Modification history

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| Release | Comments |
| Release 1 | This version released with FBP Food, Beverage and Pharmaceutical Training Package version 2.0 |

| FBPCEL3003 | Operate the concentration process |
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| Application | This unit of competency describes the skills and knowledge required to operate and monitor a continuous centrifugal juice concentrator to produce juice products for wine making.The unit applies to individuals who work in cellar operations and take responsibility for their own work using discretion and judgement in the selection and use of available resources.All work must be carried out to comply with workplace procedures, in accordance with state/territory work health and safety, and food safety regulations, legislation and standards that apply to the workplace.No occupational licensing, legislative or certification requirements apply to this unit at the time of publication. |
| Prerequisite Unit | Nil  |
| Unit Sector | Cellar Operations (CEL) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare the concentration process for operation | 1.1 Identify and confirm production requirements1.2 Confirm availability of required materials and services to meet production requirements1.3 Confirm environmental guidelines and identify potential workplace health and safety hazards and controls in accordance with workplace procedures 1.4 Select and fit personal protective equipment required for production 1.5 Check equipment to confirm readiness for use according to workplace procedures1.6 Set the process to meet concentration requirements |
| 2. Operate and monitor the concentration process | 2.1 Start up the concentration process according to workplace procedures2.2 Monitor production process to confirm concentration meets specification2.3 Identify and address non-conformance product, process and equipment according to workplace procedures |
| 3. Shut down the concentration process | 3.1 Identify and implement appropriate shutdown procedures3.2 Dismantle equipment safely and prepare for cleaning3.3 Collect, treat and dispose of or recycle waste generated by both the concentration process and cleaning procedures3.4 Record workplace information according to workplace requirements  |

| Foundation SkillsThis section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. |
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| Skill | Description |
| Reading | * Interpret production and process information from a variety of workplace documents
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| Writing | * Record data and present information in required format
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| Numeracy | * Calculate numerical information relating to measurements, quantities and operational specifications
* Interpret symbols and numbers during monitoring of process
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| Navigate the world of work | * Apply workplace procedures and legislative responsibilities to own role
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| Interact with others | * Use required communication mode to report operational information to relevant personnel
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| Get the work done | * Plan, sequence and implement tasks required to achieve production requirements
* Respond to predictable routine problems, faults and out of specification issues and implements standard or logical solutions
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| Unit Mapping Information |
| Code and title current version | Code and title previous version | Comments | Equivalence status |
| FBPCEL3003 Operate the concentration process | FDFCEL3003A Operate the concentration process | Updated to meet Standards for Training PackagesMinor changes to elements and performance criteria for clarityRemoval of prerequisite as no longer required by industry | Equivalent unit |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet: <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4> |

| TITLE | Assessment requirements for FBPCEL3003 Operate the concentration process |
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| Performance Evidence |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit. There must be evidence that the individual has demonstrated the following at least once:* accessing workplace information to identify concentration requirements
* identifying legislative and workplace requirements related to the concentration process
* selecting, fitting and using personal protective equipment
* confirming equipment status and condition
* selecting, setting up and operating the concentration process
* monitoring the process and equipment operation to identify non-conformance results
* taking corrective action in response to non-conformance results
* following equipment shut down procedures
* preparing equipment for cleaning including draining and dismantling equipment, and removing waste either manually or by rinsing, in preparation for cleaning
* conducting work according to environmental and workplace health and safety procedures.
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| Knowledge Evidence |
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| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:* purpose and principles of concentration operation and the links between concentration and related processes
* stages and changes which occur during concentration operation
* effect of process stages on end product
* quality characteristics and uses of concentrated product
* main controls used in concentration process:
* flow rates
* operating vacuum
* operating temperatures
* cone rpm
* dilution and product loss
* common causes of variation and corrective action required
* routine shutdown and cleaning preparation requirements
* workplace health and safety hazards and controls
* procedures and responsibility for:
* reporting problems
* environmental issues and controls
* waste handling requirements
* recording requirements.
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| Assessment Conditions |
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| Assessment of skills must take place under the following conditions: * physical conditions:
* a wine operations workplace or an environment that accurately represents workplace conditions
* resources, equipment and materials:
* personal protective equipment required for the concentration process
* concentration equipment and materials required for process
* system for recording and reporting information
* specifications:
* workplace procedures for concentration process.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards. |

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