recognition of an individual's skills and knowledge and support movement between the school, vocational education and higher education sectors**



| Key features   | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>   |
|--|---|---|
| Support learner transition between education sectors | Yes                                       | Evidence demonstrating pathways and transition from entry level to higher qualifications is detailed in the Equity Report and the CVIG and confirmed in this Quality Report.<br>In the CfEs, qualifications recommended by the FBP IRCs as suitable for for apprenticeship or traineeship delivery are specified, whilst the FBP CVIG also identifies qualifications proposed as suitable for VET for secondary students.<br>The CVIG specifies that there are no national credit arrangements between the revised qualifications and Higher Education qualifications at the time of endorsement.<br>The six new skill sets provide opportunities to add to specialist skills to top up existing qualifications or enable induction to the industry and pathways into qualifications. |

**Quality principle 6: Support interpretation by training providers and others through the use of simple, concise language and clear articulation of assessment requirements**

| Key features                                      | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>  |
|---|---|--|
| Support implementation across a range of settings | Yes                                       | Industry advice about delivery implementation, including access and equity issues and training pathways, is provided via the FBP CVIG V6.0 CVIG Part 1, which has been quality assured in this process and is ready for publication at the same time as the Training Package components.<br>The Equity Report confirms that the CVIG provides guidance around how Foundation Skills frameworks are applied by the developer and notes that all new and revised units have been updated to reflect Skills Impact's current policy to reference the Australian Core Skills Framework (ACSF) only.<br>Foundation Skills are included in the units of competency reviewed for endorsement where skills are not explicit in the performance criteria, and industry support for the validated components expressed in the feedback summaries and CfEs imply that they do not exceed foundation skills required in the workplace. |
| Support sound assessment practice                 | Yes                                       | The draft Units of Competency and associated Assessment Requirements include reference to volume and frequency of Performance Evidence and include Assessment Conditions specifying how evidence must be gathered.<br>The assessment requirements are clearly written and align to the unit of competency elements and performance criteria.   |

| Key features           | Quality principle is met: Yes / No or N/A | Evidence demonstrating compliance with the quality principle<br><br>Please see examples of evidence in the <i>Training Package Development and Endorsement Process Policy</i>  |
|------------------------|---|--|
| Support implementation | Yes                                       | The training package components provided for quality assurance were presented in full, and in a format required to comply with the National Register requirements for publication. The Editorial Report confirms that editorial suggestions made were incorporated or explained, and recommendations made in this quality assurance process have been similarly addressed by the developer, or where not, were confirmed to be supported by industry validation. Components contain links as required by the templates to the FBP CVIG 6.0 which has been updated to include all components being endorsed, has been quality assured in this process and is ready for publication at the same time as the Training Package components. |

## Attachment 1 – Training Package Components

### Revised Qualifications - 19

\*IRC supported changes to update unit codes of core and/or elective units and add new units to elective banks - 14

FBP10121 Certificate I in Food Processing  
FPB10221 Certificate I in Baking\*  
FBP20121 Certificate II in Food Processing  
FBP20221 Certificate II in Baking\*  
FPB20521 Certificate II in Wine Industry Operations\*  
FPB30121 Certificate III in Food Processing\*  
FBP30321 Certificate III in Cake and Pastry\*  
FPB30421 Certificate III in Bread Baking\*  
FPB30521 Certificate III in Baking\*  
FPB30721 Certificate III in Rice Processing\*  
FBP30921 Certificate III in Wine Industry Operations\*  
FBP31121 Certificate III in High Volume Baking\*  
FPB40221 Certificate IV in Baking\*  
FPB40321 Certificate IV in Food Processing\*  
FBP40421 Certificate IV in Food Science and Technology\*  
FBP40621 Certificate IV in Artisan Fermented Products\*  
FBP50121 Diploma of Food Science and Technology\*  
FBP50221 Diploma of Food Safety Auditing\*  
FBP50321 Diploma of Artisan Cheesemaking\*

### New Units of Competency – 27

FBPBEV3005 Operate and monitor juice processing  
FBPBEV3006 Control and monitor fruit and/or vegetable washing and milling  
FBPDPR3003 Control batch processing for powdered milk products  
FBPFSY3004 Participate in traceability activities  
FBPFSY4003 Perform an allergen risk review  
FBPFSY4004 Provide accurate food allergen information to consumers  
FBPFSY4005 Conduct a traceability exercise  
FBPFSY5002 Develop an allergen management program  
FBPFSY5003 Design a traceability system for food products  
FBPFSY5004 Plan to mitigate food fraud  
FBPGRA3030 Operate and monitor a reduction system  
FBPHVB3008 Operate and monitor a batter production process  
FBPHVB3009 Operate and monitor a non laminated pastry production process  
FBPHVB3010 Operate and monitor a pastry baking process  
FBPHVB3011 Operate and monitor the production of fillings  
FBPHVB3012 Operate and monitor a biscuit dough make up process  
FBPHVB3013 Operate and monitor a baking process  
FBPHVB3014 Finish baked products  
FBPOIL3009 Clean and mill olives  
FBPOIL3010 Operate and monitor a malaxer  
FBPOIL3011 Operate and monitor an olive oil separation process  
FBPOIL3012 Operate and monitor storage of virgin olive oil  
FBPOPR2096 Follow procedures to maintain good manufacturing practice in food processing  
FBPOPR3020 Plan, conduct and monitor equipment maintenance  
FBPOPR3021 Apply good manufacturing practice requirements in food processing  
FBPTEC3005 Work with bakery ingredients, their functions and interactions  
FBPTEC3006 Work with flours and baking additives

## Revised Units of Competency – 139

\* IRC supported change to update code of prerequisite unit

FBPBEBV2004 Identify key stages and beer production equipment in a brewery  
FBPBEBV3001 Operate and monitor a wort production process  
FBPBEBV3002 Prepare and monitor beer yeast propagation processes  
FBPBEBV3003 Operate and monitor a brewery fermentation process  
FBPBEBV3004 Operate and monitor a beer filtration process  
FBPBEBV3007 Operate and monitor a beer maturation process  
FBPBEBV3008 Manufacture roast and ground coffee  
FBPBPG1001 Pack or unpack product manually  
FBPBPG2009 Operate a beverage packaging process  
FBPBPG2010 Operate a case packing process  
FBPBPG2011 Operate a fill and seal process  
FBPBPG2012 Operate a packaging process  
FBPBPG3010 Operate and monitor a carbonated beverage filling process  
FBPBPG3011 Operate and monitor a high speed wrapping process  
FBPBPG3012 Operate and monitor a form, fill and seal process  
FBPCHE3003 Conduct cheese making operations  
FBPCHE3004 Carry out processing for a range of artisan cheeses  
FBPCHE3005 Operate and monitor a cheese pressing and moulding process  
FBPCON2010 Operate an enrobing process  
FBPCON2011 Operate a chocolate tempering process  
FBPCON3001 Operate a complex chocolate depositing process  
FBPCON3002 Operate and monitor a boiled confectionery process  
FBPCON3003 Operate and monitor a chocolate conching process  
FBPCON3004 Operate and monitor a confectionery depositing process  
FBPCON3005 Operate and monitor a granulation and compression process  
FBPCON3006 Operate and monitor a panning process  
FBPCON3007 Operate and monitor a chocolate refining process  
FBPCON3008 Operate and monitor a starch moulding process  
FBPDPR2007 Operate a cooling and hardening process  
FBPDPR3001 Operate and monitor a curd production and cutting process  
FBPDPR3002 Operate and monitor a fermentation process  
FBPDPR3004 Operate and monitor a butter churning process  
FBPDPR3005 Operate and monitor a butter oil process  
FBPEGG2003 Work on an egg grading floor  
FBPEGG2004 Operate egg grading and packing floor equipment  
FBPFAV2002 Apply hydro-cooling processes to fresh produce  
FBPFAV3003 Conduct chemical wash for fresh produce  
FBPFAV3004 Program fresh produce grading equipment  
FBPFSY1002 Follow work procedures to maintain food safety  
FBPFSY2002 Apply food safety procedures  
FBPFSY2003 Maintain food safety when loading, unloading and transporting food  
FBPFSY3002 Participate in a HACCP team (Release 2)  
FBPFSY3003 Monitor the implementation of food safety and quality programs  
FBPFSY3005 Control contaminants and allergens in food processing  
FBPGRA3017 Operate and monitor a liquid, mash or block stock feed process  
FBPGRA3018 Operate and monitor a pelleting process  
FBPGRA3019 Prepare malted grain  
FBPGRA3020 Blend and dispatch malt  
FBPGRA3023 Operate and monitor grain conditioning  
FBPGRA3024 Operate and monitor grain cleaning  
FBPGRA3025 Receive and handle grain in a storage area  
FBPGRA3026 Operate and monitor sifting and grading  
FBPGRA3027 Monitor a purification system  
FBPGRA3028 Monitor scratch and sizing  
FBPGRA3029 Monitor a break roll  
FBPGRA4005 Lead flour milling shift operations  
FBPGRA4006 Control mill processes and performance

