Modification History

Release	Comments
Release 1	This version released with FBP Food, Beverage and Pharmaceutical Training Package version 1.0.

FBP20317	Certificate II in Food Processing (Sales)
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Qualification Description

This qualification describes the skills and knowledge for workers assisting with sales within a food manufacturing or retail food processing workplace that involves routine work with some basic problem solving in a supervised environment.

All work must be carried out to comply with workplace procedures, in accordance with State/Territory food safety, work health and safety and environmental codes, regulations and legislation that apply to the workplace.

No occupational licensing, legislative or certification requirements apply to this qualification at the time of publication.

Entry Requirements

There are no entry requirements for this qualification.

Packaging Rules

To achieve this qualification, competency must be demonstrated in:

- 13 units of competency:
 - 5 core units plus
 - 8 elective units.

Elective units must ensure the integrity of the qualification s Australian Qualifications Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome. The electives are to be chosen as follows:

- 1 must be selected from Group A. If this qualification is to be applied in a work environment where
 food is processed for non-human consumption, such as pet food and stock feed or other situations
 where human food safety skills are not required, FBPOPR2032 Apply work procedures to maintain
 integrity of product should be selected.
- 2 must be selected from Group B
- 2 must be selected from Group C
- 3 may be selected from the remaining units in Groups B, C or D, or any currently endorsed Training Package or accredited course packaged at Certificate I (maximum 1 unit), Certificate II or Certificate III (maximum 1 unit) levels.

Core Units

FDFOHS2001A	Participate in OHS processes
FDFOP2061A	Use numerical applications in the workplace
FDFOP2063A	Apply quality systems and procedures
FDFOP2064A	Provide and apply workplace information
MSMENV272	Participate in environmentally sustainable work practices

Elective Units

An asterisk (*) next to the unit code indicates that there are prerequisite requirements which must be met when packaging the qualification. Please refer to the Prerequisite requirements table for details.

Group A

FBPOPR2032	Apply work procedures to maintain integrity of product
FDFFS2001A	Implement the food safety program and procedures

Group B

SIRRMER001	Produce visual merchandise displays
SIRRRTF001	Balance and secure point-of-sale terminal
SIRXPDK001	Advise on products and services
SIRXRSK001	Identify and respond to security risks

Group C

Baking

FBPOPR2024	Operate a cooling, slicing and wrapping process
FBPOPR2055	Freeze dough
FBPPBK2001	Operate a cooling and slicing process
FBPPBK2002	Operate a pastry forming and filling process
FBPPBK2003	Manufacture rye crisp breads
FBPPBK2004	Manufacture wafer products
FBPPBK2005	Operate a doughnut making process
FBPPBK2006	Operate a griddle production process
FBPPBK2007	Operate a pastry production process

Beverages

FBPBEV2001	Operate a deaeration, mixing and carbonation process
FBPBEV2002	Manufacture roast and ground coffee
FBPBEV2003	Operate an ice manufacturing process

Confectionery

FBPCON2001	Examine raw ingredients used in confectionery
FBPCON2002	Operate a boiled confectionery process
FBPCON2003	Operate a chocolate conching process
FBPCON2004	Operate a chocolate depositing or moulding process
FBPCON2005	Operate a confectionery depositing process
FBPCON2006	Operate a granulation and compression process
FBPCON2007	Operate a panning process
FBPCON2008	Operate a chocolate refining process
FBPCON2009	Operate a starch moulding process

Dairy processing

FBPDPR2001	Operate a butter churning process
FBPDPR2002*	Operate a butter oil process
FBPDPR2003	Operate a curd production and cutting process
FBPDPR2004	Operate a cooling and hardening process
FBPDPR2005	Operate a cheese pressing and moulding process
FBPDPR2006	Operate a fermentation process

Fruit and vegetables

FBPFAV2001	Apply hydro-cooling process to fresh produce
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Grain processing

