Modification history

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| Release | Comments |
| Release 2 | This version released with FBP Food, Beverage and Pharmaceutical Training Package version 2.0. |

| FBPBPG3003 | FDFBP3003 Operate the softpack filling process |
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| Application | This unit of competency describes the skills and knowledge required to set up, operate and shut down a range of semi-automated and automated bottling and packaging equipment involved in the softpack filling process.This unit applies to individuals working under broad direction who exercise autonomy and judgement and are responsible for the operating and monitoring of a softpack filling process and associated bottling and packaging equipment.No occupational licensing, legislative or certification requirements are known to apply to this unit at the time of publication.NOTE: The terms 'occupational health and safety' (OHS) and 'work health and safety' (WHS) generally have the same meaning in the workplace. In jurisdictions where the national model WHS legislation has not been implemented, RTOs must contextualise the unit of competency by referring to current OHS legislative requirements. |
| Prerequisite Unit | Nil |
| Unit Sector | Bottling and Packaging (BP) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare to operate softpack filling equipment | 1.1 Interpret work instructions and identify potential work health and safety (WHS) hazards and controls1.2 Select and use appropriate personal protective equipment (PPE)1.3 Confirm that product and materials are available to meet filling requirements1.4 Prepare product and materials to meet filling requirements1.5 Confirm that services are available and ready for operation1.6 Prepare softpack filling equipment and check to confirm readiness for use according to operating instructions1.7 Set equipment to meet filling requirements |
| 2. Operate and monitor the softpack filling process | 2.1 Start up softpack filling equipment according to operating instructions2.2 Monitor control points to confirm performance is maintained within specification2.3 Fill softpacks according to specification2.4 Monitor softpack filling equipment to confirm operating condition2.5 Identify, rectify and report out-of-specification end product, process and equipment performance2.6 Liaise with operators in other work areas to ensure ongoing filling process runs efficiently and effectively |
| 3. Shut down the softpack filling process | 3.1 Shut down softpack filling equipment according to operating instructions3.2 Prepare softpack filling equipment for cleaning according to workplace procedures |
| 4. Complete house-keeping activities | 4.1 Collect, treat and dispose of or recycle waste generated by both the process and cleaning procedures according to workplace procedures4.2 Conduct work according to workplace environmental guidelines 4.3 Record workplace information according to workplace requirements |

| Foundation SkillsThis section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. |
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| Skill | Description |
| Oral communication | * Reports out-of-specification details appropriately
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| Get the work done | * Responds to predictable routine problems, faults and out-of-specification issues, and implements standard or logical solutions
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| Unit Mapping Information |
| Code and title current version | Code and title previous version | Comments | Equivalence status |
| FBPBPG3003 Operate the softpack filling process | FDFBP3003A Operate the softpack filling process | Updated to meet Standards for Training PackagesMinor changes to Performance Criteria for clarity | Equivalent unit |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet: https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4 |

| TITLE | Assessment requirements for FBPBPG3003 Operate the softpack filling process |
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| Performance Evidence |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit. There must be evidence that the individual has safely and effectively set up, operated and shut down an automated or semi-automated softpack filling system on a minimum of two occasions, including:* confirming equipment is ready for operation, including:
* checking head alignment and operation
* testing bag weights and volumes
* completing a test run
* flushing lines and equipment with product to be packaged
* making minor adjustments as required
* confirming cleaning and sanitation processes are completed
* checking evacuation of air from softpack via vacuum
* ensuring inert gas release at end of filling cycle
* monitoring and adjusting process equipment to achieve required quality outcomes, ensuring:
* continuity of supply of softpacks to filler
* correct bag weight and volumes
* bag quality and integrity (leaks)
* inert gas is released
* vacuum prior to fill
* taking corrective action in response to typical faults and inconsistencies
* liaising with other work areas involved the packaging process
* completing workplace records as required
* applying safe work practices and identify WHS hazards and controls.
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| Knowledge Evidence |
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| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:* purpose and principles of softpack filling equipment
* key features of softpack filling equipment and components
* links to related processes
* stages and changes which occur during the process
* effect of process changes on end product
* quality characteristics of end product
* product and materials preparation requirements and effect of variation on process
* emergency and troubleshooting procedures
* process specification, procedures and operating parameters
* equipment and instrumentation components, purpose and operation
* basic operating principles of process control systems where relevant
* services required
* significance and method of monitoring control points within the process
* common causes of variation and corrective action required
* Occupational Health and Safety (OHS) hazards and controls
* lock-out and tag-out procedures
* routine maintenance requirements
* procedures and responsibility for reporting problems
* environmental issues and controls
* shutdown sequence
* shutdown and cleaning requirements associated with changeovers and types of shutdown
* waste handling requirements and procedures
* recording requirements and procedures.
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| Assessment Conditions |
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| Assessment of skills must take place under the following conditions: * physical conditions:
* skills must be demonstrated in a workplace setting or an environment that accurately represents a real workplace
* resources, equipment and materials:
* a softpack filling context
* products, materials and consumables
* personal protective clothing and equipment (PPE)
* equipment, services and corresponding information as required
* specifications:
* work procedures, including advice on company practices, safe work practices, food safety, quality and environmental requirements
* instructions, information, specifications and schedules to match the softpack filling task.

Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards. |

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