FBPGRA3021 Control batch processing for micronutrients or additives in stock feed  
FBPGRA3022 Confirm feed product meets animal nutrition requirements  
FBPGPS3001 Operate and monitor a creamed honey manufacture process  
FBPHVB2001 Freeze and thaw dough  
FBPHVB3001 Operate and monitor a cooling and wrapping process  
FBPHVB3002 Operate and monitor a laminated pastry production process  
FBPHVB3003 Operate and monitor a pastry forming and filling process  
FBPHVB3004 Manufacture wafer products  
FBPHVB3005 Operate and monitor a doughnut making process  
FBPHVB3006 Operate and monitor a forming or shaping process  
FBPHVB3007 Manufacture crisp breads  
FBPHVB3015 Operate and monitor a griddle production process  
FBPHVB3016 Operate and monitor a cooling, slicing and wrapping process  
FBPHVB3017 Operate a bread dough mixing and development process  
FBPHVB3018 Operate a final prove and bread baking process  
FBPHVB3019 Operate a bread dough make up process  
FBPOIL3001 Operate a degumming and neutralisation process  
FBPOIL3002 Operate and monitor a bleaching process  
FBPOIL3003 Operate and monitor a deodorising process  
FBPOIL3004 Operate and monitor a flake preparation process  
FBPOIL3005 Operate and monitor a complecting process  
FBPOIL3006 Operate and monitor a soap splitting process  
FBPOIL3007 Operate and monitor an interesterification process  
FBPOIL3008 Operate and monitor a hydrogenation process  
FBPOPR1011 Operate automated washing equipment  
FBPOPR1012 Prepare basic mixes  
FBPOPR1013 Operate basic equipment  
FBPOPR1014 Monitor process operation  
FBPOPR1015 Participate effectively in a workplace environment  
FBPOPR1016 Take and record basic measurements  
FBPOPR1017 Follow work procedures to maintain quality  
FBPOPR2019 Fill and close product in cans (Release 2)  
FBPOPR2070 Apply quality systems and procedures (Release 2)  
FBPOPR2071 Provide and apply workplace information (Release 2)  
FBPOPR2074 Carry out manual handling tasks  
FBPOPR2075 Work effectively in the food processing industry  
FBPOPR2076 Inspect and sort materials and product  
FBPOPR2077 Operate a bulk dry goods transfer process  
FBPOPR2078 Work in a freezer storage area  
FBPOPR2079 Work with temperature controlled stock  
FBPOPR2080 Operate a blending, sieving and bagging process  
FBPOPR2081 Measure non-bulk ingredients  
FBPOPR2082 Operate a mixing or blending process  
FBPOPR2083 Operate a baking process  
FBPOPR2084 Apply work procedures to maintain integrity of processed product  
FBPOPR2085 Operate a grinding process  
FBPOPR2086 Operate a frying process  
FBPOPR2087 Operate a mixing or blending and cooking process  
FBPOPR2088 Operate pumping equipment  
FBPOPR2089 Operate a production process  
FBPOPR2090 Operate a freezing process  
FBPOPR2091 Operate a holding and storage process  
FBPOPR2092 Operate a continuous freezing process  
FBPOPR2093 Operate an automated cutting process  
FBPOPR2094 Clean equipment in place  
FBPOPR2095 Clean and sanitise equipment  
FBPOPR2097 Operate a depositing process  
FBPOPR3007 Operate a bulk liquid transfer process  
FBPOPR3008 Load and unload tankers  
FBPOPR3009 Participate in sensory analyses

FBPOPR3010 Operate and monitor a filtration process  
FBPOPR3011 Operate and monitor a heat treatment process  
FBPOPR3012 Operate and monitor a drying process  
FBPOPR3013 Operate and monitor an homogenising process  
FBPOPR3014 Operate and monitor a retort process  
FBPOPR3015 Pre-process raw materials  
FBPOPR3016 Operate and monitor a separation process  
FBPOPR3017 Prepare food products using basic cooking methods  
FBPOPR3018 Identify dietary, cultural and religious considerations for food production  
FBPOPR3019 Operate and monitor interrelated processes in a production or packaging system  
FBPOPR3022 Receive and store raw materials for food processing  
FBPOPR3023 Operate and monitor an evaporation process  
FBPOPR3024 Operate and monitor an extrusion process  
FBPPPL1001 Communicate workplace information  
FBPPPL2002 Work in a socially diverse environment  
FBPPPL3007 Support and mentor individuals and groups  
FBPPPL3008 Establish compliance requirements for work area  
FBPPPL4009 Optimise a work process\*  
FBPRBK1001 Finish products (Release 2)  
FBPWHS1001 Identify safe work practices (Release 2)  
FBPWHS2001 Participate in work health and safety processes (Release 2)  
FBPWHS3001 Contribute to work health and safety processes (Release 2)

## Editorial and Equity Report

(Note: this report addresses all 3 sections of the FBP Food, Beverage and Pharmaceutical Training Package Version 6.0 Case for Endorsement.)

### Equity Report Template

### Section 1 – Cover page

| Information required  | Detail  |
|---|---|
| Training Package title and code   | <b>FBP Food, Beverage and Pharmaceutical Training Package (Version 6.0)</b>   |
| Number of new qualifications and their titles <sup>1</sup>  | Nil   |
| Number of revised qualifications and their titles   | <b>Total - 19</b> (plus 6 skill sets- non-endorsed products)<br>Part 1 – Food processing - <b>3</b> (plus 4 skill sets)<br>Part 2 – Flour milling – <b>0</b> (plus 2 skill sets)<br>Part 3 – High volume production baking – <b>1</b><br>IRC supported changes - 15   |
| Number of new units of competency and their titles  | <b>Total - 27</b><br>Part 1 – Food processing - <b>17</b><br>Part 2 – Flour milling - <b>1</b><br>Part 3 – High volume production baking - <b>9</b>   |
| Number of revised units of competency and their titles  | <b>Total - 139</b><br>Part 1 – Food processing - <b>114</b><br>Part 2 – Flour milling - <b>9</b><br>Part 3 – High volume production baking – <b>15</b><br>IRC supported changes - <b>1</b>  |
| Confirmation that the draft training package components meet the requirements in Section 2 <i>Equity checklist of draft training package components</i> | The draft components reviewed for the FBP Food, Beverage and Pharmaceutical Training Package V6.0 meet the requirements in Section 2 <i>Equity checklist of draft training package components</i> .<br>This report covers qualifications and units developed in the following projects: <ul style="list-style-type: none"> <li>• Food processing (Part 1)</li> <li>• Flour milling (Part 2)</li> <li>• High volume production baking (Part 3).</li> </ul> |
| Is the Equity Report prepared by a member of the Quality Assurance Panel? If 'yes' please provide the name.   | Yes - Sue Hamilton is a member of the Quality Assurance Panel.  |
| Date of completion of the report  | <b>8 March 2021</b>   |

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<sup>1</sup> When the number of training products is high the titles can be presented as an attached list.

## Section 2 – Equity checklist of draft training package components

| Equity requirements   | Equity reviewer comments<br>Provide brief commentary on whether the draft endorsed components meet each of the equity requirements   |
|---|--|
| <p>The training package component(s) comply with Standard 2 of the <i>Standards for Training Packages 2012</i>. The standard requires compliance with the <i>Training Package Products Policy</i>, specifically with the access and equity requirements:</p> <ul style="list-style-type: none"> <li>• Training Package developers must meet their obligations under Commonwealth anti-discrimination legislation and associated standards and regulations.</li> <li>• Training Package developers must ensure that Training Packages are flexible and that they provide guidance and recommendations to enable reasonable adjustments in implementation.</li> </ul> | <p>The qualifications and units of competency comply with Standard 2 of the <i>Standards for Training Packages</i> and the Training Package Products Policy.</p> <p>The <i>FBP Companion Volume Implementation Guide, Version 6</i>. (FBP CVIG) includes guidance to ensure that learners are not discriminated against, and guidance about reasonable adjustment to accommodate learners with disabilities or particular needs. Reference has been made to <i>Disability Standards for Education, 2005</i>.</p> |

## Section 3 - Training Package Quality Principles

### Quality Principle 4

Be **flexible** to meet the diversity of individual and employer needs, including the capacity to adapt to changing job roles and workplaces.