AHCBAC204	Prepare grain storages
FBPGRA2001	Operate a liquid, mash or block stockfeed process
FBPGRA2002	Recognise mill operations and technologies
FBPGRA2003	Operate a grain conditioning process
FBPGRA2004	Operate a grain cleaning process
FBPGRA2005	Operate a purification process
FBPGRA2006	Operate a scalping and grading process
FBPGRA2007	Operate a scratch and sizing process
FBPGRA2008	Operate a break roll process
FBPGRA2009	Operate a pelleting process
FBPGRA2010	Handle grain in a storage area
TLIJ2003	Apply grain protection measures
TLIJ2004	Implement grain monitoring measures

Grocery products and supplies

FBPGPS2001	Operate a bleaching process
FBPGPS2002	Operate a complecting process
FBPGPS2003	Operate a deodorising process
FBPGPS2004	Operate a flake preparation process
FBPGPS2005	Operate a fractionation process
FBPGPS2006	Operate a hydrogenation process
FBPGPS2007	Operate an interesterification process
FBPGPS2008	Operate a neutralisation process
FBPGPS2009	Operate a soap splitting process
FBPGPS2010	Operate a winterisation process
FBPGPS2011	Operate a creamed honey manufacture process

Cross sector

AHCWRK308	Handle bulk materials in storage area	
AMPX207	Vacuum pack product	
AMPX209	Sharpen knives	

FBPOPR2001	Work effectively in the food processing industry			
FBPOPR2002	Inspect and sort materials and product			
FBPOPR2006	Operate a bulk dry goods transfer process			
FBPOPR2007	Work in a freezer storage area			
FBPOPR2008	Operate a bulk liquid transfer process			
FBPOPR2009	Load and unload tankers			
FBPOPR2010	Work with temperature controlled stock			
FBPOPR2012	Maintain food safety when loading, unloading and			
	transporting food			
FBPOPR2014	Participate in sensory analyses			
FBPOPR2017	Operate a blending, sieving and bagging process			
FBPOPR2018	Operate a case packing process			
FBPOPR2019	Fill and close product in cans			
FBPOPR2020	Operate a form, fill and seal process			
FBPOPR2021	Operate a fill and seal process			
FBPOPR2022	Operate a high speed wrapping process			
FBPOPR2023	Operate a packaging process			
FBPOPR2025	Manufacture extruded and toasted products			
FBPOPR2026	Operate a forming or shaping process			
FBPOPR2027	Dispense non-bulk ingredients			
FBPOPR2028	Operate a mixing or blending process			
FBPOPR2029	Operate a baking process			
FBPOPR2031	Operate a coating application process			
FBPOPR2033	Operate a depositing process			
FBPOPR2034	Operate an evaporation process			
FBPOPR2035	Operate an enrobing process			
FBPOPR2036	Operate an extrusion process			
FBPOPR2037	Operate a filtration process			
FBPOPR2038	Operate a grinding process			
FBPOPR2039	Operate a frying process			
FBPOPR2040	Operate a heat treatment process			
FBPOPR2041	Operate a mixing or blending and cooking process			
FBPOPR2042	Operate a drying process			
FBPOPR2043	Operate an homogenising process			
FBPOPR2044	Operate a retort process			
FBPOPR2045	Operate a retort process Operate pumping equipment			
FBPOPR2045 FBPOPR2046	Operate a retort process Operate pumping equipment Operate a production process			
FBPOPR2045 FBPOPR2046 FBPOPR2047	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process Operate a holding and storage process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate an automated cutting process			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate an automated cutting process Operate a boiler - basic			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a continuous freezing process Operate a n automated cutting process Operate a boiler - basic Operate a waste water treatment system			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a continuous freezing process Operate a continuous freezing process Operate a holding and storage process Operate a waster treatment system Clean equipment in place			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A FDFOP2004A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process Operate a noding and storage process Operate a continuous freezing process Operate a nautomated cutting process Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2056 FBPOPR2057 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A FDFOP2004A FDFOP2005A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a membrane process Operate a membrane process Operate a nolding and storage process Operate a continuous freezing process Operate an automated cutting process Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment Work in a socially diverse environment			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2056 FBPOPR2057 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A FDFOP2005A FDFOP2011A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate an automated cutting process Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment Work in a socially diverse environment Conduct routine maintenance			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A FDFOP2001A FDFOP2011A FDFOP2013A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate an automated cutting process Operate a boiler - basic Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment Work in a socially diverse environment Conduct routine maintenance Apply sampling procedures			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2052 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2056 FBPOPR2057 FBPOPR2059 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG218A FDFOP2003A FDFOP2003A FDFOP20011A FDFOP2011A FDFOP2011A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate a nautomated cutting process Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment Work in a socially diverse environment Conduct routine maintenance Apply sampling procedures Work in a food handling area for non-food handlers			
FBPOPR2045 FBPOPR2046 FBPOPR2047 FBPOPR2048 FBPOPR2049 FBPOPR2050 FBPOPR2051 FBPOPR2053 FBPOPR2054 FBPOPR2056 FBPOPR2056 FBPOPR2057 FBPOPR2058 FBPOPR2059 FBPOPR2060 FDFSUG218A FDFSUG222A FDFOP2003A FDFOP2001A FDFOP2011A FDFOP2013A	Operate a retort process Operate pumping equipment Operate a production process Operate a portion saw Pre-process raw materials Operate a reduction process Operate a separation process Operate a spreads production process Operate a chocolate tempering process Operate a washing and drying process Operate a water purification process Operate a freezing process Operate a freezing process Operate a membrane process Operate a holding and storage process Operate a continuous freezing process Operate an automated cutting process Operate a boiler - basic Operate a waste water treatment system Clean equipment in place Clean and sanitise equipment Work in a socially diverse environment Conduct routine maintenance Apply sampling procedures			

