## **Modification History**

Release	Comments
Release 1	This version released with FWP Forest and Wood Products Training Package Version 5.0

FWP3XXXX	Certificate III in Saw Technology
Qualification Description	on
	job role of saw technicians who service, maintain and align saw blades, kr

This qualification reflects the job role of saw technicians who service, maintain and align saw blades, knives and guides for timber sawmilling machines and other applications. Saw technicians may also inspect, test, maintain and troubleshoot mechanical components on sawing machine centres to achieve sawing production rates and product tolerances.

No licensing, legislative or certification requirements apply to this qualification at the time of publication.

## Entry Requirements

There are no entry requirements for this qualification.

## **Packaging Rules**

To achieve this qualification, competency must be demonstrated in:

- 26 units of competency:
- 7 core units plus
- 19 elective units.

Elective units must ensure the integrity of the qualification's Australian Qualification Framework (AQF) alignment and contribute to a valid, industry-supported vocational outcome. The electives are to be chosen as follows:

- All units from Group A or Group B
- A minimum of 8 units from Group C
- All remaining units from Group C and D
- Up to 2 units from any currently endorsed Training Package or accredited course.

Elective units must be relevant to work undertaken in the sawmilling and processing sector of the industry.

## **Core Units**

BSBFLM312	Contribute to team effectiveness	No change
FWPCOT3XXX	Assess and maintain saw technology tools	Previously FWPCOT3211
		Maintain sawdoctoring tools
FWPSAW3218	Replace tungsten tips	Added from the elective bank
FWPSAW3228	Apply principles of blade design to sawing procedures	No change
FWPCOT3XXX	Sharpen and position blades or knives for chipper, canter and reducer	Previously FWPCOT3233 Sharpen and align blades and knives
FWPCOT3XXX	Identify levelling and tensioning requirements for saw blades	New unit
FWPCOT3XXX	Apply knowledge of timber properties, sawmill operations and sawmilling equipment	New unit

## **Elective Units**

An asterisk (\*) next to the unit code indicates that there are prerequisite requirements which must be met when packaging the qualification. Please refer to the Prerequisite requirements table for details.

### Group A – General electives (service operations)

FWPCOR2201	Work effectively in the forest and forest products industry	Moved from the core
FWPCOR3201	Implement safety, health and environment policies and procedures	Moved from the core
FWPCOR2202	Communicate and interact effectively in the workplace	Moved from the core
FWPCOT3204	Prepare and interpret sketches and drawings	Moved from the core

## Group B – General electives (maintenance engineering)

MEM13015	Work safely and effectively in manufacturing and engineering	NEW unit expected in the next version of the MEM, sitting also as prerequisite in most MEM units. Added - subject to the release of the new MEM version
MEM16006A	Organise and communicate information	Added - imported unit
MEM14006	Plan work activities	NEW unit expected in the next version of the MEM, sitting also as prerequisite in most MEM units. Added - subject to the release of the new MEM version
MEM09002B	Interpret technical drawing	Imported unit, similar to FWPCOT3204 Prepare and interpret sketches and drawings from Group A

# Group C – Saw technology (service operations)

# Servicing saw blades and guides

FWPCOT3215	Swage and shape saw blades	No change
FWPCOT3XXX	Replace saw blades, knives and guides	Previously FWPCOT3212 Replace saw, blades and guides
FWPSAW3XXX	Sharpen band saw blades	Previously FWPSAW3207 Sharpen band saws
FWPSAW3XXX	Sharpen circular saw blades	Previously FWPSAW3208 Sharpen circular saws
FWPSAW3XXX	Sharpen tipped circular saw blades	Previously FWPSAW3212 Sharpen tipped circular saws
FWPSAW3219	Replace Stellite tips	No change
FWPCOT3XXX	Assess and maintain saw blade and sawing machine performance	Previously FWPCOT3216 Assess and maintain saw performance
FWPSAW3XXX	Level and tension circular saw blades	Previously FWPSAW3213 Level and tension circular saws
FWPSAW3XXX	Assess and maintain wide band saw blades	Previously FWPSAW3220 Maintain wide band saw blades
FWPCOT3XXX	Operate CNC equipment for grinding, tensioning and levelling saw blades	New unit
FWPSAW3XXX	Recondition saw guides	Previously FWPSAW3211 Recondition guides

