

**Modification History**

Release	Comments
Release 1	This version released with PPM Pulp and Paper Manufacturing Training Package Version 3.0.

PPM20116	Certificate II in Pulp and Paper Operations								
<p><b>Qualification Description</b></p> <p>This qualification describes the skills and knowledge of individuals who work in production assistant roles in the Pulping and Paper Manufacturing Industry. In these roles, individuals undertake a range of routine tasks relating to monitoring and controlling ancillary equipment and processes according to standard operating procedures and applying safe working practices, to assist a pulp or papermaking operations team under the direction of a supervisor.</p> <p>These individuals may work across one or more of the following pulping and papermaking operations:</p> <ul style="list-style-type: none"> <li>• wet end</li> <li>• dry end</li> <li>• pulping</li> <li>• stock preparation and handling</li> <li>• chemical recovery</li> <li>• electrical power generation</li> <li>• paper finishing and converting</li> <li>• primary resource</li> <li>• steam generation</li> <li>• recovered fibre</li> </ul> <p>No licensing, legislative or certification requirements apply to this qualification at the time of publication, however some imported units in the elective bank are subject to licensing. These units must be implemented in line with the parent training package.</p>									
<p><b>Entry Requirements</b></p> <p>Nil</p>									
<p><b>Packaging Rules</b></p> <p>To achieve this qualification, competency must be demonstrated in:</p> <ul style="list-style-type: none"> <li>• 11 units of competency: <ul style="list-style-type: none"> <li>• 4 core units plus</li> <li>• 7 elective units.</li> </ul> </li> </ul> <p style="color: green;">One additional core unit compared to current II qualifications but overall number of units is the same</p> <p>Elective units must ensure the integrity of the qualification's Australian Qualification Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome. The electives are to be chosen as follows:</p> <ul style="list-style-type: none"> <li>• at least 5 units from Group A</li> <li>• the remaining 2 units from the electives from Group A or B, or from any currently endorsed Training Package or accredited course.</li> </ul> <p><b>Core Units</b></p> <table border="1"> <tbody> <tr> <td>PPMINDXXX</td> <td>Work effectively in the pulp and paper industry (new unit)</td> </tr> <tr> <td>PPMINDXXX</td> <td>Apply principles of pulp and papermaking to work practices (new unit)</td> </tr> <tr> <td>PPMQAS2XX</td> <td>Apply basic quality practices</td> </tr> <tr> <td>PPMWHS2XX</td> <td>Participate in work health and safety processes</td> </tr> </tbody> </table>		PPMINDXXX	Work effectively in the pulp and paper industry (new unit)	PPMINDXXX	Apply principles of pulp and papermaking to work practices (new unit)	PPMQAS2XX	Apply basic quality practices	PPMWHS2XX	Participate in work health and safety processes
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**Elective Units****Group A - Operation specific elective units**

An asterisk (\*) next to the unit code indicates that there are prerequisite requirements which must be met when packaging the qualification. Please refer to the Prerequisite requirements table for details.

CPCCLDG3001*	Licence to perform rigging basic level
CPCCLRG3002*	Licence to perform rigging intermediate level
PPMDEO2XX	Monitor and control dry end operations
PPMDIN2XX	Monitor and control de-inking operations (new unit)
PPMFCO2XX	Monitor and control paper finishing and converting operations
PPMHRF2XX	Pack and dispatch recovered fibre
PPMHRF2XX	Receive recovered fibre
PPMHRF2XX	Unload recovered fibre
PPMMHV2XX	Operate mobile crane
PPMPRM2XX	Undertake operator level preventative maintenance
PPMPRM2XX	Perform lubrication
PPMPRV2XX	Operate ancillary equipment
PPMPUL2XX	Monitor and control pulping operations
PPMPUL2XX	Store and distribute pulped product
PPMREC2XX	Monitor and control chemical recovery operations
PPMRES2XX	Prepare and operate the woodchip production system
PPMRES2XX	Distribute woodchips
PPMRES2XX	Receive materials
PPMRES2XX	Unload materials
PPMSPR2XX	Monitor and control stock preparation systems
PPMSTM2XX	Monitor and control boiler operations
PPMWAR2XX	Store product
PPMWAR2XX	Prepare and dispatch product
PPMWAR2XX	Package warehouse product
PPMWEO2XX	Monitor and control wet end operations
PPMRFO2XX	Monitor and control recovered fibre operations
TLILIC0003	Licence to operate a forklift truck
TLILIC0005	Licence to operate a boom-type elevating work platform (boom length 11 metres or more)
TLILIC0006	Licence to operate a bridge and gantry crane

**Group B - General electives**

An asterisk (\*) next to the unit code indicates that there are prerequisite requirements which must be met when packaging the qualification. Please refer to the Prerequisite requirements table for details.

BSBCMM211	Apply communication skills
BSBSUS211	Participate in sustainable work practices
BSBTWK201	Work effectively with others
HLTAID011	Provide first aid
MEM11016	Order materials
MSMPER200	Work in accordance with an issued permit
MSMPER205*	Enter confined spaces
PMAWHS2XX	Prepare equipment for emergency response
PPMENV2XX	Identify and monitor environmental discharges and emissions
PPMMHV2XX	Operate overhead crane
TLIA2012	Pick and process orders
TLIA2022	Participate in stocktakes
TLIA3016	Use inventory systems to organise stock control
TLID0006	Move materials mechanically using automated equipment
TLID1001	Shift materials safely using manual handling methods
TLID2003	Handle dangerous goods/hazardous substances

TLID2004	Load and unload goods/cargo
TLID2013	Move materials mechanically using automated equipment

**Prerequisite requirements**

Note: Units listed in the Prerequisite requirement column that have their own prerequisite requirements are shown with an asterisk (\*).

Unit of competency	Prerequisite requirement
CPCCLDG3001 Licence to perform rigging basic level	CPCCLDG3001 Licence to perform dogging
CPCCLRG3002 Licence to perform rigging intermediate level	CPCCLDG3001 Licence to perform rigging basic level* CPCCLDG3001 Licence to perform dogging
MSMPER205 Enter confined spaces	MSMPER200 Work in accordance with an issued permit

Qualification Mapping Information			
Code and title current version	Code and title previous version	Comments	Equivalence status
PPM20121Certificate II in Pulp and Paper Operations	PPM20116 Certificate II in Pulping Operations Release 3	Two qualifications consolidated into one. Packaging rules, core and elective units revised while total number of units remains the same.	Not equivalent
PPM20121Certificate II in Pulp and Paper Operations	PPM20216 Certificate II in Papermaking Operations Release 3	Two qualifications consolidated into one. Packaging rules, core and elective units revised while total number of units remains the same.	Not equivalent

**Links**

Companion Volumes, including Implementation Guides, are available at VETNet:  
<https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=12998f8d-d0ac-40bc-a69e-72a600d4fd93>