#### Key features

Do the units of competency meet the diversity of individual and employer needs and support equitable access and progression of learners?

What evidence demonstrates that the units of competency and their associated assessment requirements are clearly written and have consistent breadth and depth so that they support implementation across a range of settings?

Are there other examples that demonstrate how the key features of flexibility are being achieved?

| Equity requirements   | Equity reviewer comments   |
|---|--|
| <p>1. What evidence demonstrates that the draft components provide flexible qualifications/units of competency that enable application in different contexts?</p> | <p>The qualifications are structured to provide essential units in the core and a wide range of electives.</p> <p>The qualifications submitted for endorsement include key skills and knowledge in the core that are applicable and transferable to a range of food processing sectors (for example: food safety, good manufacturing practice, traceability, work health and safety).</p> <p>Many qualifications have electives grouped to indicate relevant areas of focus to assist with the selection of electives. Five qualifications provide the option of utilising 'specialisations' and detailed advice is provided in the FBP CVIG about choosing electives for specialisations in these qualifications.</p> |



| Equity requirements  | Equity reviewer comments   |
|--|--|
|  | The assessment requirements in the units specify that <i>assessment must take place in a [relevant] workplace (i.e. food processing, high volume production bakery, grain processing) or an environment that accurately represents workplace conditions</i> . This flexibility allows the assessment to occur in a range of different contexts. Detailed advice is provided in the FBP CVIG to support assessment in different contexts. |
| 2. Is there evidence of multiple entry and exit points?  | The FBP CVIG outlines pathway advice and succinct diagrams depicting the progression pathways between qualifications.<br><br>The skill sets (non-endorsed components) provide pathways into several of the FBP qualifications.   |
| 3. Have prerequisite units of competency been minimised where possible?  | One new unit submitted has a prerequisite requirement ( <i>FBPFSY4004 Provide accurate food allergen information to consumers</i> ). No other FBP units include prerequisites.   |
| 4. Are there other examples of evidence that demonstrate how the key features of the flexibility principle are being achieved? | The inclusion of imported units is utilised in most qualifications to provide flexible options for workplaces and individuals. The packaging rules allow for additional units from other training packages to be imported as elective units.<br><br>The use of FBP units across several sectors also allows for mobility across different food processing sectors.   |

#### Quality Principle 5

Facilitate **recognition** of an individual's skills and knowledge and support movement between the school, vocational education and higher education sectors.

#### Key features

Support learner transition between education sectors.

| Equity requirements   | Equity reviewer comments   |
|---|--|
| 1. What evidence demonstrates pathways from entry and preparatory level as appropriate to facilitate movement between schools and VET, from entry level into work, and between VET and higher education qualifications? | The FBP qualifications submitted for endorsement cover Certificate I to Certificate III with pathways described in the FBP CVIG. Certificate I and II qualifications are appropriate for entry level workers and for delivery to secondary students. Users are advised to contact the relevant STA/TTA for advice for delivery to secondary school students.<br><br>Advice relating to RPL and apprenticeship/traineeship pathways is provided in the Case for Endorsement and the FBP CVIG.<br><br><i>FBP20121 Certificate II in Food Processing</i> is recommended for delivery as a traineeship and <i>FBP30121 Certificate III in Food Processing</i> is recommended for delivery as an apprenticeship.<br><br>The FBP CVIG states that:<br><br><i>There are currently no nationally applicable credit arrangements between any Skills Impact training package qualification and higher education qualification.</i> |

#### Quality Principle 6

Support interpretation by training providers and others through the use of simple, concise language and clear articulation of assessment requirements.

### Key features

Support implementation across a range of settings and support sound assessment practices.

| Equity requirements  | Equity reviewer comments  |
|--|---|
| <p>1. Does the Companion Volume Implementation Guide include advice about:</p> <ul style="list-style-type: none"><li>• Pathways</li><li>• Access and equity</li><li>• Foundation skills?</li></ul> <p>(see Training Package Standard 11)</p> | <p>The <i>FBP CVIG, V6.0</i>, includes comprehensive information about access and equity issues and training pathway information. Guidance is provided to ensure that learners are not discriminated against, and about reasonable adjustment to accommodate learners with disabilities.</p> <p>The FBP CVIG also provides detailed information about Foundation Skills and the frameworks adopted, namely:</p> <ul style="list-style-type: none"><li>• the Australian Core Skills Framework (ACSF), and</li><li>• the Core Skills for Work Developmental Framework (CSfW).</li></ul> <p>It is noted that the new and revised units have all had updates to the Foundation Skills mapping table to reflect Skills Impact's current policy to include references to the ACSF only.</p> |
| <p>2. Are the foundation skills explicit and recognisable within the training package and do they reflect and not exceed the foundation skills required in the workplace?</p>  | <p>The revised and new units include a table addressing foundation skills. The foundation skills identified provide industry specific descriptions tailored to the unit. They appear appropriate for and do not to exceed the skills required in the workplace.</p>   |

## Attachment 1: FBP Training Package components

### PART 1 FOOD PROCESSING

#### Qualifications

##### **FBP revised qualifications (3)**

FBP10121 Certificate I in Food Processing  
FBP20121 Certificate II in Food Processing  
FBP30121 Certificate III in Food Processing

#### Units of competency

##### **FBP Units of Competency**

##### **New units (17)**

##### **Beverages (BEV) units (2)**

FBPB3005 Operate and monitor juice processing  
FBPB3006 Control and monitor fruit and/or vegetable washing and milling

##### **Dairy Processing (DPR) units (1)**

FBPDPR3003 Control batch processing for powdered milk products

##### **Food Safety (FSY) units (7)**

FBPFSY3004 Participate in traceability activities  
FBPFSY4003 Perform an allergen risk review  
FBPFSY4004 Provide accurate food allergen information to consumers  
FBPFSY4005 Conduct a traceability exercise  
FBPFSY5002 Develop an allergen management program  
FBPFSY5003 Design a traceability system for food products  
FBPFSY5004 Plan to mitigate food fraud

##### **Edible Oils (OIL) units (4)**

FBPOIL3009 Clean and mill olives  
FBPOIL3010 Operate and monitor a malaxer  
FBPOIL3011 Operate and monitor an olive oil separation process  
FBPOIL3012 Operate and monitor storage of virgin olive oil

##### **Operational (OPR) units (3)**

FBPOPR2096 Follow procedures to maintain good manufacturing practice in food processing  
FBPOPR3020 Plan, conduct and monitor equipment maintenance  
FBPOPR3021 Apply good manufacturing practice requirements in food processing

##### **Revised (114)**

##### **Beverages (BEV) units (7)**

FBPB2004 Identify key stages and beer production equipment in a brewery  
FBPB3001 Operate and monitor a wort production process  
FBPB3002 Prepare and monitor beer yeast propagation processes  
FBPB3003 Operate and monitor a brewery fermentation process  
FBPB3004 Operate and monitor a beer filtration process  
FBPB3007 Operate and monitor a beer maturation process  
FBPB3008 Manufacture roast and ground coffee

##### **Bottling & Packaging (BPG) units (8)**

FBPBPG1001 Pack or unpack product manually  
FBPBPG2009 Operate a beverage packaging process  
FBPBPG2010 Operate a case packing process  
FBPBPG2011 Operate a fill and seal process  
FBPBPG2012 Operate a packaging process  
FBPBPG3010 Operate and monitor a carbonated beverage filling process  
FBPBPG3011 Operate and monitor a high speed wrapping process  
FBPBPG3012 Operate and monitor a form, fill and seal process

##### **Cheese (CHE) units (3)**

FBPCHE3003 Conduct cheese making operations  
FBPCHE3004 Carry out processing for a range of artisan cheeses  
FBPCHE3005 Operate and monitor a cheese pressing and moulding process

## **FBP Units of Competency**

### **Confectionery (CON) units (10)**

FBPCON2010 Operate an enrobing process  
FBPCON2011 Operate a chocolate tempering process  
FBPCON3001 Operate a complex chocolate depositing process  
FBPCON3002 Operate and monitor a boiled confectionery process  
FBPCON3003 Operate and monitor a chocolate conching process  
FBPCON3004 Operate and monitor a confectionery depositing process  
FBPCON3005 Operate and monitor a granulation and compression process  
FBPCON3006 Operate and monitor a panning process  
FBPCON3007 Operate and monitor a chocolate refining process  
FBPCON3008 Operate and monitor a starch moulding process

### **Dairy Processing (DPR) units (5)**

FBPDPR2007 Operate a cooling and hardening process  
FBPDPR3001 Operate and monitor a curd production and cutting process  
FBPDPR3002 Operate and monitor a fermentation process  
FBPDPR3004 Operate and monitor a butter churning process  
FBPDPR3005 Operate and monitor a butter oil process

