Modification history

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| Release | Comments |
| Release 1 | This version released with FBP Food, Beverage and Pharmaceutical Training Package version 2.0. |

| FDFBPG3001 | Operate the bottle filling process |
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| Application | This unit of competency describes the skills and knowledge required to set up, operate and shut down a range of semi-automated and automated bottling and packaging equipment involved in the bottle filling process in a bottling and packing environment.  This unit applies to individuals who take responsibility for applying basic operating principles for, and the operation and monitoring of, a bottle filling process and associated equipment in the wine industry.  No occupational licensing, legislative or certification requirements are known to apply to this unit at the time of publication.  NOTE: The terms 'occupational health and safety' (OHS) and 'work health and safety' (WHS) generally have the same meaning in the workplace. In jurisdictions where the national model WHS legislation has not been implemented, RTOs must contextualise the unit of competency by referring to current OHS legislative requirements. |
| Prerequisite Unit | Nil |
| Unit Sector | Bottling and Packaging (BP) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare to operate bottle filling equipment | 1.1 Interpret work instructions and identify potential work health and safety (WHS) hazards and controls  1.2 Select and use appropriate personal protective equipment  1.3 Ensure that product and materials are available to meet bottle requirements  1.4 Prepare product and materials to meet bottle requirements  1.5 Ensure that services are available and ready for operation  1.6 Prepare bottle filling equipment and check to confirm readiness for use according to operating instructions  1.7 Set equipment to meet bottle requirements |
| 2. Operate and monitor the bottle filling process | 2.1 Start up bottle filling equipment according to operating instructions  2.2 Monitor control points to confirm performance is maintained within specification  2.3 Fill bottles according to specification  2.4 Monitor bottle filling equipment to confirm operating condition  2.5 Identify, rectify and report out-of-specification end product, process and equipment performance  2.6 Liaise with operators in other work areas to ensure ongoing bottling process runs efficiently and effectively |
| 3. Shut down the bottle filling process | 3.1 Shut down bottle filling equipment according to operating instructions  3.2 Prepare bottle filling equipment for cleaning according to workplace procedures  3.3 Collect, treat and dispose of or recycle waste generated by both the process and cleaning procedures according to workplace procedures  3.4 Conduct work according to workplace environmental guidelines  3.5 Record workplace information according to workplace requirements |

| Foundation Skills  This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. | |
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| Skill | Description |
| Reading | * Interprets instructions and specifications information to determine and apply requirements in the bottling process |
| Get the work done | * Responds to predictable routine problems, faults and out of specification issues and implements standard or logical solutions |

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| Unit Mapping Information | | | |
| Code and title current version | Code and title previous version | Comments | Equivalence status |
| FDFBPG3001 Operate the bottle filling process | FDFBP3001A Operate the bottle filling process | Updated to meet Standards for Training Packages  Minor changes to Performance Criteria to clarify intent | Equivalent unit |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet: https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4 |

| TITLE | Assessment requirements for FDFBPG3001 Operate the bottle filling process |
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| Performance Evidence | |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.  There must be evidence that the individual has safely and effectively set up, operated and shut down an automated or semi-automated bottle filling system on a minimum of one occasion, including:   * confirming equipment is ready for operation, including: * cleaning and sanitation processes are completed * filling tubes meet specification * doser is set up and is operational * bottle feeds are filled with correct screws and stars and accurately aligned * height of filler is adjusted to suit bottle height * lines and equipment are flushed with product to be bottled * monitoring and adjusting process equipment to achieve required quality outcomes, ensuring: * compressed air pressure is at correct level * vacuum pressure is at correct level * product temperature * fill height and volume * taking corrective action in response to typical faults and inconsistencies * liaising with other work areas involved the packaging process * completing workplace records as required * applying safe work practices and identify WHS hazards and controls. | |

| Knowledge Evidence |
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| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:   * purpose and principles of bottle filling equipment * key features of bottle filling equipment and components * links to related processes * stages and changes which occur during the process * effect of process stages on end product * quality characteristics and uses of end product * effect of product and materials on process outcomes * emergency and troubleshooting procedures * process specification, procedures and operating parameters * equipment and instrumentation components, purpose and operation * basic operating principles of process control systems where relevant * services required * significance and methods of monitoring control points * common causes of variation and corrective action required * technological advances that include automation and use of robots * WHS hazards and controls * routine maintenance requirements * lock-out and tag-out procedures * procedures and responsibility for reporting problems * environmental issues and controls * shutdown sequence * shutdown and cleaning requirements associated with changeovers and types of shutdown * collection, treatment and handling requirement for waste generated by process and cleaning operation * recording requirements and procedures. |

| Assessment Conditions |
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| Assessment of skills must take place under the following conditions:   * physical conditions: * skills must be demonstrated in a workplace setting or an environment that accurately represents a real workplace * resources, equipment and materials: * bottling equipment * resources, tools and consumables * personal protective clothing and equipment (PPE) * products, consumables and materials for filling purposes * cleaning procedures, materials and equipment * documentation and recording requirements and procedures * specifications: * specifications and schedules * equipment operating instructions, service records and corresponding information   Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards. |

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