Modification history

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| Release | Comments |
| Release 1 | This version released with FWP Forest and Wood Products Training Package Version 4.0. |

| UNIT CODE | FWPWPP3XXX Trim new engineered wood panels to size |
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| Application | This unit of competency describes the skills and knowledge required to trim new engineered wood panels to size with automated trimming saws as they progress along the production line. The unit applies individuals who work as production operators and technicians in an engineered wood panel facility. Operators generally work under broad or limited direction to complete routine activities related to own work and take responsibility for their work.All work must be carried out to comply with workplace procedures, according to state/territory health and safety regulations, legislation and standards that apply to the workplace. No licensing, legislative, regulatory, or certification requirements apply to this unit at the time of publication. |
| Prerequisite Unit | Nil  |
| Unit Sector | Wood Panel Products |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare for trimming engineered wood panels | 1.1 Review work order, workplace health and safety requirements, environmental protection practices and emergency procedures and where required check with appropriate personnel1.2 Identify and report hazards and use personal protective equipment (PPE) in line with workplace requirements and health and safety legislation to maintain safe work practices1.3 Plan material trimming sequences in line with work order |
| 2. Trim engineered wood panels to size | 2.1 Use equipment in line with workplace health and safety procedures, manufacturer instructions and environmental protection practices2.2 Set feed system to stop material automatically for trimming to be completed2.3 Monitor trimming sequence until new engineered wood panel production run ceases2.4 Check cuts for length within set tolerance2.5 Dispose of incorrect cuts, off cuts and defective material in line with environmental protection practices2.6 Stack trimmed engineered wood panels safely in designated location in line with work order |
| 3. Complete operator maintenance | 3.1 Lock out equipment in line with workplace health and safety procedures 3.2 Check saw blades for bluntness or damage3.3 Remove and replace saw blades in line with manufacturer recommendations3.4 Keep saw area clear of dust, off-cuts and debris in line with workplace health and safety procedures 3.5 Record and report production outcomes, equipment faults and maintenance requirements to appropriate personnel |

| Foundation SkillsThis section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. |
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| Skill | Description |
| Numeracy  | * identify quantities of required material within work orders and count numbers of panels to be trimmed
* complete basic calculations of required length to determine saw set up
* measure finished dimensions against specifications and appropriate tolerances
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| Navigate the world of work | * understand main tasks, responsibilities and boundaries of own role
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| Interact with others | * use modes of communication suitable to purpose to confirm and clarify understanding
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| Get the work done | * recognise and respond to routine problems
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| Unit Mapping Information |
| Code and title current version | Code and title previous version | Comments | Equivalence status |
| FWPWPP3XXX Trim new engineered wood panels to size | FWPWPP3221 Trim new panels to size | Updated industry terminology, workplace health and safety requirements and foundation skills; clarified intent of the unit and assessment requirements; changed unit title and code for compliance and consistency with the updates | Equivalent unit  |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet: <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47> |

| TITLE | Assessment requirements for FWPWPP3XXX Trim new engineered wood panels to size |
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| Performance Evidence |
| An individual demonstrating competency must satisfy all of the elements, performance criteria and foundation skills of this unit. There must be evidence that, on at least one occasion, the individual has:* followed workplace health and safety requirements and environmental protection procedures for trimming new engineered wood products
* produced trimmed engineered wood panels in line with individual work orders prescribing different lengths and tolerances and number of panels; types of panels includes:
* medium density fibreboard
* laminated veneer
* chipboard
* fibreboard
* plywood
* continuous ply
* across the above jobs, completed cutting patterns and sequences for single straight cuts and angles requiring one cutting pass set for multiple cuts of the same size
* for each of the above jobs, stacked batches of cut panels in storage location according to common length
* after each of the above jobs, complete operator maintenance on the saw used.
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| Knowledge Evidence |
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| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:* health and safety hazards or risks related to trimming engineered wood panels with automated trimming saws as identified through risk assessments, manufacturer technical information, regulations and industry health and safety guides
* workplace procedures specific to trimming new engineered wood panels to size:
* health and safety with particular emphasis on equipment lock out, emergency procedures and use of personal protective equipment
* use of trimming equipment
* communication reporting lines
* recording and reporting production outcomes, equipment faults and maintenance requirements
* environmental protection practices for engineered wood panel facilities:
* reducing water and energy use
* cleaning of plant, tools and equipment
* disposing of, recycling and reusing timber and other waste
* typical engineered wood panel defects and how they affect ability to produce quality trimmed panels:
* warp
* wane
* cupping
* shakes
* insect defects
* knots
* resin pockets
* cutting patterns and sequences for single straight cuts and angles requiring one cutting pass
* range of industry standard lengths, cross sections and tolerances and applicable terminology
* typical flow of material supply in and out of the trimming area
* storage layout and categories for stacking finished engineered wood panels
* purpose, features and operation of equipment used to trim new engineered wood panels to size:
* automated trimming saws
* conveyor belt systems
* methods for assessing saw blade condition and completing and basic non-specialist repair and maintenance for saws.
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| Assessment Conditions |
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| Assessment of skills must take place under the following conditions:* physical conditions:
* skills must be demonstrated in an environment that accurately represents workplace conditions
* resources, equipment and materials:
* automated trimming saws
* maintenance tools and equipment for saws
* consumable saw blades
* personal protective equipment suitable for trimming engineered wood panels to size
* a diverse range of commercial engineered wood panels
* specifications:
* manufacturer instructions for use and maintenance of equipment
* work order with specific instructions for trimming and storing engineered wood panels
* template documents for recording production outcomes, equipment faults and maintenance requirements
* workplace procedures for trimming panels to size including health and safety and emergency procedures and environmental protection procedures
* relationships:
* relevant personnel for the purposes of communicating information.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards. |

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