### **Egg (EGG) units (2)**

FBPEGG2003 Work on an egg grading floor  
FBPEGG2004 Operate egg grading and packing floor equipment

### **Fruit and Vegetables (FAV) units (3)**

FBPFAV2002 Apply hydro-cooling processes to fresh produce  
FBPFAV3003 Conduct chemical wash for fresh produce  
FBPFAV3004 Program fresh produce grading equipment

### **Food Safety (FSY) units (6)**

FBPFSY1002 Follow work procedures to maintain food safety  
FBPFSY2002 Apply food safety procedures  
FBPFSY2003 Maintain food safety when loading, unloading and transporting food  
FBPFSY3002 Participate in a HACCP team (Release 2)  
FBPFSY3003 Monitor the implementation of food safety and quality programs  
FBPFSY3005 Control contaminants and allergens in food processing

### **Grain Processing (GRA) units (6)**

FBPGRA3017 Operate and monitor a liquid, mash or block stock feed process  
FBPGRA3018 Operate and monitor a pelleting process  
FBPGRA3019 Prepare malted grain  
FBPGRA3020 Blend and dispatch malt  
FBPGRA3021 Control batch processing for micronutrients or additives in stock feed  
FBPGRA3022 Confirm feed product meets animal nutrition requirements

### **Grocery and Product Supplies (GPS) unit (1)**

FBPGPS3001 Operate and monitor a creamed honey manufacture process

### **Edible Oils (OIL) units (8)**

FBPOIL3001 Operate a degumming and neutralisation process  
FBPOIL3002 Operate and monitor a bleaching process  
FBPOIL3003 Operate and monitor a deodorising process  
FBPOIL3004 Operate and monitor a flake preparation process  
FBPOIL3005 Operate and monitor a complecting process  
FBPOIL3006 Operate and monitor a soap splitting process  
FBPOIL3007 Operate and monitor an interesterification process  
FBPOIL3008 Operate and monitor a hydrogenation process

### **Operational (OPR) units (7+25+15=47)**

#### **OPR1 (7)**

FBPOPR1011 Operate automated washing equipment  
FBPOPR1012 Prepare basic mixes  
FBPOPR1013 Operate basic equipment  
FBPOPR1014 Monitor process operation  
FBPOPR1015 Participate effectively in a workplace environment  
FBPOPR1016 Take and record basic measurements  
FBPOPR1017 Follow work procedures to maintain quality

**FBP Units of Competency****OPR 2 (25)**

FBPOPR2019 Fill and close product in cans Release 2  
FBPOPR2070 Apply quality systems and procedures Release 2  
FBPOPR2071 Provide and apply workplace information Release 2  
FBPOPR2074 Carry out manual handling tasks  
FBPOPR2075 Work effectively in the food processing industry  
FBPOPR2076 Inspect and sort materials and product  
FBPOPR2077 Operate a bulk dry goods transfer process  
FBPOPR2078 Work in a freezer storage area  
FBPOPR2079 Work with temperature controlled stock  
FBPOPR2080 Operate a blending, sieving and bagging process  
FBPOPR2081 Measure non-bulk ingredients  
FBPOPR2082 Operate a mixing or blending process  
FBPOPR2083 Operate a baking process  
FBPOPR2084 Apply work procedures to maintain integrity of processed product  
FBPOPR2085 Operate a grinding process  
FBPOPR2086 Operate a frying process  
FBPOPR2087 Operate a mixing or blending and cooking process  
FBPOPR2088 Operate pumping equipment  
FBPOPR2089 Operate a production process  
FBPOPR2090 Operate a freezing process  
FBPOPR2091 Operate a holding and storage process  
FBPOPR2092 Operate a continuous freezing process  
FBPOPR2093 Operate an automated cutting process  
FBPOPR2094 Clean equipment in place  
FBPOPR2095 Clean and sanitise equipment

**OPR 3 (15)**

FBPOPR3007 Operate a bulk liquid transfer process  
FBPOPR3008 Load and unload tankers  
FBPOPR3009 Participate in sensory analyses  
FBPOPR3010 Operate and monitor a filtration process  
FBPOPR3011 Operate and monitor a heat treatment process  
FBPOPR3012 Operate and monitor a drying process  
FBPOPR3013 Operate and monitor an homogenising process  
FBPOPR3014 Operate and monitor a retort process  
FBPOPR3015 Pre-process raw materials  
FBPOPR3016 Operate and monitor a separation process  
FBPOPR3017 Prepare food products using basic cooking methods  
FBPOPR3018 Identify dietary, cultural and religious considerations for food production  
FBPOPR3019 Operate and monitor interrelated processes in a production or packaging system  
FBPOPR3022 Receive and store raw materials for food processing  
FBPOPR3023 Operate and monitor an evaporation process

**People, Planning and Logistics (PPL) units (4)**

FBPPPL1001 Communicate workplace information  
FBPPPL2002 Work in a socially diverse environment  
FBPPPL3007 Support and mentor individuals and groups  
FBPPPL3008 Establish compliance requirements for work area

**Retail Baking (RBK) unit (1)**

FBPRBK1001 Finish products Release 2

**Work Health and Safety (WHS) units (3)**

FBPWHS1001 Identify safe work practices Release 2  
FBPWHS2001 Participate in work health and safety processes Release 2  
FBPWHS3001 Contribute to work health and safety processes Release 2

## Skill Sets

**FBP Skill Sets (4)**

FBPSS00052 Manage allergens in food processing  
FBPSS00053 Check traceability of food products  
FBPSS00054 Food processing induction

|                           |
|---------------------------|
| <b>FBP Skill Sets (4)</b> |
|---------------------------|

|  |
|--|
| FBPSS00055 Introduction to food processing |
|--|

## PART 2 FLOUR MILLING

### Qualifications

|                           |
|---------------------------|
| <b>FBP qualifications</b> |
|---------------------------|

- |   |
|---|
| <ul style="list-style-type: none"><li>• Nil</li></ul> |
|---|

### Units of competency

|                                |
|--------------------------------|
| <b>FBP Units of Competency</b> |
|--------------------------------|

|                     |
|---------------------|
| <b>New unit (1)</b> |
|---------------------|

|   |
|---|
| FBPGRA3030 Operate and monitor a reduction system |
|---|

|                          |
|--------------------------|
| <b>Revised units (9)</b> |
|--------------------------|

|  |
|--|
| FBPGRA3023 Operate and monitor grain conditioning<br>FBPGRA3024 Operate and monitor grain cleaning<br>FBPGRA3025 Receive and handle grain in a storage area<br>FBPGRA3026 Operate and monitor sifting and grading<br>FBPGRA3027 Monitor a purification system<br>FBPGRA3028 Monitor scratch and sizing<br>FBPGRA3029 Monitor a break roll<br>FBPGRA4005 Lead flour milling shift operations<br>FBPGRA4006 Control mill processes and performance |
|--|

### Skill Sets

|                           |
|---------------------------|
| <b>FBP Skill Sets (2)</b> |
|---------------------------|

|  |
|--|
| FBPSS00056 Supervised Food Processing Operator Skill Set |
|--|

|   |
|---|
| FBPSS00057 Food Processing Operator Skill Set |
|---|

## PART 3 HIGH VOLUME PRODUCTION BAKING

### Qualifications

|                                      |
|--------------------------------------|
| <b>FBP revised qualification (1)</b> |
|--------------------------------------|

|  |
|--|
| FBP31121 Certificate III in High Volume Baking |
|--|

### Units of competency

|                                |
|--------------------------------|
| <b>FBP Units of Competency</b> |
|--------------------------------|

|                      |
|----------------------|
| <b>New units (9)</b> |
|----------------------|

|   |
|---|
| FBPHVB3008 Operate and monitor a batter production process<br>FBPHVB3009 Operate and monitor a non laminated pastry production process<br>FBPHVB3010 Operate and monitor a pastry baking process<br>FBPHVB3011 Operate and monitor the production of fillings<br>FBPHVB3012 Operate and monitor a biscuit dough make up process<br>FBPHVB3013 Operate and monitor a baking process<br>FBPHVB3014 Finish baked products<br>FBPTEC3005 Work with bakery ingredients, their functions and interactions<br>FBPTEC3006 Work with flours and baking additives |
|---|

|                           |
|---------------------------|
| <b>Revised units (15)</b> |
|---------------------------|