MSL973001	Perform basic tests	
PMBPROD211	Operate blow moulding equipment	
PMBPROD270	Operate injection blow moulding equipment	
TLIA2009	Complete and check import/export documentation	
TLIA2021	Despatch stock	
TLIA4025	Regulate temperature controlled stock	
TLID2003	Handle dangerous goods/hazardous substances	
TLID2004	Load and unload goods/cargo	

Group D

Produce simple word processed documents		
Create and use spreadsheets		
Use business technology		
Carry out manual handling tasks		
Apply principles of statistical process control		
Participate in work teams and groups		
Provide basic emergency life support		
Apply competitive systems and practices		
Sustain process improvements		
Manage the impact of change on own work		
Apply Just in Time procedures		
Apply cost factors to work practices		
Interpret product costs in terms of customer requirements		
Apply 5S procedures		
Monitor process capability		
Apply quality standards		
Use planning software systems in operations		
Use SCADA systems in operations		
Undertake root cause analysis		
Contribute to the application of a proactive maintenance		
strategy		
Prepare and serve espresso coffee		
Use product knowledge to complete work operations		
Operate a forklift		
Use infotechnology devices in the workplace		

Prerequisite requirements

Unit of competency	Prerequisite requirement	
FBPDPR2002 Operate a butter oil process	FBPOPR2043 Operate an homogenising process	
FBPEGG2002 Operate egg grading and packing floor equipment	FBPEGG2001 Work on an egg grading floor	
FDFOP2015A Apply principles of statistical process control	FDFOP2061A Use numerical applications in the workplace	
FDFOP2032A Work in a clean room environment	FDFFS2001A Implement the food safety program and procedures OR FDFPH2001A Apply Good Manufacturing Practice procedures	
SITHFAB005 Prepare and serve espresso coffee	SITXFSA001 Use hygienic practices for food safety	

Qualification Mapping Information

Code and title current version	Code and title previous version	Comments	Equivalence status
FBP20317 Certificate II in Food Processing (Sales)	FDF20911 Certificate II in Food Processing (Sales)	Updated to meet Standards for Training Packages Packaging rules clarified to reflect delivery of this qualification for processing of food for non-human and human consumption Imported units updated or deleted	Equivalent qualification

Links

Companion Volumes, including Implementation Guides, are available at VETNet: https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=78b15323-cd38-483e-aad7-1159b570a5c4