Servicing cutters	for timber processing	
FWPCOT3XXX	Sharpen cutters using a straight knife grinder	Previously FWPCOT3210
FWPCOT3XXX	Sharpen cutters in head using a profile knife grinder	Sharpen cutting tools
FWPCOT3XXX	Sharpen cutters in head using a straight knife grinder	
FWPCOT3217	Assess and maintain cutter performance	No change
FWPCOT3XXX	Manufacture profile cutters	Previously FWPCOT3213 Manufacture cutting tools
FWPCOT3237	Produce templates	No change
Servicing sawing		
FWPSAW3209	Align sawing production systems	
FWPSAW3XXX	Assess and maintain band saw wheels	Previously FWPSAW3222 Recondition band mill wheels
Other services		
FWPSAW3XXX	File and set saw blades for hand saws and circular saws	Previously FWPSAW3210 File and set saws
FWPCOT3XXX	Hand sharpen knives and blades for commercial and domestic cutting services	Previously FWPCOT3201 Hand sharpen knives and blades
FWPCOT2XXX	Operate and maintain a table saw	Added - Replaces FWPCOT2208 Resaw boards and timber

# Group D – Saw technology (maintenance engineering)

## Mechanical maintenance

MEM18055B*	Dismantle, replace and assemble engineering components	Added - imported unit
MEM18001C	Use hand tools	Added - imported unit
MEM12023A	Perform engineering measurements	Added - imported unit
MEM11011B	Undertake manual handling	Added - imported unit
MEM12024A	Perform computations	Added - imported unit
MEM18002B	Use power tools/hand held operations	Added - imported unit

### Welding

FWPSAW3214	Join band saw blades	No change
MEM05006C	Perform brazing and/or silver soldering	Moved from the core
MEM05049B	Perform routine gas tungsten arc welding	No change
MEM05050B	Perform routine gas metal arc welding	No change

# Quality processes

FWPCOT3263	Maintain and contribute to energy efficiency	No change
FWPCOT3XXX	Apply principles of timber and process optimisation in the sawmill	New unit
FWPCOT3XXX	Apply knowledge of wood technology principles to end-use applications	Previously FWPCOT3247 Select timber for forestry operations
MSS404052	Apply statistics to operational processes	Added - imported unit
MSMSUP390	Use structured problem-solving tools	Added - imported unit
MSS402040	Apply 5S procedures	Added - imported unit

FWPSAW3217	Hard face saw teeth	Unit no longer required
FWPSAW3218	Replace tungeten teeth	Added to the core
FWPSAW3221	Profile saw blanks	Unit no longer required
FWPSAW3225	Maintain frame saw blades	Unit no longer required
MEMO5004C	Perform routine oxyacetylene welding	Unit no longer required

Prerequisite requirements		
Unit of competency	Prerequisite requirement	
MEM18055B Dismantle, replace and assemble engineering components	MEM09002B Interpret technical drawing MEM12023A Perform engineering measurements MEM18001C Use hand tools MEM18002B Use power tools/hand held operations	
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Qualification Ma	apping Information		
Code and title current version	Code and title previous version	Comments	Equivalence status
FWP3XXXX Certificate III in Saw Technology	FPI30711 Certificate III in Sawdoctoring (Release 3)	Qualification updated to reflect new name, additional units added to the core, units removed, and additional imported units.	

Companion Volumes, including Implementation Guides, are available at VETNet: https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=0d96fe23-5747-4c01-9d6f-3509ff8d3d47