**FBP Units of Competency**

FBPHVB2001 Freeze and thaw dough  
FBPHVB3001 Operate and monitor a cooling and wrapping process  
FBPHVB3002 Operate and monitor a laminated pastry production process  
FBPHVB3003 Operate and monitor a pastry forming and filling process  
FBPHVB3004 Manufacture wafer products  
FBPHVB3005 Operate and monitor a doughnut making process  
FBPHVB3006 Operate and monitor a forming or shaping process  
FBPHVB3007 Manufacture crisp breads  
FBPHVB3015 Operate and monitor a griddle production process  
FBPHVB3016 Operate and monitor a cooling, slicing and wrapping process  
FBPHVB3017 Operate a bread dough mixing and development process  
FBPHVB3018 Operate a final prove and bread baking process  
FBPHVB3019 Operate a bread dough make up process  
FBPOPR2097 Operate a depositing process  
FBPOPR3024 Operate and monitor an extrusion process

## IRC SUPPORTED UPDATES

**FBP qualifications (15)**

FBP10221 Certificate I in Baking  
FBP20221 Certificate II in Baking  
FBP20521 Certificate II in Wine Industry Operations  
FBP30321 Certificate III in Cake and Pastry  
FBP30421 Certificate III in Bread Baking  
FBP30521 Certificate III in Baking  
FBP30721 Certificate III in Rice Processing  
FBP30921 Certificate III in Wine Industry Operations  
FBP40221 Certificate IV in Baking  
FBP40321 Certificate IV in Food Processing  
FBP40421 Certificate IV in Food Science and Technology  
FBP40621 Certificate IV in Artisan Fermented Products  
FBP50121 Diploma of Food Science and Technology  
FBP50221 Diploma of Food Safety Auditing  
FBP50321 Diploma of Artisan Cheesemaking

**FBP Units of Competency**

FBPPPL4009 Optimise a work process

## Editorial Report Template

| 1. Cover page  |   |
|--|---|
| Information required   | Detail  |
| Training Package title and code  | FBP Food, Beverage and Pharmaceutical Training Package (Version 6.0)  |
| Number of new qualifications and their titles <sup>4</sup>   | Nil   |
| Number of revised qualifications and their titles<br><i>Refer to Attachment 1 for full list</i>              | <b>Total - 19</b> (plus 6 skill sets- non-endorsed products)<br>Part 1 – Food processing - <b>3</b> (plus 4 skill sets)<br>Part 2 – Flour milling - <b>0</b> (plus 2 skill sets)<br>Part 3 – High volume production baking - <b>1</b><br>IRC supported changes - 15 |
| Number of new units of competency and their titles<br><i>Refer to Attachment 1 for full list</i>             | <b>Total - 27</b><br>Part 1 – Food processing - <b>17</b><br>Part 2 – Flour milling - <b>1</b><br>Part 3 – High volume production baking - <b>9</b>   |
| Number of revised units of competency and their titles<br><i>Refer to Attachment 1 for full list</i>         | <b>Total - 139</b><br>Part 1 – Food processing - <b>114</b><br>Part 2 – Flour milling - <b>9</b><br>Part 3 – High volume production baking - <b>15</b><br>IRC supported changes - <b>1</b>  |
| Confirmation that the draft training package components are publication-ready                                | The draft FBP Training Package components submitted for review will be ready for publication once endorsed..  |
| Is the Editorial Report prepared by a member of the Quality Assurance Panel? If 'yes' please provide a name. | Yes - Sue Hamilton is a member of the Quality Assurance Panel.  |
| Date of completion of the report   | <b>8 March 2021</b>   |

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<sup>4</sup> When the number of training products is high the titles can be presented as an attachment.



## 2. Content and structure

### Units of competency

| Editorial requirements  | Comments   |
|---|--|
| <p>Standard 5:</p> <ul style="list-style-type: none"> <li>The structure of units of competency complies with the unit of competency template.</li> </ul>          | <p>The structure of the 166 units (new, revised and IRC updates) complies with the unit of competency template specified in the Training Package Products Policy.</p> <ul style="list-style-type: none"> <li>The coding and titling of the units comply with the unit of competency template and policy. <ul style="list-style-type: none"> <li>the revised units have new codes and, in many cases, revised titles</li> <li>8 units with minor changes retain the same code and are listed as Release 2</li> </ul> </li> <li>All units include a statement in the Application field relating to legislative and regulatory requirements. No occupational licensing or certification applies to any unit submitted.</li> <li>Foundation skills are described in the appropriate field utilising skills described in the Australian Core Skills Framework (ACSF).</li> <li>The equivalence of each unit to the previous version is stated in the unit mapping information table.</li> </ul> |
| <p>Standard 7:</p> <ul style="list-style-type: none"> <li>The structure of assessment requirements complies with the assessment requirements template.</li> </ul> | <p>All units of competency submitted for review have associated assessment requirements, which comply with the assessment requirements template.</p> <p>The assessment requirements have consistent breadth and depth across the suite of units.</p> <p>The performance evidence reflects workplace tasks and includes a volume and frequency requirement. Many units refer to completing a 'batch' of products. Detailed advice related to this is provided in the FBP Companion Volume Implementation Guide (FBP CVIG v6.0).</p> <p>The knowledge evidence specifies what the individual must know to perform the work tasks and the assessment condition field clearly specifies the conditions for gathering evidence.</p>   |

### Qualifications

| Editorial requirements   | Comments by the editor   |
|--|--|
| <p>Standard 9:</p> <ul style="list-style-type: none"> <li>The structure of the information for qualifications complies with the qualification template.</li> </ul> | <p>The 19 qualifications (4 revised and 15 IRC updates) comply with the qualification template with all mandatory fields completed.</p> <ul style="list-style-type: none"> <li>Coding and titling and the qualification description are appropriate.</li> <li>One IRC updated qualification contains entry requirements.</li> <li>The packaging rules are clearly articulated with electives grouped to indicate focus areas in many qualifications and the option of utilising 'specialisations' available in five qualifications at Certificate III and IV.</li> <li>The mapping table describes equivalence using wording outlined in the updated Training</li> </ul> |

| Editorial requirements  | Comments by the editor   |
|---|--|
|   | Package Products Policy (Dec. 2019).   |
| Standard 10: <ul style="list-style-type: none"> <li>Credit arrangements existing between Training Package qualifications and Higher Education qualifications are listed in a format that complies with the credit arrangements template.</li> </ul> | No specific credit arrangements with Higher Education apply for qualifications in the FBP Training Package. An appropriate statement is included in the FBP CVIG v6.0. |

### Companion Volumes

| Editorial requirements  | Comments by the editor   |
|---|--|
| Standard 11: <ul style="list-style-type: none"> <li>A quality assured companion volume implementation guide is available and complies with the companion volume implementation guide template.</li> </ul> | <p>The <i>FBP Food, Beverage and Pharmaceutical Training Package Companion Volume Implementation Guide, Version 6.0</i> complies with the companion volume implementation guide template included in the 2012 Standards. It is structured in two separate documents:</p> <ul style="list-style-type: none"> <li>Part 1: Overview and Implementation</li> <li>Part 2: Component details</li> </ul> <p>The FBP CVIG has been quality assured in line with Skills Impact's internal processes and this external editorial review.</p> |

## 3. Proofreading

| Editorial requirements   | Comments by the editor  |
|--|---|
| <ul style="list-style-type: none"> <li><b>Unit codes and titles</b> and <b>qualification codes and titles</b> are accurately cross-referenced throughout the training package product(s) including mapping information and packaging rules, and in the companion volume implementation guide.</li> </ul>   | The codes and titles have been proofread and cross-referenced throughout the documentation provided – qualifications, units and associated assessment requirements, skill sets, Case for Endorsement and FBP CVIG (Parts 1 and 2). Skills Impact addressed minor edits, noted during the editorial review.  |
| <ul style="list-style-type: none"> <li>Units of competency and their <b>content</b> are <b>presented in full</b>.</li> </ul>   | The revised and new units of competency and their associated assessment requirements were presented in full.  |
| <ul style="list-style-type: none"> <li>The author of the Editorial Report is satisfied with the quality of the training products, specifically with regard to:               <ul style="list-style-type: none"> <li>absence of spelling, grammatical and typing mistakes</li> <li>consistency of language and formatting</li> <li>logical structure and presentation of the document.</li> <li>compliance with the required templates</li> </ul> </li> </ul> | <p>This editorial review has incorporated checking:</p> <ul style="list-style-type: none"> <li>spelling, grammar and typing errors</li> <li>numbering (codes, performance criteria and packaging rules)</li> <li>checking acronyms</li> <li>consistency of language and terminology</li> <li>structure and presentation of documents</li> <li>compliance with templates.</li> </ul> <p>Throughout this process, the Skills Impact team incorporated suggestions provided in an interim report during the editorial review, or clearly explained why aspects should remain as presented.</p> |

## Attachment 1: FBP Training Package components

### PART 1 FOOD PROCESSING

#### Qualifications

##### **FBP revised qualifications (3)**

FBP10121 Certificate I in Food Processing  
FBP20121 Certificate II in Food Processing  
FBP30121 Certificate III in Food Processing

#### Units of competency

##### **FBP Units of Competency**

##### **New units (17)**

##### **Beverages (BEV) units (2)**

FBPBEV3005 Operate and monitor juice processing  
FBPBEV3006 Control and monitor fruit and/or vegetable washing and milling

##### **Dairy Processing (DPR) units (1)**

FBPDPR3003 Control batch processing for powdered milk products

##### **Food Safety (FSY) units (7)**

FBPFSY3004 Participate in traceability activities  
FBPFSY4003 Perform an allergen risk review  
FBPFSY4004 Provide accurate food allergen information to consumers  
FBPFSY4005 Conduct a traceability exercise  
FBPFSY5002 Develop an allergen management program  
FBPFSY5003 Design a traceability system for food products  
FBPFSY5004 Plan to mitigate food fraud

##### **Edible Oils (OIL) units (4)**

FBPOIL3009 Clean and mill olives  
FBPOIL3010 Operate and monitor a malaxer  
FBPOIL3011 Operate and monitor an olive oil separation process  
FBPOIL3012 Operate and monitor storage of virgin olive oil

##### **Operational (OPR) units (3)**

FBPOPR2096 Follow procedures to maintain good manufacturing practice in food processing  
FBPOPR3020 Plan, conduct and monitor equipment maintenance  
FBPOPR3021 Apply good manufacturing practice requirements in food processing

##### **Revised (114)**

##### **Beverages (BEV) units (7)**

FBPBEV2004 Identify key stages and beer production equipment in a brewery  
FBPBEV3001 Operate and monitor a wort production process  
FBPBEV3002 Prepare and monitor beer yeast propagation processes  
FBPBEV3003 Operate and monitor a brewery fermentation process  
FBPBEV3004 Operate and monitor a beer filtration process  
FBPBEV3007 Operate and monitor a beer maturation process  
FBPBEV3008 Manufacture roast and ground coffee

##### **Bottling & Packaging (BPG) units (8)**

FBPBPG1001 Pack or unpack product manually  
FBPBPG2009 Operate a beverage packaging process  
FBPBPG2010 Operate a case packing process  
FBPBPG2011 Operate a fill and seal process  
FBPBPG2012 Operate a packaging process  
FBPBPG3010 Operate and monitor a carbonated beverage filling process  
FBPBPG3011 Operate and monitor a high speed wrapping process  
FBPBPG3012 Operate and monitor a form, fill and seal process

##### **Cheese (CHE) units (3)**

FBPCHE3003 Conduct cheese making operations  
FBPCHE3004 Carry out processing for a range of artisan cheeses  
FBPCHE3005 Operate and monitor a cheese pressing and moulding process

## **FBP Units of Competency**

### **Confectionery (CON) units (10)**

FBPCON2010 Operate an enrobing process  
FBPCON2011 Operate a chocolate tempering process  
FBPCON3001 Operate a complex chocolate depositing process  
FBPCON3002 Operate and monitor a boiled confectionery process  
FBPCON3003 Operate and monitor a chocolate conching process  
FBPCON3004 Operate and monitor a confectionery depositing process  
FBPCON3005 Operate and monitor a granulation and compression process  
FBPCON3006 Operate and monitor a panning process  
FBPCON3007 Operate and monitor a chocolate refining process  
FBPCON3008 Operate and monitor a starch moulding process

### **Dairy Processing (DPR) units (5)**

FBPDPR2007 Operate a cooling and hardening process  
FBPDPR3001 Operate and monitor a curd production and cutting process  
FBPDPR3002 Operate and monitor a fermentation process  
FBPDPR3004 Operate and monitor a butter churning process  
FBPDPR3005 Operate and monitor a butter oil process

### **Egg (EGG) units (2)**

FBPEGG2003 Work on an egg grading floor  
FBPEGG2004 Operate egg grading and packing floor equipment

### **Fruit and Vegetables (FAV) units (3)**

FBPFAV2002 Apply hydro-cooling processes to fresh produce  
FBPFAV3003 Conduct chemical wash for fresh produce  
FBPFAV3004 Program fresh produce grading equipment

### **Food Safety (FSY) units (6)**

FBPFSY1002 Follow work procedures to maintain food safety  
FBPFSY2002 Apply food safety procedures  
FBPFSY2003 Maintain food safety when loading, unloading and transporting food  
FBPFSY3002 Participate in a HACCP team (Release 2)  
FBPFSY3003 Monitor the implementation of food safety and quality programs  
FBPFSY3005 Control contaminants and allergens in food processing

### **Grain Processing (GRA) units (6)**

FBPGRA3017 Operate and monitor a liquid, mash or block stock feed process  
FBPGRA3018 Operate and monitor a pelleting process  
FBPGRA3019 Prepare malted grain  
FBPGRA3020 Blend and dispatch malt  
FBPGRA3021 Control batch processing for micronutrients or additives in stock feed  
FBPGRA3022 Confirm feed product meets animal nutrition requirements

### **Grocery and Product Supplies (GPS) unit (1)**

FBPGPS3001 Operate and monitor a creamed honey manufacture process

### **Edible Oils (OIL) units (8)**

FBPOIL3001 Operate a degumming and neutralisation process  
FBPOIL3002 Operate and monitor a bleaching process  
FBPOIL3003 Operate and monitor a deodorising process  
FBPOIL3004 Operate and monitor a flake preparation process  
FBPOIL3005 Operate and monitor a complecting process  
FBPOIL3006 Operate and monitor a soap splitting process  
FBPOIL3007 Operate and monitor an interesterification process  
FBPOIL3008 Operate and monitor a hydrogenation process

### **Operational (OPR) units (7+25+15=47)**

#### **OPR1 (7)**

FBPOPR1011 Operate automated washing equipment  
FBPOPR1012 Prepare basic mixes  
FBPOPR1013 Operate basic equipment  
FBPOPR1014 Monitor process operation  
FBPOPR1015 Participate effectively in a workplace environment  
FBPOPR1016 Take and record basic measurements  
FBPOPR1017 Follow work procedures to maintain quality

**FBP Units of Competency****OPR 2 (25)**

FBPOPR2019 Fill and close product in cans Release 2  
FBPOPR2070 Apply quality systems and procedures Release 2  
FBPOPR2071 Provide and apply workplace information Release 2  
FBPOPR2074 Carry out manual handling tasks  
FBPOPR2075 Work effectively in the food processing industry  
FBPOPR2076 Inspect and sort materials and product  
FBPOPR2077 Operate a bulk dry goods transfer process  
FBPOPR2078 Work in a freezer storage area  
FBPOPR2079 Work with temperature controlled stock  
FBPOPR2080 Operate a blending, sieving and bagging process  
FBPOPR2081 Measure non-bulk ingredients  
FBPOPR2082 Operate a mixing or blending process  
FBPOPR2083 Operate a baking process  
FBPOPR2084 Apply work procedures to maintain integrity of processed product  
FBPOPR2085 Operate a grinding process  
FBPOPR2086 Operate a frying process  
FBPOPR2087 Operate a mixing or blending and cooking process  
FBPOPR2088 Operate pumping equipment  
FBPOPR2089 Operate a production process  
FBPOPR2090 Operate a freezing process  
FBPOPR2091 Operate a holding and storage process  
FBPOPR2092 Operate a continuous freezing process  
FBPOPR2093 Operate an automated cutting process  
FBPOPR2094 Clean equipment in place  
FBPOPR2095 Clean and sanitise equipment

**OPR 3 (15)**

FBPOPR3007 Operate a bulk liquid transfer process  
FBPOPR3008 Load and unload tankers  
FBPOPR3009 Participate in sensory analyses  
FBPOPR3010 Operate and monitor a filtration process  
FBPOPR3011 Operate and monitor a heat treatment process  
FBPOPR3012 Operate and monitor a drying process  
FBPOPR3013 Operate and monitor an homogenising process  
FBPOPR3014 Operate and monitor a retort process  
FBPOPR3015 Pre-process raw materials  
FBPOPR3016 Operate and monitor a separation process  
FBPOPR3017 Prepare food products using basic cooking methods  
FBPOPR3018 Identify dietary, cultural and religious considerations for food production  
FBPOPR3019 Operate and monitor interrelated processes in a production or packaging system  
FBPOPR3022 Receive and store raw materials for food processing  
FBPOPR3023 Operate and monitor an evaporation process

**People, Planning and Logistics (PPL) units (4)**

FBPPPL1001 Communicate workplace information  
FBPPPL2002 Work in a socially diverse environment  
FBPPPL3007 Support and mentor individuals and groups  
FBPPPL3008 Establish compliance requirements for work area

**Retail Baking (RBK) unit (1)**

FBPRBK1001 Finish products Release 2

**Work Health and Safety (WHS) units (3)**

FBPWHS1001 Identify safe work practices Release 2  
FBPWHS2001 Participate in work health and safety processes Release 2  
FBPWHS3001 Contribute to work health and safety processes Release 2

**Skill Sets****FBP Skill Sets (4)**

FBPSS00052 Manage allergens in food processing  
FBPSS00053 Check traceability of food products  
FBPSS00054 Food processing induction

**FBP Skill Sets (4)**

FBPSS00055 Introduction to food processing

**PART 2 FLOUR MILLING****Qualifications****FBP qualifications**

- Nil

**Units of competency****FBP Units of Competency****New unit (1)**

FBPGRA3030 Operate and monitor a reduction system

**Revised units (9)**

FBPGRA3023 Operate and monitor grain conditioning  
 FBPGRA3024 Operate and monitor grain cleaning  
 FBPGRA3025 Receive and handle grain in a storage area  
 FBPGRA3026 Operate and monitor sifting and grading  
 FBPGRA3027 Monitor a purification system  
 FBPGRA3028 Monitor scratch and sizing  
 FBPGRA3029 Monitor a break roll  
 FBPGRA4005 Lead flour milling shift operations  
 FBPGRA4006 Control mill processes and performance

**Skill Sets****FBP Skill Sets (2)**

FBPSS00056 Supervised Food Processing Operator Skill Set

FBPSS00057 Food Processing Operator Skill Set

**PART 3 HIGH VOLUME PRODUCTION BAKING****Qualifications****FBP revised qualification (1)**

FBP31121 Certificate III in High Volume Baking

**Units of competency****FBP Units of Competency****New units (9)**

FBPHVB3008 Operate and monitor a batter production process  
 FBPHVB3009 Operate and monitor a non laminated pastry production process  
 FBPHVB3010 Operate and monitor a pastry baking process  
 FBPHVB3011 Operate and monitor the production of fillings  
 FBPHVB3012 Operate and monitor a biscuit dough make up process  
 FBPHVB3013 Operate and monitor a baking process  
 FBPHVB3014 Finish baked products  
 FBPTEC3005 Work with bakery ingredients, their functions and interactions  
 FBPTEC3006 Work with flours and baking additives

**Revised units (15)**

**FBP Units of Competency**

FBPHVB2001 Freeze and thaw dough  
FBPHVB3001 Operate and monitor a cooling and wrapping process  
FBPHVB3002 Operate and monitor a laminated pastry production process  
FBPHVB3003 Operate and monitor a pastry forming and filling process  
FBPHVB3004 Manufacture wafer products  
FBPHVB3005 Operate and monitor a doughnut making process  
FBPHVB3006 Operate and monitor a forming or shaping process  
FBPHVB3007 Manufacture crisp breads  
FBPHVB3015 Operate and monitor a griddle production process  
FBPHVB3016 Operate and monitor a cooling, slicing and wrapping process  
FBPHVB3017 Operate a bread dough mixing and development process  
FBPHVB3018 Operate a final prove and bread baking process  
FBPHVB3019 Operate a bread dough make up process  
FBPOPR2097 Operate a depositing process  
FBPOPR3024 Operate and monitor an extrusion process

**IRC SUPPORTED UPDATES****FBP qualifications (15)**

FBP10221 Certificate I in Baking  
FBP20221 Certificate II in Baking  
FBP20521 Certificate II in Wine Industry Operations  
FBP30321 Certificate III in Cake and Pastry  
FBP30421 Certificate III in Bread Baking  
FBP30521 Certificate III in Baking  
FBP30721 Certificate III in Rice Processing  
FBP30921 Certificate III in Wine Industry Operations  
FBP40221 Certificate IV in Baking  
FBP40321 Certificate IV in Food Processing  
FBP40421 Certificate IV in Food Science and Technology  
FBP40621 Certificate IV in Artisan Fermented Products  
FBP50121 Diploma of Food Science and Technology  
FBP50221 Diploma of Food Safety Auditing  
FBP50321 Diploma of Artisan Cheesemaking

**FBP Units of Competency**

FBPPPL4009 Optimise a work process

## Attachment G: Copies of Letters of Support



Goodman Fielder Pty Limited  
ABN 91 116 288 430

Level 3, 118 Talavera Road, Macquarie Park, NSW 2113 Australia  
Locked Bag 2222 North Ryde NSW 2113 Australia  
Tel: 61 2 8899 7000  
www.goodmanfielder.com.au

Dear Skills Impact,

This letter is to support the changes made to the food processing qualifications and units that are included in the Food, Beverage and Pharmaceutical Training Package.

I am the Grocery Product Development Manager with Goodman Fielder Limited, a major food producer in Australia.

I participated in person and in teleconference consultation workshops held in Melbourne to determine how the food and beverage certificates listed above could be redeveloped to meet the needs of this sector. I also participated by providing online feedback and had several email interchanges with the Skills Impact Project Officers who were developing these qualifications and rewriting the skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

These revised qualifications reset and bring into line the current requirements which will enhance and refocus the skills and knowledge of our workforce and therefore in the Australian food and beverage manufacturing industry.

Regards,

A handwritten signature in black ink, appearing to read 'AM'.

**Adam Mayne**  
Product Development Manager | Grocery | Goodman Fielder Limited  
Phone: + 61 2 8899 7452  
Mobile: + 61 404 565 362  
Level 3, 118 Talavera Road, Macquarie Park 2113  
<mailto:adam.mayne@goodmanfielder.com.au>



**Nestlé Confectionery & Snacks**

A division of Nestlé Australia Ltd. ABN 77 000 011 316

CAMPBELLFIELD FACTORY  
1585 HUME HIGHWAY, CAMPBELLFIELD VIC 3061

TELEPHONE: (61 - 3) 9261 6500  
FACSIMILE: (61 - 3) 9261 6666

OUR REF:  
YOUR REF:



28 January 2021

To: Food Beverage & Pharmaceutical Training Package Review (Skills Impact)

This letter is to confirm my support for the changes made to the qualifications and units that are included in the Food Beverage and Pharmaceutical Training Package.

As Human Resources Business Partner with Nestlé Australia Ltd (Campbellfield Factory), and principally responsible for the delivery of industry-specific training and skills development to our near 300 production employee work force, I have been consulted, as well as invited to participate in the scoping and content discussions, and have had opportunity to review drafts. These interactions occurred over a range of interactions, including meetings on and off site, industry group consultation workshops, exchange of documents and e-mail exchange. These interactions took place with a range of Skills Impact project staff, who were helpful, interested and grateful for feedback and input.

The Food Beverage and Pharmaceutical Training package is a key cornerstone to the provision of skills and underpinning knowledge of process technology and supporting processes within our industry. In our case, it's role is reinforced within our Industrial Agreement instrument to provide employees with the skills, recognised qualifications, career progression and learning path, whilst providing our business with a workforce with necessary skills and background knowledge.

Specifically, specialist confectionery units allow for very specific training and development for our sector of the food manufacturing industry.

I confirm our support for the proposed changes and updates to the qualification and associated competency units, and look forward to their implementation in the near future.

Regards,

**Nestlé Confectionery & Snacks**

Carolyn Gray  
Human Resources Business Partner  
Campbellfield



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SINCE 1899**

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Skills Impact  
Julie Stratford  
559A Queensberry St  
North Melbourne  
3051

31<sup>st</sup> January 2021

Dear Skills Impact,

This letter is to support the changes made to the food processing qualifications and units that are included in the Food, Beverage and Pharmaceutical Training Package.

I am Site Manager at Bega Cheese Ltd – Strathmerton Factory, located in northern Victoria. Bega Foods Ltd is a major food producer in Australia.

I participated in a teleconference consultation workshop held in Adelaide to determine how the food and beverage certificates listed above could be developed to meet the needs of this sector. I also participated by providing online feedback and had several email interchanges with the Skills Impact Project Officers who were developing these qualifications and rewriting the skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

These revised qualifications will enhance the skills and knowledge of our workforce and therefore in the Australian food and beverage manufacturing industry.

The modernisation for the food and beverage certificates will allow for a more relevant training program to be delivered to our workforce.

We support the changes that have been proposed to these qualifications, skill sets and units of competency and look forward to utilising them in future.

Regards

Liz Newlan  
Site Manager  
Bega Cheese Ltd - Strathmerton

BEGA CHEESE LIMITED ACN 008 358 503  
Head Office, Cheese Packaging & Processing: 23–45 Ridge Street, North Bega NSW 2550, Australia  
Butter, Cheese & Powder Manufacture: 13 Lagoon Street, North Bega NSW 2550, Australia

Dear Skills Impact,

My name is Paul Martin, and I am the former Head Miller for Waterwheel Flour Mills (1991-2000) and Laucke Flour Mills (2000-2010). In my position as Head Miller, I was the direct Manager to the Flour milling division of the company and took control of the operations of the plant.

I was the direct contact for Miller Training for the company.

I am also the current (ATMA) Australian Technical Miller Association President of which I have been for the last 11 years. I have been a ATMA Member for 21 years.

I participated in a teleconference consultation workshop with Skills Impact held in October 2020 and participated by providing online feedback and had several email interchanges with the Skills Impact Project Officers who were developing Food Processing qualifications, skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

I agree with the proposal to delete the Certificate IV in Flour Milling and to create a specialisation within Certificate III in Food Processing.

The Certificate III modules, after careful discussion and collaboration with my peers, will now address the skill needs of my industry should anyone wish to use it in future.

Please feel free to contact me should you wish to discuss further.

Best Regards,



Paul Martin  
ATMA Inc President.



Dear Skills Impact,

This letter is to support the changes made to the food processing qualifications and units that are included in the Food, Beverage and Pharmaceutical Training Package.

*Info about you and your organisation, e.g:* I am an authorised Representative of the Pet Food Industry Association of Australia, an industry lead association focussing on the dog and cat food industry.

*Comment about how you were consulted, how you participated, e.g:* I participated in multiple onsite workshops held in Melbourne to determine how the food and beverage certificates listed above could be developed to meet the needs of this sector. I also participated by providing online feedback and had several email interchanges with the Skills Impact Project Officers who were developing these qualifications and rewriting the skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

*Brief statement, perhaps, about how you envisage these revised qualifications will be used or will make a difference, e.g:* These revised qualifications will enhance the skills and knowledge of our industry and workforce and therefore in the Australian food and beverage manufacturing industry.

The inclusion of pet food processing training programs will greatly assist this growing industry as it moves towards a regulated process. PFIAA supports the changes and improvements that have been proposed to these qualifications, skill sets and units of competency and look forward to utilising them in future.

Regards,

Ryan Monaghan  
Pet Food Industry Association of Australia  
+61 459 168 997



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Dear Skills Impact,

This letter is in support of the changes made to the food processing qualifications and units that are included in the Food, Beverage and Pharmaceutical Training Package.

As the *OliveCare*® Code of Best practice administrator for the Australian Olive Association Ltd (AOA), the national peak industry body representing Australian olive growers and their supply chain partners; I participated in a consultation workshop held in Adelaide to determine how the food and beverage certificates could be developed to meet the needs of our industry sector. I also provided online feedback and had several email interchanges with the Skills Impact Project Officers who were developing these qualifications and rewriting the skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

AOA is particularly pleased at the inclusion of a set of olive oil processing electives to the Certificate 3 in Food Processing:

- FBPOIL3XX9: Clean and mill olives
- FBPOIL3X10: Operate and monitor a malaxer
- FBPOIL3X11: Operate and monitor an olive oil separation process
- FBPOIL3X12: Operate and monitor storage of virgin olive

As well we recognise the relevance of the proposed core units to our industry sector.

The creation of a specialisation in olive oil processing will allow for a more relevant training program to be delivered to our workforce.

These revised qualifications will enhance the skills and knowledge of our workforce, and in addition will provide a useful framework for the delivery of *OliveCare*® EVOO production training and certification programs.

The Australian Olive Association Ltd supports the changes that have been proposed to these qualifications, skill sets and units of competency and look forward to utilising them in the future.

Yours sincerely,

The Australian Olive Association Ltd

Peter McFarlane  
*OliveCare*® administrator  
[olivecare@australianolives.com.au](mailto:olivecare@australianolives.com.au)



02 February 2021

Dear Skills Impact,

## LETTER OF SUPPORT – FOOD PROCESSING

I am the Executive Officer with the Stock Feed Manufacturers' Council of Australia (SFMCA), the national peak council representing the stock feed industry.

I have participated in several teleconference consultation workshops and individual teleconferences with Skills Impact during the review process of the Food and Beverage Processing qualifications. SFMCA participated by providing feedback via face-to-face meetings, online and via the teleconferences held as well as some email interchanges with the Skills Impact Project Officers who were developing the Food Processing qualifications, skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

I agree with the proposal to create a specialisation within Certificate III in Food Processing that will address the skill needs of my industry should anyone wish to use it in future.

Yours sincerely,

A handwritten signature in black ink, appearing to read 'Duncan Rowland', is written over a light grey rectangular background.

Duncan Rowland  
Executive Officer

ATMA Inc.  
P.O. Box 423,  
Buninyong, Vic, 3357  
Phone: 0478 820230  
Email: [atma@atma.asn.au](mailto:atma@atma.asn.au)  
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Julie Stratford  
Industry Engagement Manager  
Food, Beverage and Pharmaceuticals  
Email: [jstratford@skillsimpact.com.au](mailto:jstratford@skillsimpact.com.au)

Dear Skills Impact,

In my role as Executive Officer of the Australian Technical Millers Association of Australia, I have participated in the consultation workshops with Skills Impact providing feedback to the Skills Impact Project Officers who were developing the Food Processing qualifications, skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package. This process involved consultation prior to work starting with MAURLanz, Allied Pinnacle, Manildra Flour Mills and Laucke Flour Mills to gauge the need for further industry training.

In review of feedback from the major Australian mills, and in consultation with ATMA's Training Sub-Committee, we have identified gaps in training availability at a Certificate III level. We believe the new proposals now fill this gap and offer additional steps in milling training, particularly for new employees.

When reviewing the quality of flour milling training currently available at a higher level, we believe that the proposed Certificate IV in Flour Milling Training that is proposed, should be deleted. It was widely agreed in the sessions that the course that has been utilized for the past 50 years is without doubt, the ultimate training resource at that level. This course is world recognized, developed over decades, run with quality expert tutors and delivered in a manner that utilizes both distance and online learning, virtual mill training experiences, Zoomed live from within AEGIC's Sydney training mill and co-ordinated by the main industry organization for flour mill training in Australia – ATMA Inc.

Proudly, ATMA students from Australia, New Zealand and the Pacific Islands have topped world results in flour milling training for the past 2 years in six out of seven modules. ATMA coordinated students have also taken out the Silver medal the last two years which is achieved by attaining the highest marks in the world by the person completing their Advanced Milling Certificate (all 7 modules). ATMA have spent considerable time and money in flour mill training over the past 4 years to ensure that Australian companies have access to the best training in flour milling possible. The Certificate III modules being proposed will complement the current training to ensure we continue to lead the world in milling expertise.

We believe we have represented the views of industry as expressed to us, to the best of our ability, and in the best long term interests of the Australian flour milling industry.

Please feel free to contact me should you wish to discuss further.

Best Regards,

Fiona Taylor  
**Executive Officer**  
ATMA Inc.  
Ph: 0478 820 230  
Email: [atma.asn.au](mailto:atma.asn.au)

29/01/2021

Dear Skills Impact,

This letter is to support the changes made to the food processing qualifications and units that are included in the Food, Beverage and Pharmaceutical Training Package.

I am currently employed by Federation University as a Course Coordinator of Certificate III in Food Processing and Certificate IV in Food Science & Technology. I am also an industry trainer and perform on site training to many food processing businesses across Victoria.

I participated in a range of consultation workshops which included teleconference held in Adelaide and also attended a workshop held in Ballarat, to determine how the food and beverage certificates listed above could be developed to meet the needs of this sector. I participated by providing online feedback and several email interchanges with the Skills Impact Project Officers who were developing these qualifications and rewriting the skill sets and units of competency within the Food, Beverage and Pharmaceutical Training Package.

These revised qualifications will enhance the skills and knowledge of our workforce and therefore in the Australian food and beverage manufacturing industry as they now more accurately reflect the activities performed regularly in the workplace.

The introduction of skills sets allows us as trainers to meet the needs of our industry clients by providing training that is much more focused on their core business and their training needs. The skill sets also enable us to acknowledge the business sector in the title of their certificate and this was most welcomed by the industry. E.g. Certificate III in Food Processing – Brewing.

We support the changes that have been proposed to these qualifications, skill sets and units of competency and look forward to utilising them in future.

Regards,



**Donna Leslie**

Industry Trainer | Food & Rural Sciences  
Federation Tafe

**Federation University Australia**

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Federation University Australia acknowledges the Traditional Custodians of the lands and waters where its campuses are located, and we pay our respects to Elders past and present, and extend our respect to all Aboriginal and Torres Strait Islander and First Nations Peoples.

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